





JAPANESE

ENGLISH

CL1Y4-R1B1 CC-Link/LT Remote I/O Module

Please read this manual thoroughly before starting to use the product and handle the product properly.

User's Manual



MODEL	CL1Y4-R1B1
MANUAL Number	JY997D05501G
Date	April 2015
Date	April 2015

OSAFETY PRECAUTIONS

(Read these precautions before using)

Please read this manual carefully and pay special attention to safely in order to handle this product properly. Also pay careful attention to safely and handle the module properly.

These precautions apply only to Mitsubishi equipment. Refer to the user's manual of the CPU module to use for a description of the PLC system safety

These SAFETY PRECAUTIONS classify the safety precautions into two categories: "WARNING" and "CAUTION".



Procedures which may lead to a dangerous condition MARNING and cause death or serious injury if not carried out properly



Procedures which may lead to a dangerous condition and cause superficial to medium injury, or physical damage only, if not carried out properly.

Depending on circumstances, procedures indicated by ACAUTION may also be linked to serious results.

In any case, it is important to follow the directions for usage

Store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user.

IDESIGN PRECAUTIONS

/ WARNING

- . Configure an interlock circuit in a sequence program so that the system operates on the safety side using the communication status information in the event the data link falls into a communication problem. Otherwise, erroneous output and malfunction may result in accidents.
- Remote input and output can not be switched ON or OFF when a problem occurs in the remote I/O modules. Therefore build an external monitoring circuit that will monitor any input signals that could cause a serious accident.

↑CAUTION

- Do not have control cables and communication cables bundled with or placed near by the main circuit and/or power cables. Wire those cables at least 100mm(3.94 inch) away from the main circuit and/or power cables. It may cause malfunction due to noise interference.
- Use the module and the flat cable dedicated to CC-Link/LT without applying any force on them Otherwise, such cables may be broken or fail

INSTALLATION PRECAUTIONS

⚠ CAUTION

- Use the module in an environment that meets the general specifications contained in this manual. Using this module in an environment outside the range of the general specifications could result in electric shock, fire, erroneous operation, and damage to or deterioration of the product.
- Do not directly touch the module's conductive parts. Doing so could cause malfunction or trouble in the module
- Tighten the module securely using DIN rail or installation screws within the specified torque range.
- If the screws are too lose, the module may drop from its installation position, short circuit, or malfunction. If the screws are too tight, the screws may be damaged, which may cause the module to drop from its installation position or short circuit.
- Install the module on a flat surface
- If the mounting surface has concave and/or convex, an excessive force may be applied on the module, and nonconformity may be caused.

IWIRING PRECAUTIONS

∴ WARNING

Perform installation and wiring after disconnecting the power supply at all phases externally. If the power is not disconnected at all phases an electric shock or product damage may result.

/ CAUTION

- Terminal screws which are not to be used must be tightened always. Otherwise there will be a danger of short circuit against the bare solderless terminals
- Do not perform wiring to an idle terminal "NC" outside the product. The product may be damaged by such external wiring.
- Perform correct wiring for the module according to the product's rated voltage and terminal arrangement. Connecting to a power supply different from rating or miss-wiring may cause fire, product failure or malfunction.
- Fix terminal screws securely within the regulated torque. Loose terminal screws may cause fire and/or malfunction.
- If the terminal screws are too tight, it may cause short circuit, equipment failures, or erroneous operation due to damage of the screws.
- Make sure foreign objects do not get inside the module, such as dirt and wire chips. It may cause fire, product failure or malfunction.
- Attach a warning label (hazard symbol 417-IEC-5036) concerning the electric shock to the location

[STARTING AND MAINTENANCE PRECAUTIONS]

⚠ WARNING

- Do not touch the terminals when the power is ON. It may cause an electric shock or malfunction
- Perform cleaning the module or retightening of terminal screws after turning OFF the all external power supply for sure. Failure to do so may cause failure or malfunction of the modules

/!\CAUTION

- Do not disassemble or modify the module. Doing so may cause failure, malfunction, injury, or fire.
- The module case is made of resin; do not drop it or subject it to strong shock. A module damage may result
- Make sure to switch all phases of the external power supply OFF before installing or removing the module to/from the panel. Failure to do so may cause failure or malfunction of the modules.

[DISPOSAL PRECAUTIONS]

⚠ CAUTION

· When disposing of this product, treat it as industrial waste.

[TRANSPORTATION AND MAINTENANCE PRECAUTIONS]

⚠ CAUTION

- During transportation avoid any impact as the module is a precision instrument. Doing so could cause trouble in the module.
- If is necessary to check the operation of module after transportation, in case of any impact damage.

■Notification of CE marking

This notification does not guarantee that an entire mechanical module produced in accordance with the contents of the notification comply with the following standards. Compliance to EMC standards of the entire mechanical module should be checked by the user / manufacturer. Compliance to LVD standards of the entire mechanical module should be checked by the user / manufacturer.

This product is designed for use in industrial applications

· Authorized Representative in the European Community: Mitsubishi Electric Europe B.V.

Gothaer Str. 8, 40880 Ratingen, Germany

Standards with which this product complies

Type: Programmable Controller (Open Type Equipment) Remote I/O module Models : Products manufactured:

from February 1st, 2003 to April 30th, 2006 are compliant with EN61000-6-4 and EN61131-2:1994+A11:1996+A12:2000 after May 1st, 2006 are compliant with EN61131-2:2007

	Electromagnetic Compatibility Standards (EMC)	Remark
EN6	1000-6-4:2001	Compliance with all relevant aspects of
Elec	ctromagnetic compatibility	the standard.
-Ge	neric standards - Emission standard	(Radiated Emissions and Mains
for I	ndustrial environment	Terminal Voltage Emissions)

Electromagnetic Compatibility Standards (EMC)	Remark
EN61131-2:1994/A11:1996/A12:2000 Programmable controllers -Equipment requirements and tests	Compliance with all relevant aspects of the standard. (RF Immunity, Fast transients, ESD and Damped oscillatory wave)
EN61131-2: 2007 Programmable controllers -Equipment requirements and tests	Compliance with all relevant aspects of the standard. (Radiated Emissions, Conducted Emissions, Radiated electromagnetic field, Fast transient burst, Electrostatic discharge, High-energy surge, Voltage drops and interruptions, Conducted RF and Power frequency magnetic field)

Low Voltage Standards (LVD)	Remark
EN61131-2:1994/A11:1996 /A12:2000 :2007 Programmable controllers -Equipment requirements and tests	The equipment has been assessed as a component for fitting in a suitable enclosure which meets the requirements of EN61131-2:1994 + A11:1996 + A12:2000, :2007

For more details please contact the local Mitsubishi Electric sales site.

 Notes For compliance to EMC LVD regulation. It is necessary to install the CL1 series module in a shielded metal control

Use this product in Zone A*1 as defined in EN61131-2.

The terminal and the wiring for the output signals and load power supply can be used in zone B*1

*1 Zone defined in EN61131-2

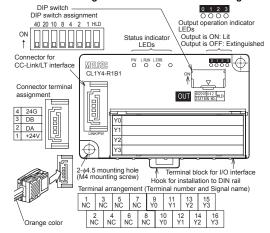
Separation defined in EN61131-2 for EMC LVD regulation decided depending on condition in industrial setting.

- Zone C = Factory mains which is isolated from public mains by dedicated transformers.
- Zone B = Dedicated power distribution which is protected by secondary surge protection. (300V or less in the rated voltage is assumed)
- Zone A = Local power distribution which is isolated from dedicated power distribution by AC/DC converters, isolation transformers, etc. (120V or less in the rated voltage is assumed.)

1. Outline of Product

This product is a terminal block type output module connected to CC-Link/LT. This product has four output points (relay output).

2. Name and Setting of Each Part and Terminal Arrangement



Name	Description									
	PW									
	L RUN	ON w	nile no	ormal	opera	tion i	s exec	cuted		
Status indicator LED	L ERR.	ON: When a communication error or DIP switch setting error occurred Flickering at a constant interval: When the setting of the DIP switch was change while the power was supplied (even while the LE is flickering, the operation continues. The new setting becomes valid when the power is turned OFF once, then ON again.) Flickering at a intermittent interval: When a terminal resistor is not attached or whe the module or a connection cable is affected by noise				ged LEI / ed				
Output		le the οι ished w					0		2 3	ı
operation	OFF.	isiieu w	ille ti	e out	put is		0	<u>~</u> ~	<u> </u>	
indicator LEDs	011.					Οu	tput o	perati	on indic	cato
Interface	Connector for CC-Link/LT communication line/module powe supply (24G/DB/DA/+24V)									
Terminal block for I/O interface	Terminal block to connect output signals and load power supply									
	Set the 10's digit of the station No. using "STATION NO. 10", "STATION NO. 20" and "STATION NO. 40". Set the 1's digit of the station No. using "STATION NO. 1", "STATION NO. NO. 2", "STATION NO. 4" and "STATION NO. 8". Factory default = All bits are OFF. Make sure to set the station No. in the range from 1 to 64. If any station No. outside the range from 1 to 64 is set, it is regarded as an error and the L ERR. LED lights.									
DIP switch	Exa	ımple: W DI			the sta		o. to ";	32", s	et the	
	[Station	1	0's dig	git		1's	digit		
		No.	40	20	10	8	4	2	1	
	L	32	OFF	ON	ON	OFF	OFF	ON	OFF	
	HLD	Holds ON: H OFF:	olds t	he ou	tput.		rror h	as oc	currec	i).

The CL1Y4-R1B1 can be installed to DIN rail or directly installed using mounting screws

Each installation procedure is described below

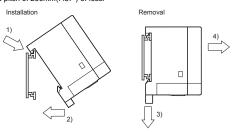
3.1 Installation to DIN rail

Align the upper DIN rail installation groove in the module with the DIN rail 1), and press the module in that status 2).

When removing the module, pull the hook downward for installation to DIN rail 3), then remove the module 4).

DIN rail mounting screw pitch

When installing the module to the DIN rail, tighten the mounting screws at the pitch of 200mm(7.87") or less.



Applicable DIN rail TH35-7.5Fe and TH35-7.5Al

3.2 Direct installation

Screw-tighten the module by attaching M4 screws to the upper and lower mounting holes (two holes in all) provided in the module. Install the module so that the clearance of 1 to 2mm (0.04" to 0.08") is

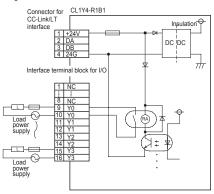
assured for each module.

Applic		M4 × 0.7mm(0.03") × 16mm(0.63") or more (Tightening torque range: 0.78 to 1.08 N⋅m)
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4. Wiring

4.1 External wiring

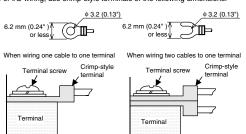
The output terminals of the CL1Y4-R1B1 can be used with either AC or DC load voltage.



Wire nothing to the NC terminal (idle terminal).

4.2 Crimp-style terminal

For I/O wiring, use crimp-style terminals of the following dimensions.



	•
A li l-li	• RAV1.25-3
Applicable crimp- style terminal	 V1.25-3 (manufactured by JST Mfg. Co., Ltd.) 1.25-3 and TG1.25-3
	(manufactured by NICHIFU Co., Ltd.)
Applicable wire size	0.3 to 1.25 mm ²

Use a crimp-style terminal in a status in which no force is applied on the cable.

4.3 Module terminal screw

Tighten the terminal screws (M3 screws) on the terminal block with a tightening torque of 0.42 to 0.58 N·m. Do not tighten terminal screws exceeding the specified torque. Failure to do so may cause short circuit, equipment failures, or malfunctions.

5. Specifications

5.1 General specifications

Item		S	pecification		
Operating ambient temperature	0 to 55°C (32 to 131°F)				
Storage ambient temperature	-25 to 75°C ((-13 to 167°F)	1		
Operating ambient humidity	5 to 95%RH:	: Dew conden	sation shall no	t be considered.	
Storage ambient humidity	5 to 95%RH:	: Dew conden	sation shall no	t be considered.	
	When interm	ittent vibratio	n is present	Number of times of sweep	
	Frequency	Acceleration	Half amplitude		
	10 to 57Hz	-	0.075mm		
Vibration resistance (*1)	57 to 150Hz	9.8m/s ²	-	10 times in each of	
resistance (*1)	When contin	uous vibratio	X, Y and Z directions		
	Frequency	Acceleration	Half amplitude	(for 80 min)	
	10 to 57Hz	-	0.035mm		
	57 to 150Hz	4.9m/s ²	-		
Shock resistance (*1)	147 m/s², 3 times in each of X, Y and Z directions				
Operating ambience	Corrosive gas shall not be present.				
Operating altitude	2,000m(6561'8") or less (*2)				
Installation location	Inside control panel (*3)				
Overvoltage category	II or less (*4)				
Pollution level	2 or less (*5))			

Notes

- *1 The criterion is shown in IEC61131-2.
- *2 The module cannot be used in an environment pressurized above the atmospheric pressure which can be generated around the altitude of 0 m. If the module is used in such an environment, it may fail.
- *3 The module can be used in any environment even outside the control panel as far as the requirements of the ambient operating temperature, the ambient operating humidity, etc. are satisfied.
- *4 This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities.

The surge voltage withstand level for up to the rated voltage of 300V is 2500V.

- *5 This index indicates the degree of conductive generating substances in the environment in which the module is used. The degree of contamination 2 indicates that contamination is caused by generation of only non-conductive substances.
- In this degree, however, temporary conduction may be caused by accidental condensation.

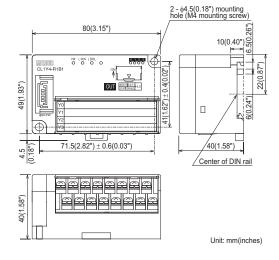
5.2 Output specifications

Item		Specification	
Output method		Relay output	
Number of outp	outs	4 points	
Insulation meth	od	Mechanical insulation	
Rated load voltage		240V AC/30V DC or less (250V AC or less when the unit does not comply with UL or cUL standards)	
Max. load curre	ent	2A/point 2A/1common	
Response	OFF→ON	Approx. 10ms or less	
time	ON→OFF	Approx. 10ms or less	
Common wiring method		1point/1common (Mutually exclusive outputs) (terminal block one-wire type)	
Internal protection for outputs		Internal protection circuit none Please connect the fuse in the connected load outside.	

5.3 Performance specifications

	Item	Specification		
		20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%		
Module	Current consumption	65mA (when all points are ON)		
supply	Initial current	70mA		
очрр.,	Max. allowable momentary power failure period	PS1:1ms		
Number occupie	of stations d	4-, 8- or 16-point mode: 1 station		
Noise durability		DC type: 500 Vp-p AC type: 1,000 Vp-p Noise width: 1 µs		
Withstand voltage		AC type: 1,500V AC for 1 min DC type: 500V DC for 1 min		
Isolation resistance		$10~\text{M}\Omega$ or more between primary area (external DC terminal) and secondary area (internal circuit) by 500V DC megger		
Protection grade		IP1X		
I/O area method	connection	Connection with terminal block		
Module installation method		DIN rail installation, mounted by screws of type $M4 \times 0.7$ mm(0.03") \times 16mm(0.63") or larger Can be installed in six directions		
Mass (w	eight)	0.11kg (0.24lbs)		
		200V AC - 1.5 A, 240V AC - 1 A (COSφ = 0.7): 100,000 times or more		
Contact	life	200V AC - 1 A, 240V AC - 0.1 A (COSφ = 0.35): 100,000 times or more		
İ		24V DC - 1 A, 100V DC - 0.1 A (L/R = 7 ms): 100,000 times or more		

6. Outside Dimensions



This manual confers no industrial property rights or any rights of any other kind, nor does it confer any patent licenses. Mitsubishi Electric Corporation cannot be held responsible for any problems involving industrial property rights which may occur as a result of using the contents noted in this manual.

Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

A For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life.
- · Before using the product for special purposes such as nuclear power, electric power,
- aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
- This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or failsafe functions in the system

Country/Regi	on Sales office/Tel		ion Sales office/Tel
USA	Mitsubishi Electric Automation Inc.	South Africa	CBI-Electric.
	500 Corporate Woods Parkway, Vernon		Private Bag 2016, ZA-1600 Isando, South Afr Tel : +27-11-977-0770
	Hills, IL 60061, USA	China	Mitsubishi Electric Automation (China) Ltd
Brazil	Tel:+1-847-478-2100 MELCO-TEC Representacao Comercial e	China	No.1386 Honggiao Road, Mitsubishi Elect
DIAZII	Assessoria Tecnica Ltda.		Automation Center, Changning District.
	Av. Paulista, 1439, ci74, Bela Vista, Sao		Shanghai, China
	Paulo CEP: 01311-200-SP Brazil		Tel: +86-21-2322-3030
	Tel: +55-11-3146-2200	Taiwan	Setsuyo Enterprise Co., Ltd.
Germany	Mitsubishi Electric Europe B.V. German Branch		6F., No.105, Wugong 3rd Road, Wugu Distri
	Gothaer Strasse 8, D-40880 Ratingen, Germany		New Taipei City 24889, Taiwan, R.O.C. Tel: +886-2-2299-2499
UK	Tel: +49-2102-486-0 Mitsubishi Electric Europe B.V. UK Branch	Korea	Mitsubishi Electric Automation Korea Co., L
OK	Travellers Lane, Hatfield, Hertfordshire.		3F. 1480-6. Gavang-Dong, Gangseo-Gu.
	AL10 8XB. UK.		Seoul, 157-200, Korea
	Tel: +44-1707-27-6100		Tel: +82-2-3660-9530
Italy	Mitsubishi Electric Europe B.V. Italian Branch	Singapore	Mitsubishi Electric Asia Pte, Ltd. Industrial
	Viale Colleoni 7-20864 Agrate Brianza		Division 307. Alexandra Road. Mitsubishi Electric
	(Milano), Italy Tel: +39-039-60531		Building, Singapore, 159943
Spain	Mitsubishi Electric Europe B.V. Spanish Branch		Tel: +65-6470-2308
Opaiii	Carretera de Rubi 76-80.AC.420. E-08190	Thailand	Mitsubishi Electric Automation (Thailand)
	Sant Cugat del Valles (Barcelona), Spain		Co., Ltd.
	Tel: +34-93-565-3131		Bang-Chan Industrial Estate No.111 Soi
France	Mitsubishi Electric Europe B.V. French Branch		Serithai 54, T.Kannayao, A.Kannayao,
	25, Boulevard des Bouvets, F-92741		Bangkok 10230 Thailand Tel: +66-2906-3238
	Nanterre Cedex, France Tel: +33-1-5568-5568	Indonesia	P. T. Autoteknindo Sumber Makmur
Czech Renublia	: Mitsubishi Electric Europe	madricula	Muara Karang Selatan, Block A / Utara No
OZCON NOPODIN	B.Vo.s.Czech office		Kav. No. 11, Kawasan Industri
	Avenir Business Park, Radicka 751/113e,		Pergudangan, Jakarta-Utara 14440, P.O,
	158 00 Praha5, Czech Republic		Box 5045, Indonesia
	Tel: +420-251-551-470	India	Tel: +62-21-663-0833 Mitsubishi Electric India Pvt. Ltd.
Poland	Mitsubishi Electric Europe B.V. Polish Branch ul. Krakowska 50, 32-083 Balice, Poland	India	2nd Floor, Tower A & B. Cyber Greens, DL
	Tel: +48-12-630-47-00		Cyber City, DLF Phase-III, Gurgaon-12200
Russia	Mitsubishi Electric Europe B.V. Russian		Haryana, India
rassia	Branch St.Petersburg office		Tel: +91-124-463-0300
	Piskarevsky pr. 2, bld 2, lit "Sch", BC	Australia	Mitsubishi Electric Australia Pty. Ltd.
	"Benua", office 720; 195027,		348 Victoria Road PO BOX11, Rydalmere
	St. Petersburg, Russia		N.S.W 2116, Australia Tel: +61-2-9684-7777
	Tel: +7-812-633-3497		IBI : TO 1-2-9004-7777

MITSUBISHI ELECTRIC CORPORATION

When exported from Japan, this manual does not require application to the Ministry of Economy Trade and Industry for service transaction permission.

Specifications subject to change without notice



CL1Y4-R1B1 CC-Link/LT Remote I/O Module

Please read this manual thoroughly before starting to use the product and

MODEL

User's Manual

CL1Y4-R1B1

CC-Link/LT

●SAFETY PRECAUTIONS●

MANUAL Number JY997D05501G
Date April 2015

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∆CAUTION Depending on circumstances, procedures indicated by ACAUTION may also

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Store this manual in a safe place so that you can take it out and read it whenever necessary. Always forward it to the end user. [DESIGN PRECAUTIONS]

<u>∧</u> WARNING • Configure an interlock circuit in a sequence program so that the system operates on the safety side using the communication status information in the event the data link falls into a communication problem.

Otherwise, erroneous output and malfunction may result in accidents. Remote input and output can not be switched ON or OFF when a problem occurs in the remote I/O modules. Therefore build an external monitoring circuit that will monitor any input signals that could cause a serious accident.

⚠CAUTION

- Do not have control cables and communication cables bundled with or placed near by the main circuit and/or power cables. Wire those cables at least 100mm(3.94 inch) away from the main circuit and/or power cables. It may cause malfunction due to noise interference.
- Use the module and the flat cable dedicated to CC-Link/LT without applying any force on them.

 Otherwise, such cables may be broken or fail.

[INSTALLATION PRECAUTIONS]

ACAUTION

- Use the module in an environment that meets the general specifications contained in this manual. Using this module in an environment outside the range of the general specifications could result in electric shock, fire, erroneous operation, and damage to or deterioration of the product. Do not directly touch the module's conductive parts. Doing so could cause malfunction or trouble in the module.

 Tighten the module securely using DIN rail or installation screws within the specified torque range. If the screws are too lose, the module may drop from its installation position, short circuit, or malfunction. If the screws are too tight, the screws may be damaged, which may cause the module to drop from its installation position or short circuit.

- Install the module on a flat surface.

 If the mounting surface has concave and/or convex, an excessive force may be applied on the module, and nonconformity may be caused.

[WIRING PRECAUTIONS]

MARNING Perform installation and wiring after disconnecting the power supply at all phases externally. If the power is not disconnected at all phases an electric shock or product damage may result.

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- Terminal screws which are not to be used must be tightened always. Otherwise there will be a danger of short circuit against the bare solderless terminals.
- terminals.

 Do not perform wiring to an idle terminal "NC" outside the product. The product may be damaged by such external wiring.

 Perform correct wiring for the module according to the product's rated voltage and terminal arrangement. Connecting to a power supply different from rating or miss-wiring may cause fire, product failure or malfunction.

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 If the terminal screws are too tight, it may cause short circuit, equipment failures, or erroneous operation due to damage of the screws.

 Make sure foreign objects do not get inside the module, such as dirt and wire chips. It may cause fire, product failure or malfunction.

 Attach a warning label (hazard symbol 417-IEC-5036) concerning the electric shock to the location.

[STARTING AND MAINTENANCE PRECAUTIONS]

<u>MARNING</u>

- en the power is ON. It may cause an electri
- Do not touch the terminals when the power is ON. It may cause an electric shock or malfunction.
 Perform cleaning the module or retightening of terminal screws after turning OFF the all external power supply for sure. Failure to do so may cause failure or malfunction of the modules

- ▶ CAUTION

 Do not disassemble or modify the module. Doing so may cause failure, malfunction, injury, or fire.

 The module case is made of resin; do not drop it or subject it to strong shock. A module damage may result.

 Make sure to switch all phases of the external power supply OFF before installing or removing the module to/from the panel. Failure to do so may cause failure or malfunction of the modules.

[DISPOSAL PRECAUTIONS]

⚠ CAUTION When disposing of this product, treat it as industrial waste

[TRANSPORTATION AND MAINTENANCE PRECAUTIONS]

⚠CAUTION

- During transportation avoid any impact as the module is a precision instrument. Doing so could cause trouble in the module.
- If is necessary to check the operation of module after transportation, in case of any impact damage.

●Notification of CE marking●

This notification does not guarantee that an entire mechanical module produced in accordance with the contents of the notification comply with the following standards. Compliance to EMC standards of the entire mechanical module should be checked by the user / manufacturer. Compliance to LVD standards of the entire mechanical module should be checked by the user / manufacturer.

- This product is designed for use in industrial applications Note
- Authorized Representative in the European Community: Mitsubishi Electric Europe B.V.
 Gothaer Str. 8, 40880 Ratingen, Germany

Standards with which this product complies

Standards with which this product complies
Type: Programmable Controller (Open Type Equipment) Remote I/O module
Models: Products manufactured:
from February 1st, 2003 to April 30th, 2006 are compliant with
EN61000-6-4 and EN61131-2:1994+A11:1996+A12:2000
after May 1st, 2006 are compliant with EN61131-2:2007

Electromagnetic Compatibility Standards (EMC)	Remark
EN61000-6-4:2001	Compliance with all relevant aspects of
Electromagnetic compatibility	the standard.
-Generic standards - Émission standard	(Radiated Emissions and Mains
for Industrial environment	Terminal Voltage Emissions)

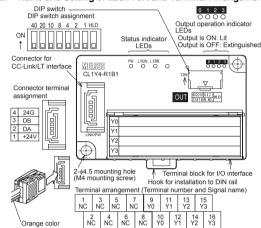
Electromagnetic Compatibility Standards (EMC) Remark EN61131-2:1994/A11:1996/A12:2000 Programmable controllers -Equipment requirements and tests Compliance with all relevant aspects of e standard. RF Immunity, Fast transients, ESD and amped oscillatory wave) Damped oscillatory wave) Compliance with all relevant aspects of the standard. (Radiated Emissions, Conducted Emissions, Radiated electromagnetic field, Fast transient burst, Electrostatic discharge, High-energy surge, Voltage drops and interruptions, Conducted RF EN61131-2: 2007 Programmable controllers -Equipment requirements and tests

		and Power frequency magnetic field)				
Ì	Low Voltage Standards (LVD)	Remark				
		The equipment has been assessed as a component for fitting in a suitable enclosure which meets the requirements of EN61131-2:1994 + A11:1996 + A12:2000, :2007				

- For more details please contact the local Mitsubishi Electric sales site
- Notes For compliance to EMC LVD regulation.
 It is necessary to install the CL1 series module in a shielded metal control
- Use this product in Zone A^{*1} as defined in EN61131-2.
 The terminal and the wiring for the output signals and load power supply can be used in zone B^{*1} .
- *1 Zone defined in EN61131-2
 - Separation defined in EN61131-2 for EMC LVD regulation decided depending on condition in industrial setting.
 - Zone C = Factory mains which is isolated from public mains by dedicated
 - Zone B = Dedicated power distribution which is protected by secondary surge protection. (300V or less in the rated voltage is
 - Zone A = Local power distribution which is isolated from dedicated power distribution by AC/DC converters, isolation transformers, etc. (120V or less in the rated voltage is assumed.)

1. Outline of Product
This product is a terminal block type output module connected to CC-Link/LT.
This product has four output points (relay output).

2. Name and Setting of Each Part and Terminal Arrangement



Name	Description								
	PW ON while the power is supplied.								
	L RUN								
Status indicator LED L ERR.		ON: When a communication error or DIP switch setting error occurred Flickering at a constant interval: When the setting of the DIP switch was changed while the power was supplied (even while the LED is flickering, the operation continues. The new setting becomes valid when the power is turned OFF once, then ON again.) Flickering at a intermittent interval: When a terminal resistor is not attached or when the module or a connection cable is affected by noise							
Output operation indicator LEDs	ON while the output is ON. Extinguished while the output is OFF. Output operation indicato				,				
Interface	Connector for CC-Link/LT communication line/module power supply (24G/DB/DA/+24V)								
Terminal block Terminal block to connect output signals an for I/O interface supply									
	10", "ST. digit of the NO. 2", " Factory Make sulf any sta	O's digit of ATION NO ne station STATION default = 1 ation No.	O. 20" and No. using No. 4" a	d "STA g "ST. ind "S e OFI n No. ne ran	ATION ATION STATION F. in the inge fro	I NO. N NO. ON NO rang	40". S 1", "S D. 8". e fron o 64 i	Set the STATIO	e 1's ON 64.
DIP switch	Example: When setting the station No. to "32", set the DIP switch as follows.								
		Station	10's dig			_	digit		
			10 20 FF ON	10 ON	8 OFF	4 OFF	2 ON	1 OFF	ł
	HLD	Holds th	e output ds the ou	(wher	an e				d).

The CL1Y4-R1B1 can be installed to DIN rail or directly installed using

mounting screws.

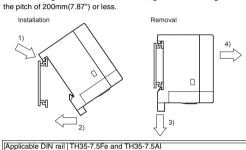
Each installation procedure is described below

3.1 Installation to DIN rail

Align the upper DIN rail installation groove in the module with the DIN rail 1), and press the module in that status 2).

When removing the module, pull the hook downward for installation to DIN rail 3), then remove the module 4).

DIN rail mounting screw pitch When installing the module to the DIN rail, tighten the mounting screws at



3.2 Direct installation

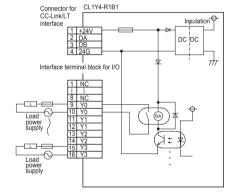
Screw-tighten the module by attaching M4 screws to the upper and lower mounting holes (two holes in all) provided in the module. Install the module so that the clearance of 1 to 2mm (0.04" to 0.08") is assured for each module.

M4 × 0.7mm(0.03") × 16mm(0.63") or more Applicable screw (Tightening torque range: 0.78 to 1.08 N·m)

4. Wiring

4.1 External wiring

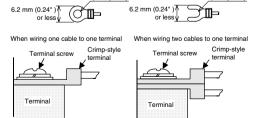
The output terminals of the CL1Y4-R1B1 can be used with either AC or DC



Wire nothing to the NC terminal (idle terminal)

4.2 Crimp-style terminal

For I/O wiring, use crimp-style terminals of the following dimensions φ 3.2 (0.13") φ 3.2 (0.13")



•	
Applicable crimp- style terminal	RAV1.25-3 V1.25-3 (manufactured by JST Mfg. Co., Ltd.) 1.25-3 and TG1.25-3 (manufactured by NICHIFU Co., Ltd.)
Applicable wire size	0.3 to 1.25 mm ²
Use a crimp-style ter	minal in a status in which no force is applied on the cab

4.3 Module terminal screw

Tighten the terminal screws (M3 screws) on the terminal block with a tightening torque of 0.42 to 0.58 N·m. Do not tighten terminal screws exceeding the specified torque. Failure to do so may cause short circuit, equipment failures, or malfunctions.

5. Specifications

5.1 General specifications

Item	Specification					
Operating ambient temperature	0 to 55°C (32 to 131°F)					
Storage ambient temperature	-25 to 75°C (-25 to 75°C (-13 to 167°F)				
Operating ambient humidity	5 to 95%RH: Dew condensation shall not be considered.					
Storage ambient humidity	5 to 95%RH:	Dew conden	sation shall no	t be considered.		
	When interm	ittent vibratio	Number of times of sweep			
	Frequency	Acceleration	Half amplitude			
Vibration resistance (*1)	10 to 57Hz	-	0.075mm			
	57 to 150Hz	9.8m/s ²	-	10 times in each of		
	When contin	uous vibratio	X, Y and Z directions			
	Frequency	Acceleration	Half amplitude	(for 80 min)		
	10 to 57Hz	-	0.035mm			
	57 to 150Hz	4.9m/s ²	-	1		
Shock resistance (*1)	1) 147 m/s², 3 times in each of X, Y and Z directions					
Operating ambience	Corrosive gas shall not be present.					
Operating altitude	2,000m(6561'8") or less (*2)					
Installation location	Inside control panel (*3)					
Overvoltage category	II or less (*4)					
Pollution level	2 or less (*5)					

Notes:

- *1 The criterion is shown in IEC61131-2.
- *2 The module cannot be used in an environment pressurized above the atmospheric pressure which can be generated around the altitude of 0 m. If the module is used in such an environment, it may fail.
- *3 The module can be used in any environment even outside the control panel as far as the requirements of the ambient operating temperature, the ambient operating humidity, etc. are satisfied.
- *4 This indicates the section of the power supply to which the equipment is assumed to be connected between the public electrical power distribution network and the machinery within premises. Category II applies to equipment for which electrical power is supplied from fixed facilities The surge voltage withstand level for up to the rated voltage of 300V is 2500V.
- indicates that contamination is caused by generation of only non-conductive In this degree, however, temporary conduction may be caused by accidental condensation.

*5 This index indicates the degree of conductive generating substances in the environment in which the module is used. The degree of contamination 2

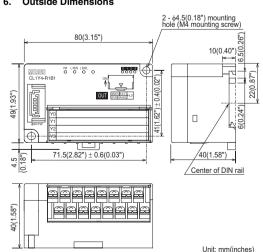
5.2 Output specifications					
Item		Specification			
Output method		Relay output			
Number of out	puts	4 points Mechanical insulation			
Insulation met	hod				
Rated load voltage		240V AC/30V DC or less (250V AC or less when the unit does not comply with UL or cUL standards)			
Max. load curre	ent	2A/point 2A/1common			
Response	OFF→ON	Approx. 10ms or less			
time	ON→OFF	Approx. 10ms or less			
Common wiring method Internal protection for outputs		1point/1common (Mutually exclusive outputs) (terminal block one-wire type)			
		Internal protection circuit none Please connect the fuse in the connected load outside.			

5.3 Performance specifications

	item	Specification			
	Voltage	20.4 to 28.8V DC (24V DC -15% to +20%) Ripple ratio: Within 5%			
Module power	Current consumption	65mA (when all points are ON)			
supply	Initial current	70mA			
	Max. allowable momentary power failure period	PS1:1ms			
Number occupie	of stations d	4-, 8- or 16-point mode: 1 station			
Noise d	urability	DC type: 500 Vp-p AC type: 1,000 Vp-p Noise width: 1 µs Cycle: 25 to 60 Hz (by noise simulator)			
Withsta	nd voltage	AC type: 1,500V AC for 1 min DC type: 500V DC for 1 min			
Isolation	n resistance	$10~\text{M}\Omega$ or more between primary area (external DC terminal) and secondary area (internal circuit) by 500V DC megger			
Protecti	on grade	IP1X			
I/O area method	connection	Connection with terminal block			
Module installation method		DIN rail installation, mounted by screws of type $M4 \times 0.7$ mm(0.03") \times 16mm(0.63") or larger Can be installed in six directions			
Mass (weight)		0.11kg (0.24lbs)			
Contact life		200V AC - 1.5 A, 240V AC - 1 A (COSφ = 0.7): 100,000 times or more 200V AC - 1 A, 240V AC - 0.1 A (COSφ = 0.35):			
		100,000 times or more 24V DC - 1 A, 100V DC - 0.1 A (L/R = 7 ms): 100,000 times or more			

Specification

6. Outside Dimensions



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A For safe

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This product has been manufactured under strict quality control. However when installing the product where major accidents or losses could occur if the product

fails, install appropriate backup or failsafe functions in the system

Country/Reg	gion Sales office/Tel		ion Sales office/Tel
USA	Mitsubishi Electric Automation Inc. 500 Corporate Woods Parkway, Vernon Hills, IL 60061, USA	South Africa	CBI-Electric. Private Bag 2016, ZA-1600 Isando, South Africa Tel: +27-11-977-0770
Brazil	Tel: +1-847-478-2100 MELCO-TEC Representacao Comercial e Assessoria Tecnica Ltda. Av. Paulista, 1439, cj74, Bela Vista, Sao Paulo CEP- 01311-200-SP Brazil	China	Mitsubishi Electric Automation (China) Ltd. No.1386 Hongqiao Road, Mitsubishi Electric Automation Center, Changning District, Shanghai, China Tel: +86-21-2322-3030
Germany	Tel: +55-11-3146-2200 Mitsubishi Electric Europe B.V. German Branch Gothaer Strasse 8, D-40880 Ratingen, Germany Tel: +40-2102-486-0	Taiwan	Setsuyo Enterprise Co., Ltd. 6F., No.105, Wugong 3rd Road, Wugu District. New Taipei City 24889, Taiwan, R.O.C. Tal: +886-2-299-2499
UK	Mitsubishi Electric Europe B.V. UK Branch Travellers Lane, Hatfield, Hertfordshire, AL10 8XB, UK.	Korea	Mitsubishi Electric Automation Korea Co., Ltd 3F, 1480-6, Gayang-Dong, Gangseo-Gu, Seoul, 157-200, Korea Tel: +82-2-3660-9530
Italy	Tel: +44-1707-27-6100 Mitsubishi Electric Europe B.V. Italian Branch Viale Colleoni 7-20864 Agrate Brianza (Milano), Italy Tel: +39-039-60531	Singapore	Mitsubishi Electric Asia Pte, Ltd. Industrial Division 307, Alexandra Road, Mitsubishi Electric Building, Singapore, 159943
Spain	Mitsubishi Electric Europe B.V. Spanish Branch Carretera de Rubi 76-80 AC.420, E-08190 Sant Cugat del Valles (Barcelona), Spain Tel: +34-93-565-3131	Thailand	Tel: +65-6470-2308 Mitsubishi Electric Automation (Thailand) Co., Ltd. Bang-Chan Industrial Estate No.111 Soi
France	Mitsubishi Electric Europe B.V. French Branch 25, Boulevard des Bouvets, F-92741 Nanterre Cedex, France	Indonesia	Serithai 54, T.Kannayao, A.Kannayao, Bangkok 10230 Thailand Tel: +66-2906-3238 P. T. Autoteknindo Sumber Makmur
Czech Repub	Tel: +33-1-5568-5568 lic Misubishi Electric Europe B.Vo.s. Czech office Avenir Business Park, Radicka 751/113e, 158 00 Praha5, Czech Republic Tel: +420-251-551-470	indonesia	F. I. Audutekinindo Sumieri makinur Muara Karang Selatan, Block A / Utara No.1 Kav. No. 11, Kawasan Industri Pergudangan, Jakarta-Utara 14440, P.O, Box 5045, Indonesia Tel: +62-21-663-0833
Poland	Mitsubishi Electric Europe B.V. Polish Branch ul. Krakowska 50, 32-083 Balice, Poland Tel: +48-12-630-47-00	India	Mitsubishi Electric India Pvt. Ltd. 2nd Floor, Tower A & B, Cyber Greens, DLF Cyber City, DLF Phase-III, Gurgaon-122002
Russia	Mitsubishi Electric Europe B.V. Russian Branch St.Petersburg office Piskarevsky pr. 2, bid 2, lit "Sch", BC "Benua", office 720; 195027, St. Petersburg, Russia Tel: +7-812-633-3497	Australia	Haryana, İndia Tel : +91-124-463-0300 Mitsubishi Electric Australia Pty. Ltd. 348 Victoria Road PO BOX11, Rydalmere, N.S.W 2116, Australia Tel : +61-2-9684-7777

MITSUBISHI ELECTRIC CORPORATION