Changes for the Better

PROGRAMMARI E CONTROLLERS WELSEG-F

FX3U-64CCI

INSTALLATION MANUAL



Manual Number	JY997D29801
Revision	В
Date	June 2008

his manual describes the part names, dimensions, and specifications of product. Before use, read this manual and manuals of relevant products fully to acquire proficiency in handling and operating the product. Make sure to learn all the product information, safety information, and precautions.

And, store this manual in a safe place so that you can take it out and read whenever necessary. Always forward it to the end user Penietration

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Safety Precaution (Read these precautions before use.)

This manual classifies the safety precautions into two categories:

DANGER and **ACAUTION**

DANGER	Indicates that incorre conditions, resulting i
∴ CAUTION	Indicates that incorre

ect handling may cause hazardou in death or severe injury ect handling may cause hazardous

in medium or slight personal injury

Depending on circumstances, procedures indicated by ACAUTION may also cause severe injury.

It is important to follow all precautions for personal safety

Associated Manuals

Manual name	Manual No.	Description
FX3G Series User's Manual - Hardware Edition	JY997D31301 MODEL CODE: 09R521	Explains the FX3G Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3U Series User's Manual - Hardware Edition	JY997D16501 MODEL CODE: 09R516	Explains the FX3U Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3UC Series User's Manual - Hardware Edition	JY997D28701 MODEL CODE: 09R519	Explains the FX3UC Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3G/FX3U/FX3UC Series Programming Manual - Basic & Applied Instruction Edition	JY997D16601 MODEL CODE: 09R517	Describes PLC programming for basic/applied instructions and devices.
FX3U-64CCL User's Manual	JY997D30401 MODEL CODE: 09R718	Describes FX3U-64CCL type CC-Link interface block details.

Manuals for the FX3G PLC will be available in September 2008 or later.

How to obtain manuals

For product manuals or documents, contact the Mitsubishi Electric dealer from whom you purchased your product.

Certification of UL, cUL standards

FX3U-64CCL units comply with the UL standards (UL, cUL).

UL cUL File Number: E95239

Regarding the standards that comply with the main unit, please refer to either the FX series product catalog or consult with your nearest Mitsubishi product

Compliance with EC directive (CE Marking)

This note does not guarantee that an entire mechanical module produced in accordance with the contents of this note will comply with the following standards. Compliance to EMC directive and LVD directive for the entire mechanical module should be checked by the user / manufacturer. For more information please consult

with your nearest Mitsubishi product provider. Regarding the standards that comply with the main unit please refer to either the EX series product catalog or consult with your nearest Mitsubishi product provider.

Requirement for Compliance with EMC directive

The following products have shown compliance through direct testing (of the identified standards below) and design analysis (through the creation of a technical construction file) to the European Directive for Electromagnetic Compatibility (89/336/EEC) when used as directed by the appropriate documentation.

Programmable Controller (Open Type Equipment)

MELSEC FX3U series manufactured

from March 1st 2008 FX3U-64CCI

Standard	Remark
EN61131-2:2003 Programmable controllers - Equipment requirements and tests	Compliance with all relevant aspects of the standard. EMI Radiated Emissions Conducted Emissions EMS Radiated electromagnetic field Fast Transient burst Electrostatic discharge High-energy surge Voltage drops and interruptions Conducted RF Reserver was propositional assets and a standard assets and a standard assets and a standard assets and a standard assets as assets assets assets assets as assets as assets assets as

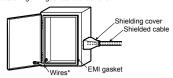
Caution for EC Directive

Installation in Enclosure

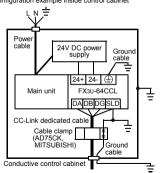
Programmable logic controllers are open-type devices that must be installed and used within conductive control cabinets. Please use the programmable logic controller while installed within a conductive shielded control cabinet Please secure the cabinet door to the control cabinet (for conduction). Installation within a control cabinet greatly affects the safety of the system and aids in shielding noise from the programmable logic controller.

Control cabinet

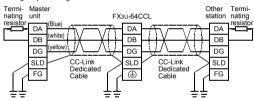
- The control cabinet must be conductive.
- Ground the control cabinet with the thickest possible grounding cable.
- To ensure that there is electric contact between the control cabinet and its door. connect the cabinet and its doors with thick wires
- In order to suppress the leakage of radio waves, the control cabinet structure must have minimal openings. Also, wrap the cable holes with a shielding cover or other shielding devices.
- The gap between the control cabinet and its door must be as small as possible by attaching EMI gaskets between them.



- * These wires are used to improve the conductivity between the door and control
- · Configuration example inside control cabinet



Wiring simplified diagram



1. Introduction

The CC-Link interface block FX3U-64CCL (hereinafter called 64CCL) is a special function block to connect the FX3G/FX3U/FX3UC Series programmable logic controller to a CC-Link network

The 64CCL works as an intelligent device station on a CC-Link network.

Only one 64CCL unit can be connected to a single programmable logic controller main

→ For system configuration, refer to the FX3U-64CCL User's Manual.

1.1 Major Features of the FX3U-64CCL

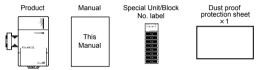
1) Compatible with CC-Link Ver 2 00 and Ver 1 10

The 64CCL is compatible with CC-Link Ver. 2.00, and enables expanded cyclic transmission to facilitate the handling of applications requiring multiple data

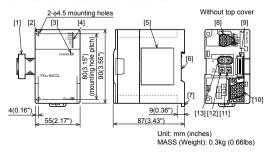
In addition to Ver. 2.00, Ver. 1.10 is also supported with the 64CCL.

1.2 Incorporated Items

Check to ensure the following product and items are included in the package:



1.3 External Dimensions and Part Names

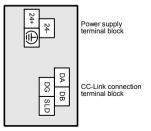


- [1] Extension cable
- [2] Direct mounting hole: 2 holes of φ 4.5 (0.18") (mounting screw: M4 screw)
- [3] POWER LED (green)
- [4] Status LEDs
- [5] Name plate
- [6] DIN rail mounting groove (DIN rail: DIN46277, 35mm (1.38") width)
- [7] DIN rail mounting hook
- [8] Power supply terminal block
- [9] Extension connector
- [10] CC-Link connection terminal block
- [11] Number of occupied stations and expanded cyclic setting switch
- [12] Transmission rate setting switch
- [13] Station number setting switch

1.4 Power and status I FDs

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ERR. Red ON Error in the settings, error in the	parameter details
ON Error in the settings, error in the	parameter details
L RUN Green OFF Offline.	
ON Data link is being executed.	
OFF No communication error.	
L ERR. Red Flicker The switch setting was changed a There is no terminating resistor. Influence from noise.	fter start.
ON There is a data linking error. There is a setting error.	
SD Green OFF Data is not being sent.	
ON Data is being sent.	
RD Green OFF Data is not being received.	
ON Data is being received.	

1.5 Terminal layout



- · Terminal screw and terminal block mounting screw size, and tightening torque Power supply terminal block, CC-Link connection terminal block: M3 screw, 42 to 58 N•cm
- CC-Link connection terminal block mounting screw (black):
- M3.5 screw 66 to 91 Necm

CC-Link connection terminal block can be detached or attached. Make sure to cut off all phases of the power supply externally.

For details on the wiring and the types of connection cables needed to connect to the terminal blocks shown in the figure above, refer to the following manual.

→ Refer to the FX3U-64CCL User's Manual.

1.6 Switch setting

With regard to the switch setting for station number, transmission rate, hardware test, number of occupied stations and expanded cyclic transmission, the switch settings become valid after 64CCL startun

If the switch settings are changed after 64CCL startup, the L ERR. LED will flicker. To change the switch setting, power OFF the 64CCL once, and power it ON again. For details on the switch setting, refer to the following manual.

→ Refer to the FX3U-64CCL User's Manual. 1.6.1 Station number setting

Setting items	Range	Description
× 10	0 to 6	1 to 64 0, 65 to 99 is the setting error.
× 1	0 to 9	

4.00 Toursellester and a settlem boundaries 4-14

1.6.2 Transmission rate setting, nardware test				
Setting	Description	Status		
0	Transmission rate 156Kbps			
1	Transmission rate 625Kbps			
2	Transmission rate 2.5Mbps	Online		
3	Transmission rate 5Mbps			
4	Transmission rate 10Mbps			
5 to 9	Unusable	Unusable		
Α	Transmission rate 156Kbps			
В	Transmission rate 625Kbps			
C Transmission rate 2.5Mbps		Hardware test		
D	Transmission rate 5Mbps			
E	Transmission rate 10Mbps			
F	Unusable	Unusable		

1.6.3 Number of occupied stations, expanded cyclic setting

Setting	Number of occupied stations	Expanded cyclic setting
0	1 station	Single
1	2 stations	Single
2	3 stations	Single
3	4 stations	Single
4	1 station	Double
5	2 stations	Double
6	3 stations	Double
7	4 stations	Double
8	1 station	Quadruple
9	2 stations	Quadruple
A, B	Unusable	Unusable
С	1 station	Octuple
D to F	Unusable	Unusable

2. Installation

INSTALLATION PRECAUTIONS

DANGER

Make sure to cut off all phases of the power supply externally before attempting installation work

Failure to do so may cause electric shock or damage to the product.

INSTALLATION PRECAUTIONS

∴ CAUTION

- Use the product within the generic environment specifications described in PLC main unit manual (Hardware Edition).
- Never use the product in areas with excessive dust, oily smoke, conductive dusts, corrosive gas (salt air, Cl₂, H₂S, SO₂, or NO₂), flammable gas, vibration or impacts or expose it to high temperature condensation or rain and wind If the product is used in such conditions, electric shock, fire, malfunctions deterioration or damage may occur.
- Do not touch the conductive parts of the product directly.
- Doing so may cause device failures or malfunctions
- Install the product securely using a DIN rail or mounting screws.
- Install the product on a flat surface
- If the mounting surface is rough, undue force will be applied to the PC board thereby causing nonconformities
- When drilling screw holes or wiring, make sure that cutting and wiring debris do not enter the ventilation slits.
- Failure to do so may cause fire, equipment failures or malfunctions.
- Be sure to remove the dust proof sheet from the PLC's ventilation port when installation work is completed
- Failure to do so may cause fire, equipment failures or malfunctions.
- Make sure to attach the top cover, offered as an accessory, before turning or the power or initiating operation after installation or wiring work. Failure to do so may cause electric shock
- Connect extension cables securely to their designated connectors Loose connections may cause malfunctions

For details on anchoring, refer to the following manual.

→ Refer to the FX3U-64CCL User's Manual.

2.1 Connection with PLC

Only one 64CCL can be connected to the right side of a PLC main unit or extension unit/block (including special function units/blocks).

For connection to an EXXIIC Series PLC or EXXIIC Series PLC extension block an EX2NC-CNV-IF or EX3UC-1PS-5V is required

For further information on installation arrangements, refer to the following manuals.

- → Refer to the FX3G Series User's Manual Hardware Edition
- → Refer to the FX3U Series User's Manual Hardware Edition → Refer to the FX3UC Series User's Manual - Hardware Edition.

2.2 Mounting

The product is mounted by the following method

- DIN rail mounting
- Direct mounting (mounting screw: M4 screw)

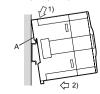
For further information on installation arrangements, refer to the following manuals

- → Refer to the FX3G Series User's Manual Hardware Edition Pofor to the FY311 Series User's Manual - Hardware Edition
- → Refer to the FX3UC Series User's Manual Hardware Edition

2.2.1 DIN Pail Mounting

The product can be mounted on a DIN rail (DIN46277, 35mm (1.38") width)

- 1) Fit the upper edge of the DIN rail mounting groove (fig. A) onto the DIN rail.
- 2) Press the product against the DIN rail
- An interval space of 1 to 2 mm (0.04" to 0.08") between each unit is necessary



2.2.2 Direct Mounting (mounting screw: M4 screw)

The product can be installed directly with screws

Refer to the External Dimensions (section 1.3) for the product's mounting hole nitch

An interval space between each unit of 1 to 2 mm (0.04" to 0.08") is necessary.

3. Specification

For details on specifications, refer to the following manual.

→ Refer to the FX3U-64CCL User's Manual

DESIGN PRECAUTIONS

① DANGER

- For the status of each station when the main unit stops calculation or when a communication error occurs in the data link, thoroughly read the description of data link processing time in the CC-Link master module manual. Construct an interlock circuit in the sequence program using the communication status information (BFM, SB, SW) so that the system always works conservatively. Erroneous outputs and malfunctions may cause accidents.
- 1) Setting to hold or clear the input information against data link error Remote outputs (RY) and remote registers (RWw) are held or cleared in accordance with the setting of REM #32
- 0 (default): Data prior to the error is held
- Other than 0: Data prior to the error is cleared
- 2) Setting to hold or clear the data against a stop in the main unit Remote inputs (RX) and remote registers (RWr) are held or cleared in
- accordance with the setting of BFM #33. 0 (default): Data prior to the stop is held
- Other than 0: Data prior to the stop is cleared
- When executing control (data changes) to an operating PLC, construct an interlock circuit in the sequence program so that the entire system operates conservatively

In addition, when executing control such as program changes and operation status changes (status control) to an operating PLC, thoroughly read the manual and sufficiently confirm safety in advance.

Especially in control from external equipment to a PLC in a remote place. problems in the PLC may not be able to be handled promptly due to abnormality

Construct an interlock circuit in the sequence program. At the same time determine the actions in the system between the external equipment and the PLC (Master station contains) for protection against abnormalities in data transfer.

- Make sure to include the following safety circuits outside the PLC to ensure safe system operation even during external power supply problems or PLC failure. Otherwise, malfunctions may cause serious accidents.
- 1) Above all, the following components should be included: an emergency stop circuit, a protection circuit, an interlock circuit for opposite movements (such as normal vs. reverse rotation), and an interlock circuit (to prevent damage to the equipment at the upper and lower positioning limits).
- 2) Note that when the PLC main unit detects an error during self diagnosis, such as a watchdog timer error, all outputs are turned off. Also, when an error that cannot be detected by the PLC main unit occurs in an input/output control block, output control may be disabled

External circuits and mechanisms should be designed to ensure safe machinery operation in such cases.

↑CAUTION RECAUTIONS

- Observe the following items. Failure to do so may cause incorrect data-writing through noise to the PLC and result in PLC failure, machine damage or other
- 1) Do not bundle the control line together with or lay it close to the main circuit or nower line. As a guideline, lay the control line at least 100mm (3.94") or more away from the main circuit or nower line Noise may cause malfunctions
- 2) Ground the shield wire or shield of a shielded cable. Do not use common grounding with heavy electrical systems
- Do not apply excessive pressure to the power supply terminal block or CC-Link connection terminal block. Excessive pressure may cause damage or error

DISBUSAL **↑ CAUTION** DECALITIONS

Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device

TRANSPORT AND STORAGE DDECALITIONS

∴ CAUTION

The PLC is a precision instrument. During transportation, avoid impacts larger than those specified in the general specifications of the PLC main unit ma Failure to do so may cause failures in the PLC. After transportation, verify the operations of the PLC.

3.1 Applicable PLC

	Model name	Applicability
	FX3G Series PLC	Ver. 1.00 (from the first product) and later Only one 64CCL unit can be connected in a main unit.
	FX3U Series PLC	Ver. 2.20 (from the first product) and later Only one 64CCL unit can be connected in a main unit.
	FX3UC Series PLC*1	Ver. 2.20 (from products manufactured in May, 2005 with SER No. 55****) and later Only one 64CCL unit can be connected in a main unit.

The version number can be checked by monitoring the last three digits of D8001.

*1 An EX2NC-CNV-IF or EX3UC-1PS-5V is necessary to connect the 64CCL with the EX3UC PLC

3.2 General Specifications

Items other than the following are equivalent to those of the PLC main unit.

- For general specifications, refer to the manual of the PLC main unit.
 - → Refer to the FX3G Series User's Manual Hardware Edition. → Refer to the FX3U Series User's Manual - Hardware Edition. → Refer to the FX3UC Series User's Manual - Hardware Edition.

Item	Specification	
		Conforming to JEM-1021 Between all terminals and ground
Insulation	5MΩ or more by 500V	terminal

3.3 Power Supply Specification

		Item	Specification
		Power supply voltage	24V DC +20% -15% Ripple (p-p) within 5%
	External power supply	Permitted instantaneous power failure time	Operation continues when the instantaneous power failure is shorter than PS1:1ms.
		Current consumption	220mA

3.4 Performance Specification		
Item	Specification	
CC-Link applicable version	Ver.2.00 (Ver.1.10 also supported.)*1	
Station type	Intelligent device station	
Station number	1 to 64	
Transmission rate	156Kbps/625Kbps/2.5Mbps/5Mbps/10Mbps	
Transmission distance	In accordance with the CC-Link specification. Refer to the PLC main unit manual for details.	
Number of occupied stations	1 to 4 stations	
Setting items	Station number, Transmission rate, Number o occupied stations, Expanded cyclic setting	
Connection cable	CC-Link dedicated cable/ CC-Link dedicated high-performance cable/ Ver.1.10 compatible CC-Link dedicated cable	
Number of I/O occupied points	8 points	
Number of connectable units to the main unit	1	

*1 When the setting of the 64CCL is the single setting, please set up the master station as a Ver.1 intelligent device station. When the setting of the 64CCL are the double setting, the quadruple setting, or the octuple setting. please set up the master station as a Ver.2 intelligent device station.

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; opportunity loss or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi: damages to products other than Mitsubishi products; and to other duties.



For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE: TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, HIMEJI WORKS: 840. CHIYODA CHO, HIMEJI, JAPAN





FX3U-64CCL

INSTALLATION MANUAL



Manual Number JY997D29801

Changes for the Bette

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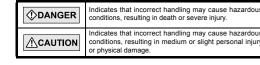
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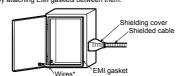
Programmable Controller (Open Type Equipment) MELSEC FX3U series manufactured from March 1st, 2008 FX3U-64CCL

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EN61131-2:2003 Programmable controllers - Equipment requirements and tests	Compliance with all relevant aspects of the standard. EMI Radiated Emissions Conducted Emissions EMS Radiated electromagnetic field Fast Transient burst Electrostatic discharge High-energy surge Voltage drops and interruptions Conducted RF Power frequency magnetic field

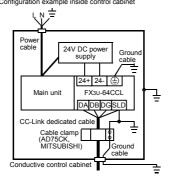
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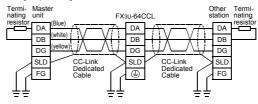
- Control cabinet
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- Ground the control cabinet with the thickest possible grounding cable
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- * These wires are used to improve the conductivity between the door and control cabinet.
- Configuration example inside control cabinet



Wiring simplified diagra



1. Introduction

The CC-Link interface block FX3U-64CCL (hereinafter called 64CCL) is a special function block to connect the FX3G/FX3U/FX3U/FX3UC Series programmable logic controller to a CC-Link network.

The 64CCL works as an intelligent device station on a CC-Link network.

Only one 64CCL unit can be connected to a single programmable logic controller main

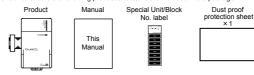
→ For system configuration, refer to the FX3U-64CCL User's Manual.

1.1 Major Features of the FX3U-64CCL

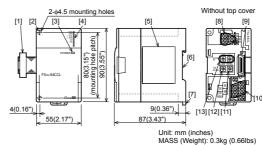
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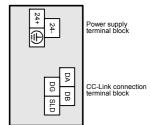


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- POWER LED (green) [4] Status LEDs
- [5] Name plate
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- [7] DIN rail mounting hook
- Power supply terminal block
- [9] Extension connector
- [10] CC-Link connection terminal block [11] Number of occupied stations and expanded cyclic setting switch
- [12] Transmission rate setting switch
- [13] Station number setting switch

1.4 Power and status LEDs

LED display	Color	Status	Description	
POWER		OFF	Power is not being supplied from the external power supply (24V DC).	
POWER Green ON		ON	Power is being supplied from the external power supply (24V DC).	
RUN	Green	OFF	64CCL has failed.	
KUN	Green	ON	Under 64CCL normal operation.	
		OFF	No errors.	
ERR.	Red ON		Error in the settings, error in the parameter details, error with the communication, errors with the H/W.	
L RUN	Green	OFF	Offline.	
LKUN	Green	ON	Data link is being executed.	
	OFF		No communication error.	
L ERR.	Red	Flicker	The switch setting was changed after start. There is no terminating resistor. Influence from noise.	
			There is a data linking error. There is a setting error.	
SD	Green	OFF	Data is not being sent.	
30	Green	ON	Data is being sent.	
RD	Green	OFF	Data is not being received.	
, ND	Sicell	ON	Data is being received.	

1.5 Terminal layout



· Terminal screw and terminal block mounting screw size, and tightening torque Power supply terminal block, CC-Link connection terminal block M3 screw, 42 to 58 N•cm

CC-Link connection terminal block mounting screw (black)

M3.5 screw, 66 to 91 N•cm

CC-Link connection terminal block can be detached or attached. Make sure to cut off all phases of the power supply externally.

For details on the wiring and the types of connection cables needed to connect to the terminal blocks shown in the figure above, refer to the following manual. $\rightarrow \textbf{Refer to the FX3U-64CCL User's Manual}.$

1.6 Switch setting

With regard to the switch setting for station number, transmission rate, hardware test, number of occupied stations and expanded cyclic transmission, the switch settings become valid after 64CCL startup, if the switch settings are changed after 64CCL startup, the L ERR. LED will flicker. To change the switch setting, power OFF the 64CCL once, and power it ON again. For details on the switch setting, refer to the following manual.

→ Refer to the FX3U-64CCL User's Manual.

1.6.1 Station number setting

Setting items	Range	Description
× 10	0 to 6	1 to 64
× 1	0 to 9	0, 65 to 99 is the setting error.

1.6.2 Transmission rate setting, hardware test

Setting	Description	Status
0	Transmission rate 156Kbps	
1	Transmission rate 625Kbps	
2	Transmission rate 2.5Mbps	Online
3	Transmission rate 5Mbps	
4	Transmission rate 10Mbps	
5 to 9	Unusable	Unusable
A	Transmission rate 156Kbps	
В	Transmission rate 625Kbps	
С	Transmission rate 2.5Mbps	Hardware test
D	Transmission rate 5Mbps	
E	Transmission rate 10Mbps	
F	Unusable	Unusable

Number of occupied stations, expanded cyclic setting

Setting	Number of occupied stations	Expanded cyclic setting
0	1 station	Single
1	2 stations	Single
2	3 stations	Single
3	4 stations	Single
4	1 station	Double
5	2 stations	Double
6	3 stations	Double
7	4 stations	Double
8	1 station	Quadruple
9	2 stations	Quadruple
A, B	Unusable	Unusable
С	1 station	Octuple
D to F	Unusable	Unusable

2. Installation

INSTALLATION PRECAUTIONS			(DANGER)									
•	Make	sure	to	cut	off	all	phases	of	the	power	supply	e>

xternally befor attempting installation work Failure to do so may cause electric shock or damage to the product

∴CAUTION Use the product within the generic environment specifications described in PLC main unit manual (Hardware Edition)

- Never use the product in areas with excessive dust, oily smoke, conducti dusts, corrosive gas (salt air, Ct₂, HzS, SO₂, or NO₂), flammable gas, vibratio or impacts, or expose it to high temperature, condensation, or rain and wind if the product is used in such conditions, electric shock, fire, malfunctions deterioration or damage may occur.
- Do not touch the conductive parts of the product directly Doing so may cause device failures or malfunctions.

thereby causing nonconformities

Loose connections may cause malfunctions.

- Install the product securely using a DIN rail or mounting screws Install the product on a flat surface. If the mounting surface is rough, undue force will be applied to the PC box
- When drilling screw holes or wiring, make sure that cutting and wiring debr do not enter the ventilation slits. Failure to do so may cause fire, equipment failures or malfunctions Be sure to remove the dust proof sheet from the PLC's ventilation port w
- installation work is completed Failure to do so may cause fire, equipment failures or malfunctions
- Make sure to attach the top cover, offered as an accessory, before turning the power or initiating operation after installation or wiring work. the power or initiating operation after insta Failure to do so may cause electric shock Connect extension cables securely to their designated connectors.

For details on anchoring, refer to the following manual. $\to {\bf Refer\ to\ the\ FX3U-64CCL\ User's\ Manual}.$ 2.1 Connection with PLC

Only one 64CCL can be connected to the right side of a PLC main unit or extension unit/block (including special function units/blocks).

For connection to an FX3UC Series PLC or FX2NC Series PLC extension block, an

FX2NC-CNV-IF or FX3UC-1PS-5V is required. FAZNU-GNY-IF OF FASUL-IFS-8V IS REQUIRED.

For further information on installation arrangements, refer to the following manuals.

→ Refer to the FX3G Series User's Manual - Hardware Edition.

→ Refer to the FX3U Series User's Manual - Hardware Edition.

- 2.2 Mounting
- The product is mounted by the following method.
- DIN rail mounting Direct mounting (mounting screw: M4 screw)
- For further information on installation arrangements, refer to the following manuals.

 Refer to the FX3G Series User's Manual Hardware Edition.

 Refer to the FX3U Series User's Manual Hardware Edition.

 Refer to the FX3UC Series User's Manual Hardware Edition.

2.2.1 DIN Rail Mounting

The product can be mounted on a DIN rail (DIN46277, 35mm (1.38") width) 1) Fit the upper edge of the DIN rail mounting groove (fig. A) onto the DIN rail.

2) Press the product against the DIN rail. An interval space of 1 to 2 mm (0.04" to 0.08") between each unit is necessary.



2.2.2 Direct Mounting (mounting screw: M4 screw)

The product can be installed directly with screws Refer to the External Dimensions (section 1.3) for the product's mounting hole pitch

An interval space between each unit of 1 to 2 mm (0.04" to 0.08") is necessary

3. Specification

ills on specifications, refer to the following manual.

→ Refer to the FX3U-64CCL User's Manual.

		7 110:0: 10 1::0	1 X00 01002 0001 0 IIIana
	SIGN ECAUTIONS	\$DANGER	
d ir ir E	communication error oc lata link processing tin nterlock circuit in the nformation (BFM, SB, S Erroneous outputs and r	station when the main unit ccurs in the data link, thorou. The in the CC-Link master m sequence program using SW) so that the system alway malfunctions may cause acciar the input information again.	ighly read the description o odule manual. Construct ar the communication status s works conservatively. dents.

- Remote outputs (RY) and remote registers (RWw) are held or cleared in accordance with the setting of BFM #32.

 0 (default): Data prior to the error is cleared. 2) Setting to hold or clear the data against a stop in the main unit Remote inputs (RX) and remote registers (RWr) are held or cleared in accordance with the setting of BFM #33.
- Other than 0: Data prior to the stop is cleared nen executing control (data changes) to an operating PLC, construct a interlock circuit in the sequence program so that the entire system operate

0 (default): Data prior to the stop is held

- to addition, when executing control such as program changes and operation status changes (status control) to an operating PLC, thoroughly read the manual changes (status control) to an operating PLC, thoroughly read the manual changes (status control) to an operating PLC, thoroughly read the manual changes (status control) to an operating PLC, thoroughly read the manual changes and operating PLC. and sufficiently confirm safety in advance. Especially in control from external equipment to a PLC in a remote place
- problems in the PLC may not be able to be handled promptly due to abnormal in data transfe Construct an interlock circuit in the sequence program. At the same time determine the actions in the system between the external equipment and the PLC
- determine the actions in the system between the external equipment and the ri-(Master station contains) for protection against abnormalities in data transfer. Make sure to include the following safety circuits outside the PLC to ensure sa system operation even during external power supply problems or PLC failure. Otherwise, malfunctions may cause serious accidents. 1) Above all, the following components should be included; an emergency stop
- circuit, a protection circuit, an interlock circuit for opposite movements (such as normal vs. reverse rotation), and an interlock circuit (to prevent damage to the equipment at the upper and lower positioning limits). 2) Note that when the PLC main unit detects an error during self diagnosis, such as a watchdog timer error, all outputs are turned off. Also, when an error that cannot be detected by the PLC main unit occurs in an input/output control block, output control may be disabled.
- External circuits and mechanisms should be designed to ensure safe machinery operation in such cases.

⚠CAUTION

- Observe the following items. Failure to do so may cause incorrect data-write through noise to the PLC and result in PLC failure, machine damage or other through noise to the PLC and result in PLC failure, machine damage or other places.
- 1) Do not bundle the control line together with or lay it close to the main circuit or power line. As a guideline, lay the control line at least 100mm (3.94") or more away from the main circuit or power line.
- Noise may cause malfunctions. Ground the shield wire or shield of a shielded cable. Do not use common grounding with heavy electrical systems.
- Do not apply excessive pressure to the power supply terminal block or CC-Link connection terminal block. Excessive pressure may cause damage or error.

PRECAUTIONS	 ∴ CAUTION
	d electronic waste disposal company for the cycling and disposal of your device.
TRANSPORT AND STORA PRECAUTIONS	^{GE} <u></u> ∴ CAUTION

The PLC is a precision instrument. During transportation, avoid impacts larger than those specified in the general specifications of the PLC main unit manual Failure to do so may cause failures in the PLC. After transportation, verify the operations of the PLC.

Annlicable DLC

3.1 Applicable PLC					
Model name	Applicability				
FX3G Series PLC	Ver. 1.00 (from the first product) and later Only one 64CCL unit can be connected in a main unit.				
FX3U Series PLC	Ver. 2.20 (from the first product) and later Only one 64CCL unit can be connected in a main unit.				
FX3UC Series PLC*1	Ver. 2.20 (from products manufactured in May, 2005 with SER No. 55****) and later				

The version number can be checked by monitoring the last three digits of D8001.

*1 An FX2NC-CNV-IF or FX3UC-1PS-5V is necessary to connect the 64CCL with the

Items other than the following are equivalent to those of the PLC main unit. For general specifications, refer to the manual of the PLC main unit.

→ Refer to the FX3G Series User's Manual - Hardware Edition → Refer to the FX3U Series User's Manual - Hardware Edition

→ Refer to the FX3UC Series User's Manual - Hardware Edition.					
Item	Specification				
Dielectric withstand voltage	500V AC for one minute	Conforming to JEM-1021 Between all terminals and ground			
	5MΩ or more by 500V	terminal			

3.3 Power Supply Specification

	pp., opena	
	Item	Specification
	Power supply voltage	24V DC +20% -15% Ripple (p-p) within 5%
External power supply	Permitted instantaneous power failure time	Operation continues when the instantaneous power failure is shorter than PS1:1ms.
	Current consumption	220mA

3.4 Performance Specification

Item	Specification
CC-Link applicable version	Ver.2.00 (Ver.1.10 also supported.)*1
Station type	Intelligent device station
Station number	1 to 64
Transmission rate	156Kbps/625Kbps/2.5Mbps/5Mbps/10Mbps
Transmission distance	In accordance with the CC-Link specification. Refer to the PLC main unit manual for details.
Number of occupied stations	1 to 4 stations
Setting items	Station number, Transmission rate, Number of occupied stations, Expanded cyclic setting
Connection cable	CC-Link dedicated cable/ CC-Link dedicated high-performance cable/ Ver.1.10 compatible CC-Link dedicated cable
Number of I/O occupied points	8 points
Number of connectable units	

*1 When the setting of the 64CCL is the single setting, please set up the master station as a Ver.1 intelligent device station. When the setting of the 64CCL are the double setting, the quadruple setting, or the octuple setting, please set up the master station as a Ver.2 intelligent device station.

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For safe use

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- when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

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