

PROGRAMMABLE CONTROLLERS MELSEG-F

Analog trimmer FX_{1N}-8AV-BD

The analog trimmer FX1N-8AV-BD is a function expansion board which is mounted to the FX1s/FX1N Series PLC basic unit and used as an analog timer trimmer of rotary switch.

For the specifications and handling, refer to the Hardware manual offered with the FX1s/FX1N Series PLC basic unit.

Product configuration

Main unit: FX1N-8AV-BD

Accessories: Top cover for board

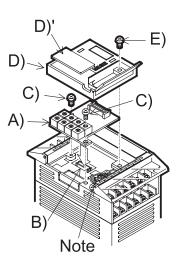
Tapping screw M3 to mount board 2
Tapping screw M3 to fix top cover 1
Trimmer layout label 1

Applicable model

FX1s/FX1N Series

<FX1N-8AV-BD installation procedure>

Make sure to turn off the power before installing the FX1N-8AV-BD.



- **A)**Analog trimmer FX1N-8AV-BD (function expansion board)
- B)Connector for optional equipment
- C)Tapping screw M3 to fix board (2 pieces) (offered as accessories of board)
- **D)**Top cover for board (offered as an accessory of board)
- **E)**Tapping screw M3 to fix top cover (offered as an accessory of board)

Note: Do not remove this screw of FX₁S.

- Connect the analog trimmer **A)** to the connector for optional equipment **B)**.
- Fix the analog trimmer to the basic unit with two tapping screws to fix board **C**). (Tightening torque: 0.3 to 0.6 N⋅m)
- Remove the top cover of the basic unit, and attach the top cover for board **D**) instead.
 During attachment, remove **D**)' with a nipper, etc. so that the connector of the analog trimmer is exposed.
- Fix the top cover with the tapping screw to fix top cover **E**). (Tightening torque: 0.3 to 0.6 N·m)

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