

manuals introduced in this manual carefully and pay full attention to safety to handle the product correctly. The precautions given in this manual are concerned with this prod-

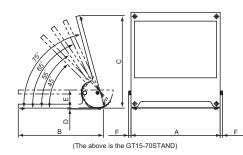
uct. In this manual, the safety precautions are ranked as "DANGER" and "CAUTION"

DANGER	Indicates that incorrect handling may cause hazardous conditions, resulting in death or severe injury.
	Indicates that incorrect handling may cause hazardous conditions, resulting in medium or slight personal injury or physical damage.

Note that the \triangle CAUTION level may lead to a serious accident Always follow the precautions of both levels because they are impor-

tant to personal safety. save this manual to make it accessible when required and always forward it to the end user.

3. External Dimensions



	Model name	Type of GOT mounted	А	В	C*	D	Е	F
	GT15- 90STAND	When 15" GOT is mounted	444 (17.5)	200 (7.9)	364 (14.3)	4 (0.16)	65 (2.56)	8.7 (0.34)
	GT15- 80STAND	When 12.1" GOT is mounted	334 (13.1)	200 (7.9)	345 (13.6)	4 (0.16)	63 (2.48)	8.7 (0.34)
	GT15-	When 10.4" GOT is mounted	314 (12.4)	300 (11.8)	327 (12.9)	4 (0.16)	63 (2.48)	8.7 (0.34)
	70STAND	When 8.4" GOT is mounted	314 (12.4)	335 (13.2)	294 (11.6)	4 (0.16)	63 (2.48)	8.7 (0.34)
	GT05- 50STAND	When 5.7" GOT is	210 (0.83)	260 (10.24)	254	4	40	5

[INSTALLATION PRECAUTIONS]

OANGER

Make sure to externally shut off the all phases of the system power supply before mounting/removing the GOT onto/from the stand. Failure to do so may cause the unit to fail or malfunction

- Use this stand in an environment which satisfies the general specifications described in GT16 User's Manual or GT15 User's Manual. Using in an environment other than that satisfies the general specifications may cause an electric shock, a fire, or damage or deterioration to the GOT.
- Be careful not to get your finger caught when removing the angle adjusting screws from the stand and adjusting the mounting angle
- When mounting the GOT onto the stand, fix it with the mounting fixtures securely and tighten the screws in the specified torque
- rage. Loose tightening may cause the GOT to drop off from the stand Make sure that mounting angle is 45, 55, 65 or 75 degrees, when adjusting the mounting angel with the GOT mounted on
- the stand. If mounting angle is set to other than above, the GOT bottom may interfere with the stand bottom, resulting in the GOT
- damage.

[DISPOSAL PRECAUTIONS]

Manuals

The following shows manuals relevant to this product.

Detailed Manual

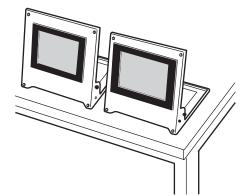
Manual name		Manual number (Type code)		
GT16 User's Manual	(Sold separately)	SH-080778ENG (1D7M88)		
GT15 User's Manual	(Sold separately)	SH-080528ENG (1D7M23)		
Relevant Manuals For relevant manuals, refer to the PDF manuals stored in the GT Designer2 CD-ROM.				

1. Overview

This User's Manual describes the GOT1000 series stand (hereafter abbreviated to the stand). Refer to GT16 User's Manual or GT15 User's Manual for the applicable GOT.

Product name	Model name	Description
Stand	GT15-90STAND	For 15" GOT
	GT15-80STAND	For 12.1" GOT
	GT15-70STAND	For 10.4", 8.4" GOT
	GT05-50STAND	For 5.7" GOT

The stand is useful for debugging the GOT screen data, as it can set the GOT at a proper angle on a table



2. How to Use Stand

(1) GT15-90STAND, GT15-80STAND, GT15-70STAND



the fixtures. For the GOT mounting method, refer to GT16 User's Manual or GT15 User's Manual

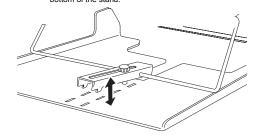
3) After the installation, perform wiring, etc

(2) GT05-50STAND

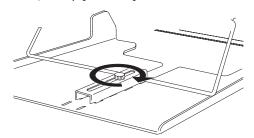
1) Determine the angle for installing the GOT. Slide the angle adjustment fitting as shown below to determine the angle. The angle can be adjusted to 75°, 65°, 55° or 45°. When installing multiple units to the GOT, use the stand with 75 or 65 degrees for securing lead-in allowances for cables at the bottom of the GOT.



2) Once the angle is determined, insert the angle adjustment fitting's fixing hook into the hook insertion section on the bottom of the stand.



3) Securely tighten the fixing screw



4) Insert the GOT from the front of Stand and install it to Stand. Refer to GT16 User's Manual or GT15 User's Manual for details on installing the GOT.

5) After the installation, perform wiring, etc.

Warranty

Mitsubishi will not be held liable for damage caused by factors found not to be the cause of Mitsubishi; machine damage or lost profits caused by faults in the Mitsubishi products; damage, secondary damage, accident compensation caused by special factors unpredictable by Mitsubishi; damages to products other than Mitsubishi products; and to other duties.

≜ For safe use

- This product has been manufactured as a general-purpose part for general industries, and has not been designed or manufactured to be incorporated in a device or system used in purposes related to human life
- Before using the product for special purposes such as nuclear power, electric power, aerospace, medicine or passenger movement vehicles, consult with Mitsubishi.
 This product has been manufactured under strict quality control.
- However, when installing the product where major accidents or losses could occur if the product fails, install appropriate backup or

failsafe functions in the system.				
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China	Ryoden Automation Shanghai Ltd.			

1) Adjust the mounting angle with the angle adjusting screw

(For GT15-70STAND)

2) Put the GOT into the Stand from the front and fix it using

0001/110	mounted	(0.00)	(10.24)	(10)	(0.10)	(1.07)	(0.2)	
					ι	Jnit: mr	n (inch)	

* Dimensions for mounting angle of 75 degrees

Model name	Weight
GT15-90STAND	1.7kg(3.7lb)
GT15-80STAND	1.9kg(4.2lb)
GT15-70STAND	1.5kg(3.3lb)
GT05-50STAND	1.1kg(2.4lb)

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