

JY997D20701B

Side

This manual describes the part names, dimensions, mounting, and specifications of the product. Before use, read this manual and the manuals of all relevant products fully to acquire proficiency in handling and operating the product. Make sure to learn all the product information, safety information, and precautions.

Store this manual in a safe place so that it can be taken out and read whenever necessary. Always forward it to the end user. Registration:

The company and product names described in this manual are registered

trademarks or the trademarks of their respective companies.

Effective September 2007

Specifications are subject to change without notice.

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## Safety Precaution (Read these precautions before use.)

This manual classifies the safety precautions into two categories:

OANGER	and	CAUTION .
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Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Depending on the circumstances, procedures indicated by <u>CAUTION</u> may also cause severe injury.

It is important to follow all precautions for personal safety.

## Associated Manuals

Manual name	Manual No.	Description
FX3U / FX3UC Series User's Manual - Analog Control Edition	JY997D16701 MODEL CODE: 09R619	Describes specifications for analog control and programming method for FX3U / FX3UC Series PLC.
FX3U/FX3UC Series Programming Manual - Basic & Applied Instruction Edition	JY997D16601 MODEL CODE: 09R517	Describes PLC programming for basic/applied instructions and devices.
FX3U Series User's Manual - Hardware Edition	JY997D16501 MODEL CODE: 09R516	Explains the FX3U Series PLC specifications for I/O, wiring, installation, and maintenance.
FX3UC Series User's Manual - Hardware Edition	JY997D28701 MODEL CODE: 09R519	Explains the FX3UC Series PLC specifications for I/O, wiring, installation, and maintenance.

## How to obtain manuals

For product manuals or documents, consult with the Mitsubishi Electric dealer from who you purchased your product.

## Certification of UL, cUL standards The following product has UL and cUL certification.

UL, cUL File Number:E95239 Models: MELSEC FX3U series manufactured FX3U-4AD

## Compliance with EC directive (CE Marking)

This note does not guarantee that an entire mechanical module produced in accordance with the contents of this note will comply with the following standards. Compliance to EMC directive and LVD directive for the entire mechanical module should be checked by the user / manufacturer. For more details please contact the local Mitsubishi Electric sales site.

## Requirement for Compliance with EMC directive

The following products have shown compliance through direct testing (of the identified standards below) and design analysis (through the creation of a technical construction file) to the European Directive for Electromagnetic Compatibility (89/336/EEC) when used as directed by the appropriate documentation.

### Type: Programmable Controller (Open Type Equipment) Models: MELSEC FX3U series manufactured from February 1st, 2006 FX3U-4AD

1000 1000 1000 1000	-
Standard	Remark
EN61131-2:2003 Programmable controllers - Equipment requirements and tests	Compliance with all relevant aspects of the standard. EMI • Radiated Emissions • Mains Terminal Voltage Emissions EMS • RF immunity • Fast Transients • ESD • Surge • Conducted • Power magnetic fields

## Caution for EC Directive

The FX3U-4AD have been found to be compliant to the European standards in the aforesaid manual and directive. However, for the very best performance from what are in fact delicate measuring and controlled output device Mitsubishi Electric would like to make the following points:

Liecting would work to make the holiowing politics, As analog devices are sensitive by nature, their use should be considered carefully. For users of proprietary cables (integral with sensors or actuators), these users should follow those manufacturers installation requirements.

Mitsubishi Electric recommend that shielded cables should be used. If NO other EMC protection is provided, then users may experience temporary loss or accuracy between ±10% in very heavy industrial areas.

However, Mitsubishi Electric suggest that if adequate EMC precautions are followed for the users complete control system, users should expect accuracy as specified in this manual.

- Sensitive analog cable should not be laid in the same trunking or cable conduit as high voltage cabling. Where possible users should run analog cables separately.
- Good cable shielding should be used. Ground the shield of the twisted shielded cable at one point on the PLC side.
- When reading analog values, EMC accuracy can be improved out by averaging the readings. This can be achieved either through functions on the special function block for analog input or through a users program in the FX3U Series PLC main unit.
- Please use FX<sub>3</sub>U-4AD while installed in a shielded enclosure. For the details, refer to the following manual.
  - $\rightarrow$  Refer to the FX3U Series User's Manual Hardware Edition  $\rightarrow$  Refer to the FX3UC Series User's Manual Hardware Edition

## 1. Outline

The FX3U-4AD special function block for analog input converts four analog input values (voltage, current) to digital values and transfers those digital values to the PLC main unit

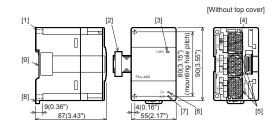
## 1.1 Incorporated Items

Verify that if the following product and items are included in the package:



## 1.2 External Dimensions, Part Names, and Terminal Layout

1.2.1 External Dimensions and Part Names



[1] Direct mounting hole:2 holes of \u03c64.5 (0.18") (mounting screw: M4 screw)

MASS(Weight) : Approx. 0.2kg(0.44lbs)

- [2] Extension cable
- [3] POWER LED (green):
- Lit while 5V DC power is supplied from PLC.
- [4] Terminal block for power supply (24V DC) (M3 terminal screw)
- [5] Terminal block for analog input
- [6] 24V LED (red):
- Lit while 24V DC power is supplied properly to terminals [24+] and [24-].
- [7] A/D LED (red): Flashes (at high speed) during A/D conversion.
- [8] DIN rail mounting hook
- [9] DIN rail mounting groove (35 mm (1.38") wide)

## 1.2.2 Terminal Layout

24- V+ I+	V+ I+	V+	I+ V+ I+
24+ 🕘 VI-	FG VI- F	G	I- FG VI-
CH1	CH2	СНЗ	CH4
	$\downarrow$	Left side	e of the product

(Extension cable side)

## 2. Installation

INSTALLATION PRECAUTIONS	
main unit manual (H Never use the producorrosity egas (sall impacts, or exposed If the product is us deterioration or dam Do not touch the con Doing so may cause Install the product os	ict in areas with excessive dust, oily smoke, conductive dusts, air, Ci2, H2S, SO2, or NO2), flammable gas, vibration or to high temperature, condensation, or rain and wind. sed in such conditions, electric shock, fire, malfunctions, age may occur. nductive parts of the product directly. e device failures or malfunctions. ecurely using a DIN rail or mounting screws. n a flat surface. face is rough, undue force will be applied to the PC board,
enter the ventilation	holes or wiring, make sure cutting or wire debris does not slits. / cause fire, equipment failures or malfunctions.
installation work is c	the dust proof sheet from the PLC's ventilation port when ompleted. v cause fire, equipment failures or malfunctions.
<ul> <li>Connect extension of</li> </ul>	cables securely to their designated connectors.

Loose connections may cause malfunctions.

## 2.1 Arrangements

The product connects on the right side of an PLC main unit or extension units/blocks (including special function units/blocks).

For connection to FX3UC Series PLC or FX2NC Series PLC extension block, FX2NC-CNV-IF or FX3UC-1PS-5V is required.

For further information of installation arrangements, refer to the following manual.  $\rightarrow$  Refer to the FX3U Series User's Manual - Hardware Edition  $\rightarrow$  Refer to the FX3UC Series User's Manual - Hardware Edition

## 2.2 Mounting

- The product is mounted by the following method.
- Direct mounting

## DIN rail mounting

## 2.2.1 Direct Mounting

The product can be mounted with M4 screws by using the direct mounting holes. Refer to the External Dimensions (section 1.2) for the product's mounting hole pitch information.

An interval space between each unit of 1 to 2 mm (0.04" to 0.08") is necessary. For further information of direct installation, also refer to the following manual. -> Refer to the FXU Series User's Manual - Hardware Edition

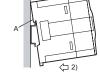
#### $\rightarrow$ Refer to the FX3U Series User's Manual - Hardware Edition $\rightarrow$ Refer to the FX3UC Series User's Manual - Hardware Edition

## 2.2.2 DIN Rail Mounting

The product can be mounted on a DIN rail (DIN46227, 35mm width).

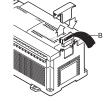
 Fit the upper edge of the DIN rail mounting groove (fig. A) onto the DIN rail.

2) Press the product against the DIN rail.



 Connect the extension cable (fig. B) to the main unit, input/output extension unit/ block, and special function unit/block on the left.

For the details of the extension cable connection, refer to the following manual. → Refer to the FX3U Series User's Manual - Hardware Edition → Refer to the FX3uC Series User's Manual - Hardware Edition



## 3. Wiring

#### WIRING PRECAUTIONS

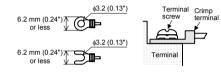
Make sure to cut off all phases of the power supply externally befor attempting installation or wiring work. Eailure to do so may cause electric shock or damage to the product

#### WIRING **ACAUTION** PRECAUTIONS

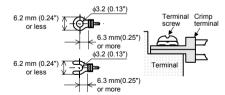
- Make sure to observe the following precautions in order to prevent an damage to the machinery or accidents due to abnormal data written to the PLC under the influence of noise
- 1) Do not bundle the main circuit line together with or lay it close to the main circuit high-voltage line or load line
- Otherwise, noise disturbance and/or surge induction are likely to take place. As a guideline, lay the control line at least 100mm (3.94") or more away from the main circuit or high-voltage lines
- 2) Ground the shield wire or shield of the shielded cable at one point on the PLC. However, do not use common grounding with heavy electrical
- Make sure to properly wire to the terminal blocks in accordance with the following precautions
- Failure to do so may cause electric shock, a short-circuit, wire breakage, o damage to the product
- The disposal size of the cable end should follow the dimensions described in this manual Tightening torgue should be between 0.5 and 0.8 N·m.

3.1 Applicable Cable and Terminal Tightening Torque The size of the terminal screws is M3.

The end disposal of the cable shows below Tighten the terminal to a torque of 0.5N m to 0.8N m When one wire is connected to one terminal



When two wires are connected to one terminal

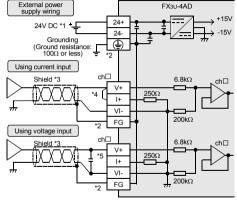


## 3.2 Power Supply Wiring

For the power supply wiring, refer to the following manual. → Refer to the FX3U / FX3UC Series User's Manual - Analog Control Edition

## 3.3 Wiring of Analog Input

→ For the terminal layout, refer to Subsection 1.2.2



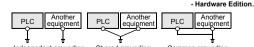
ch□ : □ represents the channel number.

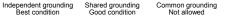
- \*1 For FX3U Series PLC (AC power type), the 24V DC service power supply is also available
- \*2 The [FG] terminal and the [ (1)] terminal are connected internally. There is no "EG" terminal for ch1. When using ch1, connect directly to the [(+)]torminal
- \*3 Use a 2-core twisted shield wire for analog input line, and separate it from other power lines or inductive lines.
- \*4 For the current input, short-circuit the IV+1 terminal and the [I+1 terminal.
- \*5 If there is voltage ripple in the input voltage or there is noise in the external wiring connect a capacitor of approximately 0.1 to 0.47µE 25 V

## 3.4 Grounding

- Grounding should be performed as stated below.
  - The grounding resistance should be 100Ω or less.
  - Independent arounding should be performed for best results. When independent grounding is not performed, perform "shared grounding" of the following figure

### → For details, refer to the FX3U Series User's Manual - Hardware Edition → For details, refer to the FX3UC Series User's Manual





- The grounding wire size should be AWG 14 (2 mm<sup>2</sup>).
- The grounding point should be close to the PLC, and all grounding wire should be as short as possible

## 4. Specifications

STARTUP AND MAINTENANCE PRECAUTIONS	
* For repair, contact y	fire, equipment failures, or malfunctions. our local Mitsubishi Electric distributor. uct or exert strong impact to it.
DISPOSAL	

## Please contact a certified electronic waste disposal company for the environmentally safe recycling and disposal of your device.

#### TRANSPORT AND STORAGE PRECAUTIONS

The product is a precision instrument. During transportation, avoid any impacts. Failure to do so may cause failures in the product. After transportation, verify the operations of the product

## 4.1 Applicable PLC

Model name	Applicability
FX3U Series PLC	Ver. 2.20 or later (from first production) Up to 8 blocks can be extended
FX3UC Series PLC*1	Ver. 1.30 or later (from the production manufactured in August, 2004 with SER No. 48

The version number can be checked by monitoring D8001 as the last three digits indicate it

\*1 An FX2NC-CNV-IF or FX3UC-1PS-5V is necessary to connect the 20SSC-H with the EX3UC PLC

\*2 Up to 7 units can be connected to the FX3UC-32MT-LT PLC.

## 4.2 General Specifications

For the general specifications other than the following, refer to the manual of the PLC main unit

→ For details, refer to the FX3U Series User's Manual

	- Hardware E
Creation	

item	Specification	
Dielectric withstand voltage	500V AC for one minute	Conforming to JEM-1021 Between all terminals and
Insulation resistance	$5 \text{M}\Omega$ or more by 500V DC megger	ground terminal of PLC main unit

## 4.3 Power Supply Specifications

Item	Specification	
A/D conversion circuit driving power	24V DC $\pm$ 10%, 90mA (24V DC power is supplied from the power connector.)	
CPU driving power	5V DC, 110mA (5V DC power is supplied from the internal power supply o main unit.)	

## 4.4 Performance Specifications

ltem	Description		
item	Voltage input	Current input	
Analog input range	-10 to +10V DC (Input resistance: 200 kΩ)	-20 to +20mA, 4 to 20mA DC (Input resistance: 250 Ω)	
Offset <sup>*1</sup>	-10 to +9V*2	-20 to +17mA*3	
Gain <sup>*1</sup>	-9 to +10V*2	-17 to +30mA*3	
Maximum absolute input	±15V	±30mA	
Digital output	With sign, 16bits, binary	With sign, 15bits, binary	
Resolution	0.32mV (20V/64000)	1.25µA (40mA/32000)	
Total accuracy	<ul> <li>±0.3% (±60mV) for full scale of 20V (when ambient temperature is 25°C±5°C)</li> <li>±0.5% (±100mV) for full scale of 20V (when ambient temperature is 0°C to 55°C)</li> </ul>	<ul> <li>±0.5% (±200µA) for full scale of 40mA (when ambient temperature is 25°C±5°C and a current of -20 mA to +20 mA is input) Same when input is 4mA to 20mA</li> <li>±1.0% (±400µA) for full scale of 40mA (when ambient temperature is 25°C±5°C and a current of -20 mA to +20 mA is input) Same when input is 4mA to 20mA</li> </ul>	
A/D conversion ime	500µs × number of selected channels (If channels use the digital filter(s): 5ms × number of selected channels)		
Input characteristics *4	Input mode 0     Digital value     +32840     +32840     +32000     +10     nput     voltage(V)     32000     -32640	Input mode 3     Digital value     16400     16000     1000     1000     1000     1000     1000     1000     16320     1000     16320	
Insulation	<ul> <li>The photo-coupler insulates the analog input area from the PLC.</li> <li>The DC-DC converter insulates the analog input area from the</li> </ul>		

method power supply unit. Channels are not insulated from each other Occupied 8 point (Count either the input or output points of the PLC.) points

\*1 Change the offset and gain values to change the input characteristics. However, the resolution doesn't change even when the offset and gain values change. When the analog value direct indication is enabled in the input mode 2, 5, or 8, the offset value and the gain value don't change

- \*2 The offset and the gain should satisfy the following condition: 1V < (Gain - Offset)
- \*3 The offset and the gain should satisfy the following condition: 3 mA < (Gain - Offset) < 30 mA
- \*4 The input characteristics vary depending on the input mode to be used. For the details of the input characteristics, refer to the following manual, → Refer to the FX3U / FX3UC Series User's Manual - Analog Control Edition

## 4.5 Input characteristics

The input characteristics in each input mode are as follows. For the details of the input characteristics, refer to the following manual.

→ Refer to the FX3U / FX3UC Series User's Manual - Analog Control Edition

	- Allalog Collitor Edition		
Input mode	Input mode	Analog input range	Digital output range
0	Voltage input mode	-10 to +10V	-32000 to +32000
1	Voltage input mode	-10 to +10V	-4000 to +4000
2	Voltage input mode Analog value direct indication	-10 to +10V	-10000 to +10000
3	Current input mode	4 to 20mA	0 to 16000
4	Current input mode	4 to 20mA	0 to 4000
5	Current input mode Analog value direct indication	4 to 20mA	4000 to 20000
6	Current input mode	-20 to +20mA	-16000 to +16000
7	Current input mode	-20 to +20mA	-4000 to +4000
8	Current input mode Analog value direct indication	-20 to +20mA	-20000 to +20000

This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

## Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; opportunity loss or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi: damages to products other than Mitsubishi products: and to other duties.

# For safe use

This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.

- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi Electric.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system.

## 🖈 MITSUBISHI ELECTRIC CORPORATION

HEAD OFFICE : TOKYO BUILDING, 2-7-3 MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310. JAPAN HIMEJI WORKS : 840, CHIYODA CHO, HIMEJI, JAPAN

# FX3U-4AD

The items other than the following are equivalent to those of the PLC main unit.

- Hardware Edition.

→ For details, refer to the FX3UC Series User's Manual Edition.



Redestants: Anways normal area and and an excess. Registration: The company and product names described in this manual are register rademarks or the trademarks of their respective companies.

## ffective September 2007

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conditions, resulting in death or severe injury.

indicates that incorrect handling may cause hazardou

conditions, resulting in medium or slight personal injur

Description

Describes specifications for analog

Describes PLC programming for pasic/applied instructions and devices.

Explains the FX3U Series PLC specifications for I/O, wiring,

Explains the FX3UC Series PLC

specifications for I/O, wiring

stallation, and maintenance

tallation, and ma

nethod

control and programming meth for FX3U / FX3UC Series PLC.

Safety Precaution (Read these precautions before use.) This manual classifies the safety precautions into two categories

or physical damage

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MODEL CODE

09R619

JY997D16601

MODEL CODE: 09R517

JY997D16501 MODEL CODE:

09R516

JY997D28701

MODEL CODE:

09R519

also cause severe injury. It is important to follow all precautions for personal safety.

Depending on the circumstances, procedures indicated by ACAUTION may

DANGER and ACAUTION.

**ACAUTION** 

Associated Manuals

Manual name

FX3U / FX3UC Series

Programming Manual - Basic & Applied Instruction Edition

User's Manua

- Analog Control Edition

FX3U/FX3UC Se

FX3U Series

User's Manual Hardware Edition

FX3UC Series

User's Manua

Hardware Edition

#### Indicates that incorrect handling may cause hazardou **Caution for EC Directive**

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Certification of UL, cUL standards

UL, cUL File Number:E95239 Models: MELSEC FX3U series manufactured

used as directed by the appropriate documentation

Equipment requirements and EMI

Standard

Programmable controllers

EN61131-2:2003

Compliance with EC directive (CE Marking)

Requirement for Compliance with EMC directive

 Weissense
 Programmable Controller (Open Type Equipment)

 Models:
 MELSEC FX3U series manufactured

 from February 1st, 2006
 FX3U-4AD

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tandard.

EMS

Radiated Emissions

ESD Surge Conducted Power magnetic fields

RF immunity

Fast Transi

Mains Terminal Voltage Emissions

Compliance with all relevant aspects of the

FX3U-4AD

lowed for the users complete control system, users should expect accuracy as specified in this manual.

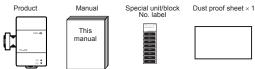
- Specified in this frantual.
  Sensitive analog cable should not be laid in the same trunking or cable conduit as high voltage cabling. Where possible users should run analog cables separately.
  Good cable shielding should be used. Ground the shield of the twisted shielded cable at one point on the PLC side.
- When reading analog values, EMC accuracy can be improved out by averaging the readings. This can be achieved either through functions on the special function block for analog input or through a users program in the FX3U Series PLC main unit.
- Please use FX3U-4AD while installed in a shielded enclosure. For the details,
- refer to the following manual. → Refer to the FX3U Series User's Manual Hardware Edition → Refer to the FX3U Series User's Manual Hardware Edition

## 1. Outline

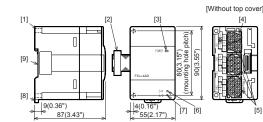
The FX3U-4AD special function block for analog input converts four analog input values (voltage, current) to digital values and transfers those digital values to the PLC main

# How to obtain manuals For product manuals or documents, consult with the Mitsubishi Electric dealer from who you purchased your product. 1.1 Incorporated Items

Verify that if the following product and items are included in the package



## 1.2 External Dimensions, Part Names, and Terminal Layout 1.2.1 External Dimensions and Part Names



MASS(Weight) : Approx. 0.2kg(0.44lbs)

Extension cable

POWER LED (green): [3]

Lit while 5V DC power is supplied from PLC. [4]

Terminal block for power supply (24V DC) (M3 terminal screw) Terminal block for analog input [5]

[6]

24V LED (red): Lit while 24V DC power is supplied properly to terminals [24+] and [24-]. A/D LED (red): Flashes (at high speed) during A/D conver [7]

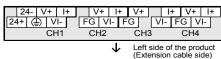
[8] DIN rail mounting hook

[9] DIN rail mounting groove (35 mm (1.38") wide)

## 1.2.2 Terminal Layout

Installation

NSTALLATION PRECAUTIONS



**ACAUTION** 

Use the product within the generic environment specifications described in PLC main unit manual (Hardware Edition).

Never use the product in areas with excessive dust, oily smoke, conductive dust vever use me product in areas with excessive dust, oily smoke, conductive dusts corrosive gas (sali air, Cl2, H2S, SO2, or NO2), flammable gas, vibration o impacts, or exposed to high temperature, condensation, or rain and wind. If the product is used in such conditions, electric shock, fire, malfunctions deterioration or damage may occur. 2.2 Mounting

The product is mounted by the following method. · Direct mounting

DIN rail mounting

2.2.1 Direct Mounting

The product can be mounted with M4 screws by using the direct mounting hole: Refer to the External Dimensions (section 1.2) for the product's mounting ho

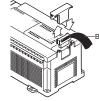
een each unit of 1 to 2 mm (0.04" to 0.08") is necessary. . An interval space b For further information of direct installation, also refer to the following manual. → Refer to the FX3U Series User's Manual - Hardware Edition → Refer to the FX3U Series User's Manual - Hardware Edition

## 2.2.2 DIN Rail Mounting

The product can be mounted on a DIN rail (DIN46227, 35mm width). 1) Fit the upper edge of the DIN rail mounting groove (fig. A) onto the DIN rail 2) Press the product against the DIN rail.

Connect the extension cable (fig. B) to the main unit, input/output extension unit/ block, and special function unit/block on

the left. For the details of the extension cable connection, refer to the following manual. → Refer to the FX3U Series User's Manual - Hardware Edition → Refer to the FX3UC Series User's Manual - Hardware Edition



Analog Control Edition

range

-10 to +10V

-10 to +10V

-10 to +10V

4 to 20mA

4 to 20mA

4 to 20mA

-20 to +20mA

-20 to +20mA

-20 to +20mA

Digital output range

2000 to +32000

-4000 to +4000

10000 to +10000

0 to 16000

0 to 4000

4000 to 20000

16000 to +16000

-4000 to +4000

-20000 to +20000

## Do not touch the conductive parts of the product directly Doing so may cause device failures or malfunctions. Install the product securely using a DIN rail or mounting screws Install the product on a flat surface. If the mounting surface is rough, undue force will be applied to the PC board thereby causing nonconformities. When drilling screw holes or wiring, make sure cutting or wire debris does not enter the ventilation slits. Failure to do so may cause fire, equipment failures or malfunctions. Be sure to remove the dust proof sheet from the PLC's ventilation port when

- installation work is completed.
- Failure to do so may cause fire, equipment failures or malfunctions.
- Connect extension cables security to their designated connectors. Loose connections may cause malfunctions.

## 2.1 Arrangements

The product connects on the right side of an PLC main unit or extension units/blocks (including special function units/blocks). For connection to FX3UC Series PLC or FX2NC Series PLC extension block, FX2NC-CNV-IF or FX3UC-1PS-5V is required.

For further information of installation arrangements, refer to the following manual

→ Refer to the FX3U Series User's Manual - Hardware Edition → Refer to the FX3UC Series User's Manual - Hardware Edition

## 3. Wiring

- RECAUTIONS Make sure to cut off all phases of the power supply externally before
- attempting installation or wiring work. Failure to do so may cause electric shock or damage to the product

#### RECAUTIONS

- Make sure to observe the following precautions in order to prevent any damage to the machinery or accidents due to abnormal data written to the PLC under the influence of noise:
- 1) Do not bundle the main circuit line together with or lay it close to the main Other bundle the inflat circuit nile togener wint of any it close to the inflat circuit, high-voltage line or load line. Otherwise, noise disturbance and/or surge induction are likely to take place. As a guideline, lay the control line at least 100mm (3.94") or more away from the main circuit or high-voltage lines.
- 2) Ground the shield wire or shield of the shielded cable at one point on the PLC. However, do not use common grounding with heavy electrica
- Make sure to properly wire to the terminal blocks in accordance with th following precautions. Failure to do so may cause electric shock, a short-circuit, wire breakage,
- damage to the product The disposal size of the cable end should follow the dimensions described in this manual

## Tightening torque should be between 0.5 and 0.8 N·m

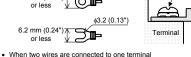
3.1 Applicable Cable and Terminal Tightening Torque

## The size of the terminal screws is M3.

The end disposal of the cable shows below

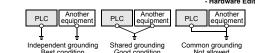
## Tighten the terminal to a torque of 0.5N·m to 0.8N·m. When one wire is connected to one termina

φ3.2 (0.13") 6.2 mm (0.24")



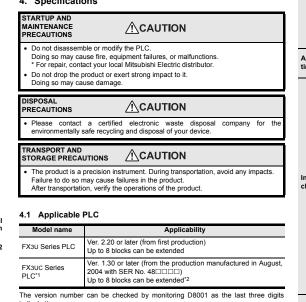
- \*1 For FX3U Series PLC (AC power type), the 24V DC service power supply is also available \*2 The [FG] terminal
- There is no "FG" terminal.
- \*3 Use a 2-core twisted shield wire for analog input line, and separate it from other power lines or inductive lines.
- \*5 If there is voltage ripple in the input voltage or there is noise in the external
- Grounding should be performed as stated below.
- The grounding resistance should be  $100\Omega$  or less.
  - Independent grounding should be performed for best results.
     When independent grounding is not performed, perform "shared grounding" of the following figure.

- Hardware Edition → For details, refer to the FX3UC Series User's Manual



- The grounding wire size should be AWG 14 (2 mm<sup>2</sup>).

# 4. Specifications



I and the [ (1)] terminal are connected internally.	Iten
terminal for ch1. When using ch1, connect directly to the [ $(\pm)$ ]	A/D convers

\*4 For the current input, short-circuit the [V+] terminal and the [I+] terminal.

# wiring, connect a capacitor of approximately 0.1 to 0.47µF 25 V.

Grounding

→ For details, refer to the FX3U Series User's Manual

- Hardware Edition.



The grounding point should be close to the PLC, and all grounding wire should be as short as possible.

# 4.2 Bower Supply Specificat

Item		Spe	ecification	
A/D conversion circuit driving power		24V DC $\pm 10\%$ , 90mA (24V DC power is supplied from the power connector.)		
CPU driving power		5V DC, 110mA (5V DC power is supplied from the internal power supply of main unit.)		
4.4 Performa	nce	Specifications		
ltem	Description		ription	
		Voltage input	Current input	
Analog input range		o +10V DC ut resistance: 200 kΩ)	-20 to +20mA, 4 to 20mA DC (Input resistance: 250 $\Omega$ )	
Offset <sup>*1</sup>	-10 t	o +9V*2	-20 to +17mA*3	
Gain <sup>*1</sup>	-9 to	+10V*2	-17 to +30mA*3	
Maximum absolute input	±15\	/	±30mA	
Digital output	With	sign, 16bits, binary	With sign, 15bits, binary	
Resolution	0.32	mV (20V/64000)	1.25µA (40mA/32000)	
Total accuracy of te		0.3% (±60mV) for full scale 20V (when ambient mperature is 25°C±5°C) .5% (±100mV) for full scale 20V (when ambient mperature is 0°C to 55°C)	<ul> <li>±0.5% (±200µA) for full scal of 40mA (when ambient temperature is 25°C±5°C ar a current of -20 mA to +20 m is input)</li> <li>Same when input is 4mA to 20mA</li> <li>±1.0% (±400µA) for full scal of 40mA (when ambient temperature is 25°C±5°C ar a current of -20 mA to +20 m is input)</li> <li>Same when input is 4mA to 20mA</li> </ul>	
A/D conversion	500μs × number of selected channels (If channels use the digital filter(s): 5ms × number of selected			

Input mode 0

Digital value

# 4.5 Input characteristics The input characteristics in each input mode are as follows. For the details of the input characteristics, refer to the following manual. → Refer to the FX3U / FX3UC Series User's Manual

oltage

Input mode

Voltage input mode Analog value direct indicatio

Current input mode Analog value direct indicatio

Current input mode Analog value direct indicatio

/oltage input mode

Current input mod

Current input mode

Current input mode

Current input mode

Input mode

1

2

3

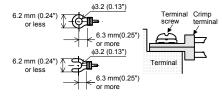
4

5

6

7

8



## 3.2 Power Supply Wiring

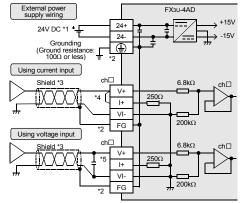
• Whe

For the power supply wiring, refer to the following manual.  $\rightarrow$  Refer to the FX3U / FX3UC Series User's Manual - Analog Control Edition

## 3.3 Wiring of Analog Input

 $\rightarrow$  For the terminal layout, refer to Subsection 1.2.2

Terminal Crimp screw termin



indicate it.

\*1 An FX2NC-CNV-IF or FX3UC-1PS-5V is necessary to connect the 20SSC-H with the FX3UC PLC

\*2 Up to 7 units can be connected to the FX3UC-32MT-LT PLC.

## 4.2 General Specifications

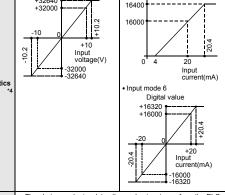
For the general specifications other than the following, refer to the manual of the PLC main unit

The items other than the following are equivalent to those of the PLC main unit → For details, refer to the FX3U Series User's Manual

- Hardware Edition

→ For details, refer to the FX3UC Series User's Manual - Hardware Edition.

Item	Specification	
Dielectric withstand voltage	SUUV AC for one minute	Conforming to JEM-1021 Between all terminals and
Insulation resistance	$5 \text{M}\Omega$ or more by 500V DC megger	ground terminal of PLC main unit



channels)

Input mode 3

Digital value

- The photo-coupler insulates the analog input area from the PLC. The DC-DC converter insulates the analog input area from the power supply unit. sulation Channels are not insulated from each other
- Occupied 8 point (Count either the input or output points of the PLC.) oints
- \*1 Change the offset and gain values to change the input characteristics. However, the resolution doesn't change even when the offset and gain values change. When the analog value direct indication is enabled in the input mode 2, 5, or 8, the offset value and the gain value don't change.
- \*2 The offset and the gain should satisfy the following condition 1V ≤ (Gain - Offset)
- \*3 The offset and the gain should satisfy the following condition 3 mA  $\leq$  (Gain Offset)  $\leq$  30 mA
- \*4 The input characteristics vary depending on the input mode to be used. For the details of the input characteristics, refer to the following manual

→ Refer to the FX3U / FX3UC Series User's Manual - Analog Control Edition

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ch□ : □ represents the channel number