





JAPANESE



CL1XY4-DT1B2 CC-Link/LT Remote I/O Module

Please read this manual thoroughly before starting to use the product and handle the product properly.

User's Manual



MODEL	CL1XY4-DT1B2
MANUAL Number	JY997D05601G
Date	April 2015

OSAFETY PRECAUTIONS

(Read these precautions before using)

Please read this manual carefully and pay special attention to safely in order to handle this product properly. Also pay careful attention to safely and handle the module properly.

These precautions apply only to Mitsubishi equipment. Refer to the user's manual of the CPU module to use for a description of the PLC system safety

These SAFETY PRECAUTIONS classify the safety precautions into two categories: "WARNING" and "CAUTION".



Procedures which may lead to a dangerous condition MARNING and cause death or serious injury if not carried out properly



Procedures which may lead to a dangerous condition and cause superficial to medium injury, or physical damage only, if not carried out properly.

Depending on circumstances, procedures indicated by ACAUTION may also be linked to serious results.

In any case, it is important to follow the directions for usage

Store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user.

[DESIGN PRECAUTIONS]

/ WARNING

- . Configure an interlock circuit in a sequence program so that the system operates on the safety side using the communication status information in the event the data link falls into a communication problem. Otherwise, erroneous output and malfunction may result in accidents.
- Remote input and output can not be switched ON or OFF when a problem occurs in the remote I/O modules. Therefore build an external monitoring circuit that will monitor any input signals that could cause a serious accident.

↑CAUTION

- Do not have control cables and communication cables bundled with or placed near by the main circuit and/or power cables. Wire those cables at least 100mm(3.94 inch) away from the main circuit and/or power cables. It may cause malfunction due to noise interference.
- Use the module and the flat cable dedicated to CC-Link/LT without applying any force on them. Otherwise, such cables may be broken or fail

IINSTALLATION PRECAUTIONS1

∴CAUTION

- Use the module in an environment that meets the general specifications contained in this manual. Using this module in an environment outside the range of the general specifications could result in electric shock, fire erroneous operation, and damage to or deterioration of the product.
- Do not directly touch the module's conductive parts. Doing so could cause malfunction or trouble in the module.
- Tighten the module securely using DIN rail or installation screws within the specified torque range. If the screws are too lose, the module may drop from its installation
- position, short circuit, or malfunction. If the screws are too tight, the screws may be damaged, which may cause the module to drop from its installation position or short circuit.
- Install the module on a flat surface.
- If the mounting surface has concave and/or convex, an excessive force may be applied on the module, and nonconformity may be caused.

IWIRING PRECAUTIONS

∴ WARNING

Perform installation and wiring after disconnecting the power supply at all phases externally. If the power is not disconnected at all phases an electric shock or product damage may result.

/ CAUTION

- Terminal screws which are not to be used must be tightened always. Otherwise there will be a danger of short circuit against the bare solderless
- Do not perform wiring to an idle terminal "NC" outside the product. The product may be damaged by such external wiring.
- Perform correct wiring for the module according to the product's rated voltage and terminal arrangement. Connecting to a power supply different from rating or miss-wiring may cause fire, product failure or malfunction.
- Fix terminal screws securely within the regulated torque. Loose terminal screws may cause fire and/or malfunction.
- If the terminal screws are too tight, it may cause short circuit, equipment failures, or erroneous operation due to damage of the screws.
- Make sure foreign objects do not get inside the module, such as dirt and wire chips. It may cause fire, product failure or malfunction.
- Attach a warning label (hazard symbol 417-IEC-5036) concerning the electric shock to the location.

STARTING AND MAINTENANCE PRECAUTIONS

∴ WARNING

- Do not touch the terminals when the power is ON. It may cause an electric shock or malfunction.
- Perform cleaning the module or retightening of terminal screws after turning OFF the all external power supply for sure. Failure to do so may cause failure or malfunction of the modules

⚠ CAUTION

- Do not disassemble or modify the module. Doing so may cause failure, malfunction, injury, or fire.
- The module case is made of resin; do not drop it or subject it to strong shock. A module damage may result.
- Make sure to switch all phases of the external power supply OFF before installing or removing the module to/from the panel. Failure to do so may cause failure or malfunction of the modules.

[DISPOSAL PRECAUTIONS]

∴CAUTION

When disposing of this product, treat it as industrial waste.

[TRANSPORTATION AND MAINTENANCE PRECAUTIONS]

♠CAUTION

- During transportation avoid any impact as the module is a precision instrument. Doing so could cause trouble in the module.
- If is necessary to check the operation of module after transportation, in case of any impact damage.

●Notification of CE marking

This notification does not guarantee that an entire mechanical module produced in accordance with the contents of the notification comply with the following standards. Compliance to EMC standards of the entire mechanical module should be checked by the user / manufacturer.

- This product is designed for use in industrial applications. Note
- · Authorized Representative in the European Community: Mitsubishi Electric Europe B.V.

Gothaer Str. 8, 40880 Ratingen, Germany

Standards with which this product complies

Type: Programmable Controller (Open Type Equipment) Remote I/O module Models : Products manufactured:

from February 1st, 2003 to April 30th, 2006 are compliant with EN61000-6-4 and EN61131-2:1994+A11:1996+A12:2000 after May 1st 2006 are compliant with FN61131-2:2007

and may red 2000 are compliant mar 210 red 21200						
Electromagnetic Compatibility Standards (EMC)	Remark					
EN61000-6-4:2001 Electromagnetic compatibility -Generic standards - Emission standard for Industrial environment	Compliance with all relevant aspects of the standard. (Radiated Emissions and Mains Terminal Voltage Emissions)					
EN61131-2:1994/A11:1996/A12:2000 Programmable controllers -Equipment requirements and tests	Compliance with all relevant aspects of the standard. (RF Immunity, Fast transients, ESD and Damped oscillatory wave)					

Electromagnetic Compatibility Standards (EMC)	Remark
EN61131-2: 2007 Programmable controllers -Equipment requirements and tests	Compliance with all relevant aspects of the standard. (Radiated Emissions, Conducted Emissions, Radiated electromagnetic field, Fast transient burst, Electrostatic discharge, High-energy surge, Voltage drops and interruptions, Conducted AP and Power frequency magnetic field)

For more details please contact the local Mitsubishi Electric sales site.

· Notes for compliance to EMC LVD regulation. It is necessary to install the CL1 series module in a shielded metal control

- Use this product in Zone A^{*1} as defined in EN61131-2.
- *1 Zone defined in EN61131-2

Separation defined in EN61131-2 for EMC LVD regulation decided depending on condition in industrial setting.

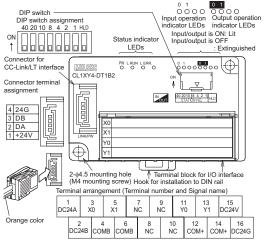
- Zone C = Factory mains which is isolated from public mains by dedicated transformers.
- Zone B = Dedicated power distribution which is protected by secondary surge protection. (300V or less in the rated voltage is
- Zone A = Local power distribution which is isolated from dedicated power distribution by AC/DC converters, isolation transformers, etc. (120V or less in the rated voltage is assumed.)

1. Outline of Product

This product is a terminal block type composite I/O module connected to CC-

This product has four input points (24 VDC) and four output points (transistor output).

2. Name and Setting of Each Part and Terminal Arrangement



Name	Description		
PW		ON while the power is supplied.	
	L RUN	ON while normal operation is executed.	
Status indicator LEDs	L ERR.	ON: When a communication error or DIP switch setting error occurred Flickering at a constant interval: When the setting of the DIP switch was changed while the power was supplied (even while the LED is flickering, the operation continues. The new setting becomes valid when the power is turned OFF once, then ON again.) Flickering at a intermittent interval: When a terminal resistor is not attached or when the module or a connection cable is affected by noise	

Name				De	scrip	tion				
I/O operation indicator LEDs	output Extingu	ile the ir is ON. uished w r output	· /hile tl	he		0 1 O O	ation (Outpu	t opera	
Connector for CC-Link/LT interface		Connector for CC-Link/LT communication line/module power supply (24G/DB/DA/+24V)								
Terminal block for I/O interface	Terminal block to connect input signals, output signals, I/O power supply and load power supply					, I/O				
Station number setting switches	Set the 10's digit of the station No. using "STATION NO. 10", "STATION NO. 20" and "STATION NO. 40". Set the digit of the station No. using "STATION NO. 1", "STATION NO. 8". Factory default = All bits are OFF. Make sure to set the station No. in the range from 1 to 6! frany station No. outside the range from 1 to 64 is set, it regarded as an error and the L ERR. LED lights. Example: When setting the station No. to "32", set the DIP switch as follows.					e 1's ON 64.				
	[Station	1	0's dig	it		1's	digit		l
		No. 32	40 OFF	20 ON	10 ON	8 OFF	4 OFF	2 ON	1 OFF	
Response time setting switch	Holds the output (when an error has occurred). ON: Holds the output. OFF: Clears the output.					d).				
3. Installat										

The CL1XY4-DT1B2 can be installed to DIN rail or directly installed using mounting screws.

Each installation procedure is described below

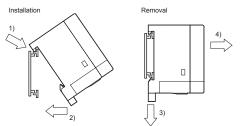
3.1 Installation to DIN rail

Align the upper DIN rail installation groove in the module with the DIN rail 1), and press the module in that status 2).

When removing the module, pull the hook downward for installation to DIN rail 3), then remove the module 4)

DIN rail mounting screw pitch

When installing the module to the DIN rail, tighten the mounting screws at the pitch of 200mm(7.87") or less.



Applicable DIN rail TH35-7.5Fe and TH35-7.5Al

3.2 Direct installation

Screw-tighten the module by attaching M4 screws to the upper and lower mounting holes (two holes in all) provided in the module. Install the module so that the clearance of 1 to 2mm (0.04" to 0.08") is assured for each module

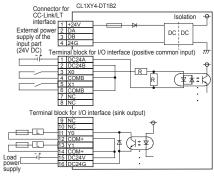
	M4 × 0.7mm(0.03") × 16mm(0.63") or more (Tightening torque range: 0.78 to 1.08 N⋅m)
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4. Wiring

4.1 External wiring

The input terminals of the CL1XY4-DT1B2 can be wired as positive common or negative common depending on the used sensor. (The output wiring is fixed to the sink output.)

Positive common



Negative common

External power supply of the input part (24V DC) Terminal block for I/O interface (Negative common input/sink output)

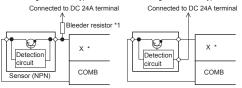
1 DC24A
2 DC24B

Wire nothing to the NC terminal (idle terminal)

4.2 Connection to sensor

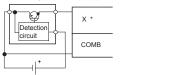
Positive common (NPN)

• When using a two-wire type sensor • When using a three-wire type sensor



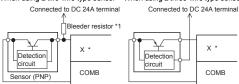
When using a three-wire type sensor

(when using the power supply for sensor other than 24V DC)

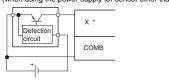


Negative common (PNP)

 \bullet When using a two-wire type sensor \bullet When using a three-wire type sensor



 When using a three-wire type sensor (when using the power supply for sensor other than 24V DC)



Replace * in the figure with the used input No.

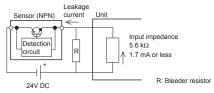
Notes:

*1 Bleeder resistor

When connecting a two-wire type sensor or input equipment containing a parallel resistor, select a sensor or equipment whose leakage current is $1.7m\Delta$ or loss

If the leakage current is more than 1.7mA, connect a bleeder resistor obtained in the following calculation formula.

Circuit image



 $R(k\Omega) < 1.7(mA) / Leakage current(mA) - 1.7(mA) x 5.6(k\Omega)$

The power capacity W of the bleeder resistor R is as follows: $W = (Input \ voltage)^2/R$

 Make sure that both the ON and OFF time of the input signal are 1.5ms or more.

4.3 Crimp-style terminal

For I/O wiring, use crimp-style terminals of the following dimensions.



When wiring one cable to one terminal

Terminal screw

Crimp-style terminal

Terminal

Terminal

Terminal

Terminal

•	
	• RAV1.25-3
Applicable crimp-	V1.25-3 (manufactured by JST Mfg. Co., Ltd.)
style terminal	1.25-3 and TG1.25-3
	(manufactured by NICHIFU Co., Ltd.)
Applicable wire size	0.3 to 1.25 mm ²

Use a crimp-style terminal in a status in which no force is applied on the cable.

4.4 Module terminal screw

Tighten the terminal screws (M3 screws) on the terminal block with a tightening torque of 0.42 to 0.58 N·m. Do not tighten terminal screws exceeding the specified torque. Failure to do so may cause short circuit, equipment failures, or malfunctions

5. Specifications

5.1 General specifications

	Sne	cification		
	Opc	omounon		
0 to 55°C (32 to 131°F)				
-25 to 75°C	(-13 to 167°F))		
5 to 95%RH: Dew condensation shall not be considered.				
5 to 95%RH: Dew condensation shall not be considered.				
When interm	ittent vibratio	n is present	Number of times of sweep	
Frequency	Acceleration	Half amplitude		
10 to 57Hz	-	0.075mm		
57 to 150Hz	9.8m/s ²	-	10 times in	
When continuous vibration is present each of X, Y and Z directions				
Frequency	Acceleration	Half amplitude	(for 80 min)	
10 to 57Hz	_	0.035mm	,	
57 to 150Hz	4.9m/s ²	-	1	
147 m/s ² , 3 f	times in each	of X, Y and Z	directions	
Corrosive ga	s shall not be	present.		
2,000m(6561'8") or less (*2)				
Inside control panel (*3)				
II or less (*4)				
2 or less (*5)				
	-25 to 75°C (5 to 95%RH: 5 to 95%RH: When interm Frequency 10 to 57Hz 57 to 150Hz When contin Frequency 10 to 57Hz 57 to 150Hz 147 m/s², 3 1 Corrosive ga 2,000m(656: Inside contro II or less (*4	0 to 55°C (32 to 131°F) -25 to 75°C (-13 to 167°F) 5 to 95%RH: Dew conden 5 to 95%RH: Dew conden When intermittent vibratio Frequency Acceleration 10 to 57Hz - 57 to 150Hz 9.8m/s² When continuous vibration Frequency Acceleration 10 to 57Hz - 57 to 150Hz 4.9m/s² 147 m/s², 3 times in each Corrosive gas shall not be 2,000m(6561'8") or less (' Inside control panel ('3) II or less ('4)	-25 to 75°C (-13 to 167°F) 5 to 95%RH: Dew condensation shall not 5 to 95%RH: Dew condensation is present Frequency Acceleration Half amplitude 10 to 57Hz - 0.075mm 57 to 150Hz - 0.035mm 57 to 150Hz 4.9m/s² - 147 m/s², 3 times in each of X, Y and Z Corrosive gas shall not be present. 2,000m(6561'8") or less ("2) Inside control panel ("3) Il or less ("4)	

Votes:

- *1 The criterion is shown in IEC61131-2
- *2 The module cannot be used in an environment pressurized above the atmospheric pressure which can be generated around the altitude of 0 m. If the module is used in such an environment, it may fail.

- *3 The module can be used in any environment even outside the control panel as far as the requirements of the ambient operating temperature, the ambient operating humidity, etc. are satisfied.
- *4 This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities.

The surge voltage withstand level for up to the rated voltage of 300V is 2500V. *5 This index indicates the degree of conductive generating substances in the

- '5 This index indicates the degree of conductive generating substances in the environment in which the module is used. The degree of contamination 2 indicates that contamination is caused by generation of only non-conductive substances.
- In this degree, however, temporary conduction may be caused by accidental condensation.

5.2 Input specifications

Item		Specification			
Input method		DC input (external I/O power supply)			
Number of inpu	its	2 points			
Isolation metho	d	Isolation with photocoupler			
Rated input vol	tage	24V DC			
Rated input cur	rent	Approx. 4 mA			
Operating voltage range		20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%			
Max. simultaneous ON input points		100% (at 24V DC)			
ON voltage/ON	current	19 V or more/3 mA or more			
OFF voltage/OF	F current	11 V or less/1.7 mA or less			
Input resistance	е	5.6 kΩ			
Response OFF→ON		1.5 ms or less (at 24V DC)			
time	ON→OFF	1.5 ms or less (at 24V DC)			
Common wiring method		2 points/1 common (2 points) (terminal block two-wire type)			

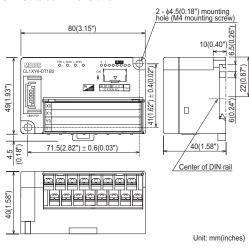
5.3 Output specifications

Item		Specification			
Output method		Transistor output (external I/O power supply) (sink)			
Number of outputs		2 points			
Isolation metho	od	Isolation with photocoupler			
Rated load volt	age	12/24V DC			
Operating load range	voltage	10.2 to 28.8V DC (Ripple ratio: Within 5%)			
Max. load curre	ent	0.1A/point, 0.4A/1common			
Max. inrush cui	rrent	0.4A/10 ms			
Leakage currer	nt at OFF	0.1mA or less/30V DC			
Max. voltage dr	op at ON	0.3V or less (typical)/0.1A 0.6V or less (max.)/0.1A			
Response	OFF→ON	1.0ms or less			
time	ON→OFF	1.0ms or less			
Surge suppress	sion	Zener diode			
Common wiring method		2 points/1 common (2 points) (terminal block two-wire type)			
Internal protection for outputs		Internal protection circuit none Please connect the fuse in the connected load outside.			

5.4 Performance specifications

Item		Specification			
	Voltage	20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%			
Module	Current consumption	55mA (when all points are ON)			
power	Initial current	70mA			
Max. allowable momentary power failure period		PS1:1ms			
Number occupie	of stations d	4-, 8- or 16-point mode: 1 station			
Noise durability		500Vp-p Noise width: 1µs Cycle: 25 to 60 Hz (by noise simulator)			
Withsta	nd voltage	DC type: 500V AC for 1 min			
Isolation resistance		$10\text{M}\Omega$ or more between primary area (external D terminal) and secondary area (internal circuit) by 500 VDC megger			
Protecti	on class	IP2X			
I/O part	connection method	Connection with terminal block			
Module installation method		DIN rail installation, mounted by screws of type $M4 \times 0.7$ mm(0.03") \times 16mm(0.63") or larger Can be installed in six directions			
Mass (w	eight)	0.1kg(0.22lbs)			

6. Outside Dimensions



This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

A For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- aerospace, medicine or passenger movement venicies, consult with witisubishi.

 This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product

fails, install appropriate backup or failsafe functions in the system

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MITSUBISHI ELECTRIC CORPORATION

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When exported from Japan, this manual does not require application to the Ministry of Economy Trade and Industry for service transaction permission.

Specifications subject to change without notic

MODEL

User's Manual

CL1XY4-DT1B2

CC-Link/LT

●SAFETY PRECAUTIONS●

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IWIRING PRECAUTIONS

MARNING

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<u>∧</u>CAUTION

- Terminal screws which are not to be used must be tightened always. Otherwise there will be a danger of short circuit against the bare solderless terminals.

 Do not perform wiring to an idle terminal "NC" outside the product.
- The product may be damaged by such external wiring. Perform correct wiring for the module according to the product's rated voltage and terminal arrangement. Connecting to a power supply different from rating or miss-wiring may cause fire, product failure or malfunction.
- Fix terminal screws securely within the regulated torque. Loose terminal screws may cause fire and/or malfunction. If the terminal screws are too tight, it may cause short circuit, equipment failures, or erroneous operation due to damage of the screws.
- Make sure foreign objects do not get inside the module, such as dirt and wire chips. It may cause fire, product failure or malfunction.

 Attach a warning label (hazard symbol 417-IEC-5036) concerning the electric shock to the location.
- [STARTING AND MAINTENANCE PRECAUTIONS]

<u>∧</u> WARNING

- Do not touch the terminals when the power is ON. It may cause an electric
- shock or malfunction.

 Perform cleaning the module or retightening of terminal screws after turning
 OFF the all external power supply for sure. Failure to do so may cause failure
 or malfunction of the modules

∴ CAUTION

- Do not disassemble or modify the module. Doing so may cause failure, malfunction, injury, or fire.
- The module case is made of resin; do not drop it or subject it to strong shock. A module damage may result.
- A module damage may result.

 Make sure to switch all phases of the external power supply OFF before installing or removing the module to/from the panel. Failure to do so may cause failure or malfunction of the modules.

[DISPOSAL PRECAUTIONS]

• When disposing of this product, treat it as industrial waste

[TRANSPORTATION AND MAINTENANCE PRECAUTIONS]

⚠CAUTION

- During transportation avoid any impact as the module is a precision instrument. Doing so could cause trouble in the module.

 If is necessary to check the operation of module after transportation, in case
- of any impact damage.

●Notification of CE marking●

This notification does not guarantee that an entire mechanical module produced in accordance with the contents of the notification comply with the following standards. Compliance to EMC standards of the entire mechanical module should be checked by the user / manufacturer.

- This product is designed for use in industrial applications
- Authorized Representative in the European Community: Mitsubishi Electric Europe B.V. Gothaer Str. 8, 40880 Ratingen, Germany

Standards with which this product complies

Type: Programmable Controller (Open Type Equipment) Remote I/O module

Models: Products manufactured:
from February 1st, 2003 to April 30th, 2006 are compliant with
EN61000-6-4 and EN61131-2:1994+A11:1996+A12:2000
after May 1st, 2006 are compliant with EN61131-2:2007

Standards (EMC)	Remark
Electromagnetic compatibility -Generic standards - Emission standard for Industrial environment	Compliance with all relevant aspects of the standard. (Radiated Emissions and Mains Terminal Voltage Emissions)
EN61131-2:1994/A11:1996/A12:2000 Programmable controllers -Equipment requirements and tests	Compliance with all relevant aspects of the standard. (RF Immunity, Fast transients, ESD and Damped oscillatory wave)

Remark Compliance with all relevant aspects of the standard. (Radiated Emissions, Conducted Emissions, Radiated electromagnetic field, Fast transient burst, Electrostatic discharge, High-energy surge, Voltage drops and interruptions, Conducted RF and Power frequency magnetic field) EN61131-2: 2007 Programmable controllers -Equipment requirements and tests

For more details please contact the local Mitsubishi Electric sales site.

Notes for compliance to EMC LVD regulation.
It is necessary to install the CL1 series module in a shielded metal control

- Use this product in Zone A*1 as defined in EN61131-2.
- *1 Zone defined in EN61131-2
 Separation defined in EN61131-2 for EMC LVD regulation decided
- depending on condition in industrial setting. Zone C = Factory mains which is isolated from public mains by dedicated
- Zone B = Dedicated power distribution which is protected by secondary surge protection. (300V or less in the rated voltage is assumed.) Zone A = Local power distribution which is isolated from dedicated power

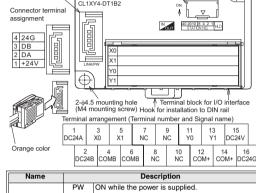
distribution by AC/DC converters, isolation transformers, etc. (120V or less in the rated voltage is assumed.) 1. Outline of Product

This product is a terminal block type composite I/O module connected to CC-

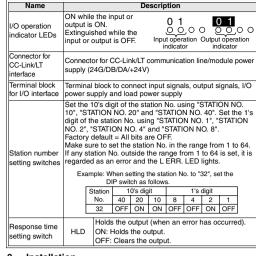
This product has four input points (24 VDC) and four output points (transistor

2. Name and Setting of Each Part and Terminal Arrangement

0 1 0 0 0 0 Input operation indicator LEDs DIP switch assignment 40 20 10 8 4 2 1 HLD Input/output is ON: Lit Input/output is OFF : Extinguished Status indicato LEDs åå....!!... PW L RUN L ERR. CL1XY4-DT1B2 1N 40 2010 8 4 2 1 HLD 4 24G



Name	Description			
	PW	ON while the power is supplied.		
	L RUN	ON while normal operation is executed.		
Status indicator LEDs	L ERR.	ON: When a communication error or DIP switch setting error occurred Flickering at a constant interval: When the setting of the DIP switch was changed while the power was supplied (even while the LED is flickering, the operation continues. The new setting becomes valid when the power is turned OFF once, then ON again.) Flickering at a intermittent interval: When a terminal resistor is not attached or when the module or a connection cable is affected by noise		



3. Installation

The CL1XY4-DT1B2 can be installed to DIN rail or directly installed using mounting screws.

Each installation procedure is described below

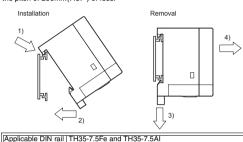
3.1 Installation to DIN rail

Align the upper DIN rail installation groove in the module with the DIN rail 1), and press the module in that status 2).

When removing the module, pull the hook downward for installation to DIN rail 3), then remove the module 4).

DIN rail mounting screw pitch

When installing the module to the DIN rail, tighten the mounting screws at the pitch of 200mm(7.87") or less.



3.2 Direct installation

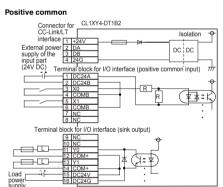
Screw-tighten the module by attaching M4 screws to the upper and lower mounting holes (two holes in all) provided in the module Install the module so that the clearance of 1 to 2mm (0.04" to 0.08") is assured for each module.

Applicable screw	$M4 \times 0.7$ mm $(0.03") \times 16$ mm $(0.63")$ or more (Tightening torque range: 0.78 to 1.08 N·m)		

4. Wiring

4.1 External wiring

The input terminals of the CL1XY4-DT1B2 can be wired as positive common or negative common depending on the used sensor. (The output wiring is fixed to the sink output.)



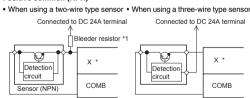
Negative common

External power supply of the input part (24V DC) Terminal block for I/O interface (Negative common input/sink output) 1 DC24A 2 DC24B

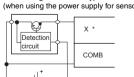
Wire nothing to the NC terminal (idle terminal).

4.2 Connection to sensor

Positive common (NPN)

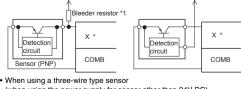


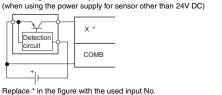
When using a three-wire type sensor (when using the power supply for sensor other than 24V DC)



Negative common (PNP)

• When using a two-wire type sensor • When using a three-wire type sensor Connected to DC 24A terminal Connected to DC 24A terminal

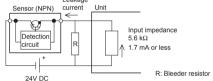




Notes:

When connecting a two-wire type sensor or input equipment containing a

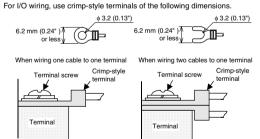
- narallel resistor, select a sensor or equipment whose leakage current is If the leakage current is more than 1.7mA, connect a bleeder resistor
- obtained in the following calculation formula.



 $R(k\Omega) < 1.7(mA) / Leakage current(mA) - 1.7(mA) x 5.6(k\Omega)$ The power capacity W of the bleeder resistor R is as follows:

W = (Input voltage)²/R Make sure that both the ON and OFF time of the input signal are 1.5ms or

4.3 Crimp-style terminal



l l	
Applicable crimp- style terminal	RAV1.25-3 V1.25-3 (manufactured by JST Mfg. Co., Ltd.) 1.25-3 and TG1.25-3 (manufactured by NICHIFU Co., Ltd.)
Applicable wire size	0.3 to 1.25 mm ²

Use a crimp-style terminal in a status in which no force is applied on the cab

Tighten the terminal screws (M3 screws) on the terminal block with a tightening torque of 0.42 to 0.58 N·m. Do not tighten terminal screws exceeding the specified torque. Failure to do so may cause short circuit, equipment failures, or malfunctions.

5. Specifications

5.1 General specifications					
Item	Specification				
Operating ambient temperature	0 to 55°C (32 to 131°F)				
Storage ambient temperature	-25 to 75°C (-13 to 167°F)				
Operating ambient humidity	5 to 95%RH: Dew condensation shall not be considered.				
Storage ambient humidity	5 to 95%RH: Dew condensation shall not be considered.				
	When intermittent vibration is present Number of times of sweet				
	Frequency	Acceleration	Half amplitude		
	10 to 57Hz	-	0.075mm		
Vibration	57 to 150Hz	9.8m/s ²	-	10 times in	
resistance (*1)	When continuous vibration is present each of X, Y and Z direction				
	Frequency	Acceleration	Half amplitude		
	10 to 57Hz	-	0.035mm		
	57 to 150Hz	4.9m/s ²	-		
Shock resistance (*1)	147 m/s ² , 3 times in each of X, Y and Z directions				
Operating ambience	Corrosive gas shall not be present.				
Operating altitude	2,000m(6561'8") or less (*2)				
Installation location	Inside control panel (*3)				
Over-voltage category	II or less (*4)				
Pollution level	2 or less (*5)				

Notes: *1 The criterion is shown in IEC61131-2.

*2 The module cannot be used in an environment pressurized above the atmospheric pressure which can be generated around the altitude of 0 m. If the module is used in such an environment, it may fail.

*3 The module can be used in any environment even outside the control panel as far as the requirements of the ambient operating temperature, the ambient operating humidity, etc. are satisfied.
*4 This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution

network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities. The surge voltage withstand level for up to the rated voltage of 300V is 2500V. *5 This index indicates the degree of conductive generating substances in the environment in which the module is used. The degree of contamination 2 indicates that contamination is caused by generation of only non-conductive

ubstances. I this degree, however, temporary conduction may be caused by accidental

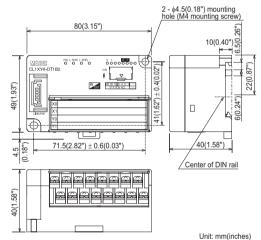
Item		Specification		
Input method		DC input (external I/O power supply)		
Number of inputs		2 points		
Isolation metho	od	Isolation with photocoupler		
Rated input vol	tage	24V DC		
Rated input cu	rrent	Approx. 4 mA		
Operating voltage range Max. simultaneous ON input points		20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%		
		100% (at 24V DC)		
ON voltage/ON	current	19 V or more/3 mA or more		
OFF voltage/OF	F current	11 V or less/1.7 mA or less		
Input resistanc	е	5.6 kΩ		
Response OFF→ON time ON→OFF Common wiring method		1.5 ms or less (at 24V DC)		
		1.5 ms or less (at 24V DC)		
		2 points/1 common (2 points) (terminal block two-wire type)		

5.3 Output specifications

Item		Specification		
Output method		Transistor output (external I/O power supply) (sink		
Number of outputs		2 points		
Isolation meth	od	Isolation with photocoupler		
Rated load vol	tage	12/24V DC		
Operating load voltage range		10.2 to 28.8V DC (Ripple ratio: Within 5%)		
Max. load curr	ent	0.1A/point, 0.4A/1common		
Max. inrush current		0.4A/10 ms		
Leakage current at OFF Max. voltage drop at ON		0.1mA or less/30V DC		
		0.3V or less (typical)/0.1A 0.6V or less (max.)/0.1A		
Response OFF→ON		1.0ms or less		
time	ON→OFF	1.0ms or less		
Surge suppression		Zener diode		
Common wiring method		2 points/1 common (2 points) (terminal block two-wire type)		
Internal protection for outputs		Internal protection circuit none Please connect the fuse in the connected load outside.		

Item		Specification		
	Voltage	20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%		
Module	Current consumption	55mA (when all points are ON)		
power	Initial current	70mA		
supply	Max. allowable momentary power failure period	PS1:1ms		
Number occupie	of stations d	4-, 8- or 16-point mode: 1 station		
Noise d	urability	500Vp-p Noise width: 1µs Cycle: 25 to 60 Hz (by noise simulator)		
Withsta	nd voltage	DC type: 500V AC for 1 min		
Isolation resistance		$10\text{M}\Omega$ or more between primary area (external I terminal) and secondary area (internal circuit) b 500 VDC megger		
Protecti	on class	IP2X		
I/O part	connection method	Connection with terminal block		
Module	installation method	DIN rail installation, mounted by screws of type $M4 \times 0.7$ mm(0.03") \times 16mm(0.63") or larger Can be installed in six directions		
Mass (w	eight)	0.1kg(0.22lbs)		

6. Outside Dimensions



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a result of using the contents noted in this manual

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Mitsubishi will not be held liable for damage caused by factors found not to be the
cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi
products; damage, secondary damage, accident compensation caused by special
factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties

This product has been manufactured as a general-purpose part for general

• This product risk been invaluations as a general-pupipose pair to general and advices, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
Before using the product for special purposes such as nuclear power, electric power aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product

fails install appropriate backup or failsafe functions in the system

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