realizing

# Smart Sensors zs Series

2D CMOS Laser Type

High-precision Displacement Measurement Sensors Bringing Smart Sensors into New Fields.



### **ZS-HL Series**

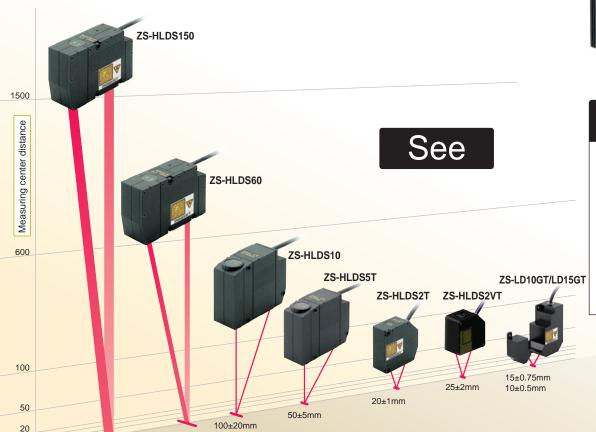
More P.6

Very High-performance Sensors that Support Core Quality from Very Long-range to Extremely Precise Measurements

•Range of models with measuring center distance of 20 to 1,500 mm.

600±350mm

- Achieves maximum resolution of 0.25 μm.
- •Maximum response speed of 110 μs.
- Parallel output supported.



# Highly Advanced Sensing Fu



# Record

### Data Storage Unit ZS-DSU zs-DSU

Ideal for ZS Series Data Logging

Enables onsite high-speed logging of data in external memory (compact flash card) for the Sensor Controller or Multi-Controller.

Effective for building traceability systems, statistical process control (SPC), and much more.

High-speed sampling rate: 150 µs Powerful support for logging data using various trigger functions.

More P.18

# Control

# Multi-Controller zs-MDC Enables full application of Sensor Controller information.

Transfers data between multi-connected Sensor Controllers and performs high-speed multiprocessing.

Connects to up to nine Sensor Controllers.

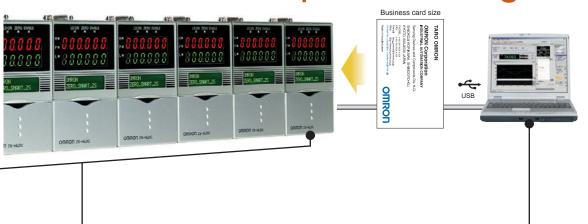
More P.17

15

1500±500mm

Advanced technology is carried

# nctions in a Compact Package



### Manipulate

### Sensor Controllers zs-hldc/ldc

Enable maximum sensing performance with fully digital processing.

Culmination of OMRON's lead-edge digital technology. Enables easy utilization of the ultimate in measurement performance.

Business card size

USB provided as a standard feature.

More P.12

# Monitor

### SmartMonitor

Professional zs-SW11E V3

Setting Software for the ZS Series

Meets a wide range of logging needs.

Supports high-speed simultaneous multichannel waveform graphs.

Excel macros provided for simple analysis.

More P.19

### **ZS-L Series**

More P.14

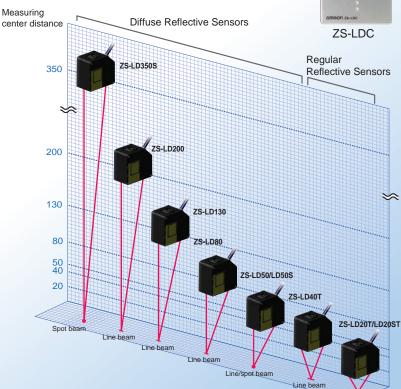
Standard Sensors Most Suitable for a Variety of High-precision Displacement Measurements, Including Spot Detection, Wide-range Detection, and Long-distance Detection.

Beam Shapes
 Spot and line beam selection.

 Wide Range of Products

Wide Range of Products
 Long-range, middle-range, and short-range models.



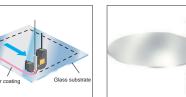


# Main Applications

### High Performance Very High-performance Sensors that Support Core Quality from Very Long-range to **Extremely Precise Measurements ZS-HL Series**



#### ZS-LD10GT/LD15GT



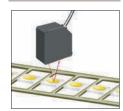
Ideal for measuring and controlling dispenser nozzle gaps when applying sealer.

### **ZS-HLDS2T**



Ideal for measuring the thickness of silicone or compound semiconductor wafers in polishing and testing processes.

### ZS-HLDS2VT



Ideal for measuring the potting resin height for electronic components.

### **ZS-HLDS5T**



Ideal for measuring liquid gasket (FPIG) application amounts. Prevents defects such as insufficient seal.

### ZS-HLDS10



Ideal for confirming positioning and repeatability accuracy of XY stages.

### ZS-HLDS60



Ideal for level detection for liquid crystal coaters and PDP fluorescent substances.

### ZS-HLDS150



Protruding objects and steps can be measured from a distance for measurement objects that cannot be accessed easily.

### **Standard ZS-L Series**

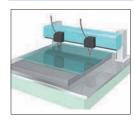


# Including Spot Detection, Wide-range Detection, and Long-distance Detection



Ideal for measurements requiring discrimination between minute parts or fine shape repeatability.

### ZS-LD40T



Ideal for measuring glass thickness and nozzle gaps when coating glass with resist or sealer.

### ZS-LD50/LD80

Standard Sensors Ideal for a Variety of High-precision Displacement Measurements,



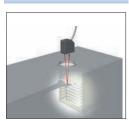
Ideal for measuring the warp of resin blades in copy machine toners.

### **ZS-LD200**



Ideal for checking the precision of door installations.

### **ZS-LD350S**



Ideal for checking the flatness of robot arms that transport wafers in load ports.

Advanced technology is carried

# Applications by Industry

### **Automobile and Automotive Parts**



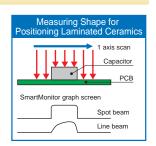




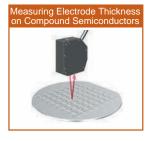
### **Electronic Components**

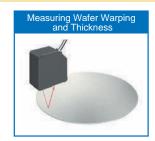






### Semiconductors







Household Appliances and Audio-visual







### LCDs and PDPs







### Rubber, Resin, and Film







# High-performance Sensors

High grade

# ZS-HL Series Product Lineup 2D CMOS High-end Displacement Sensors

Advanced sensing technology packed into the best Sensor Head for the highest sensing precision



Advanced technology is carried

### All Models Are Class 2 Lasers.

# 2D CMOS Laser Image

The three basics of sensing precision, speed, and sensitivity
- can be balanced because
ideal measurement settings can
be made for light reception
area.

Sensing Element

**Extremely Sensitive Lenses** 

±0.05% FS Linearity (ZS-HLDS2T)

Unique OMRON algorithms reduce detection error to improve workpiece measurement accuracy.

High

precision

High Resolution at  $0.001~\mu m$  (ZS-LD10GT)

OMRON's digital sensing technology achieves unbelievably high resolution.

Extreme stability

Very high

resolution

Super-high-speed Sampling at 110 μs

(ZS-HLDS□□/LD□□)

You get exact sensing with superior workpiece following performance. CMOS high-speed data reading accurately catches moving workpieces inline.

### **Extreme Stability**

### Ideal Size and Stability

Head Size

**Digital Sensing** 

Totally reliable measurements

with completely digital sensing.

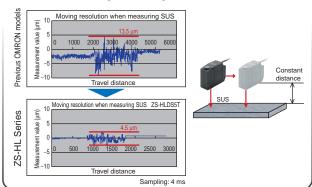
Complete sensing stability with optimum Sensor Head size for best performance and holding mechanism secured at 3 points. (See note.)



### **Superior Moving Resolution**

Increased Lens Resolution

Moving resolution (error based on workpiece surface position) has been reduced dramatically by optimizing the optical system with increased sensitivity and resolution of the light receiving lenses.



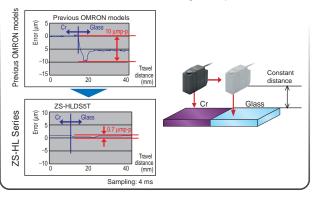
### Reduced Error for Different Materials

High

speed

2D CMOS

With a CCD, the charge overflows to the next pixel when excessive light is received. This phenomenon does not occur with CMOS, so there are no effects from light fluctuations from different materials or excessive light reception.



# High-performance Sensors

High grade

# **ZS-HLDS5T/HLDS10**Detect Essentially Any Object

Reduced Variation in Linearity between Different Objects, and Linearity Determines Measurement Accuracy.

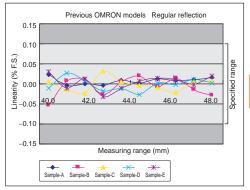
Makes it easier to introduce a variety of detection objects.

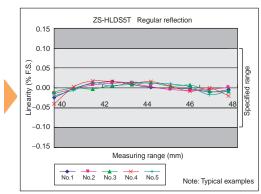


Model	<b>ZS-HLDS5T</b>
Measuring center distance	50±5 mm
Resolution	0.25 μm
Linearity	±0.1%F.S.
Beam shape	$30~\mu m \times 1~mm$

Model	ZS-HLDS10
Measuring center distance	100±20 mm
Resolution	1 μm
Linearity	±0.1%F.S.
Beam shape	$60~\mu\text{m} \times 3.5~\text{mm}$

### Linearity Characteristic





Measuring Car Body Widths (ZS-HLDS10)

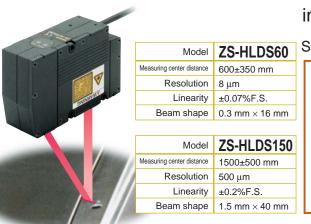


Manage trends by measuring widths of each car model.

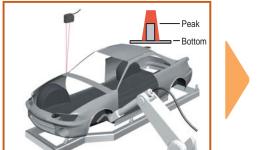
### **ZS-HLDS60/HLDS150**

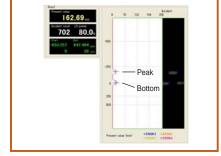
# A Long Range That Handles Essentially Any Installation Site

First 1,500 mm long range sensing in the industry enables measurement of previously impossible points.



### Simple Long-distance Step Measurement





Peak/bottom measurement

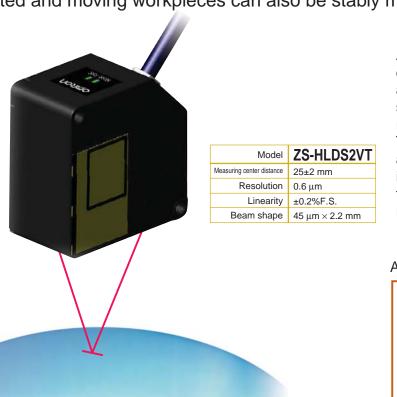
Note: This function may not be applicable in bright surrounds.

Advanced technology is carried

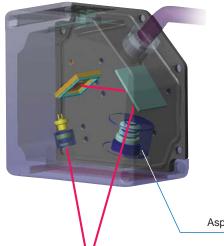
### **ZS-HLDS2VT NEW**

Ideal for Measuring the Height and Thickness of Transparent Objects

Tilted and moving workpieces can also be stably measured.

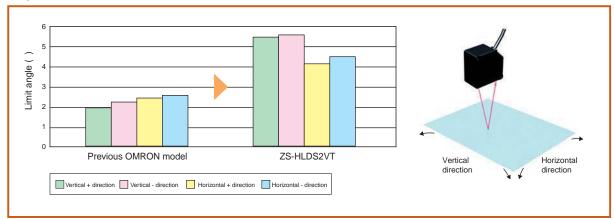


A special aspherical lens was developed for the ZS-HLDS2VT, and the design of the optical structure was optimized for regular-reflective workpieces. This has greatly increased the allowable degree of tilt and improved stability for measuring transparent and regular-reflective workpieces.



Aspherical lens (newly developed)

### **Angle Characteristics**



# High-performance Sensors

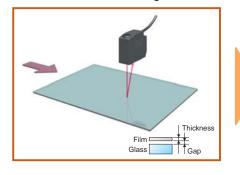
# ZS-HLDS2T/ZS-LD10GT/LD15GT The Only Way to Very High-precision Measurements

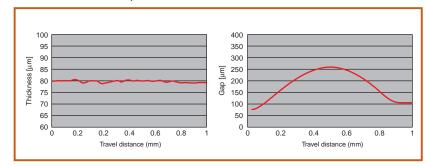
Superior Features for Semiconductor Wafer, Glass, and Other Measurements Requiring Precision



Model	<b>ZS-HLDS2T</b>
Measuring center distance	20±1 mm
Resolution	0.25 μm
Linearity	±0.05%F.S.
Beam shape	$20~\mu m \times 1~mm$

Simultaneous Measuring of Touch Panel Film Thickness and Gap





Simultaneous measurement of transparent object thickness and gap

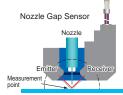
An unbelievable stationary measurement precision of 0.25 µm, the highest in this product class.

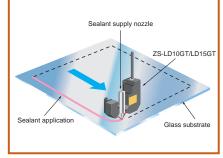


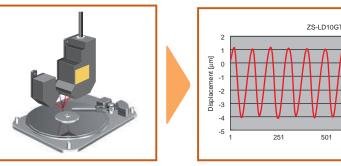
#### Ideal for Measuring Nozzle Gaps!

- Reduced pattern influence for moving measurement, the best in the moving resolution industry.
- Possible to match nozzle drip point and measurement point then measure.
- Sensor Head with separate light emission and reception in one unit to create nozzle

Model	ZS-LD10GT/LD15GT
Measuring center distance	10±0.5 mm/15±0.75 mm
Resolution	0.25 μm
Linearity	±0.1%F.S.
Beam shape	$25\times 900~\mu\text{m}$





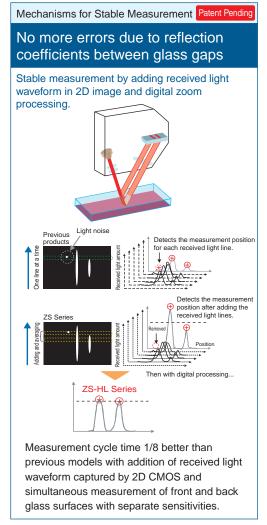


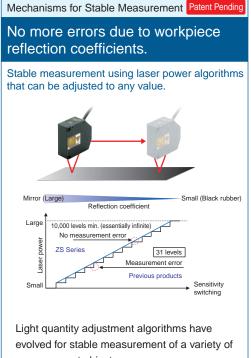
Measures amplitude undulations of 5 µm.

Advanced technology is carried

# **Technology**

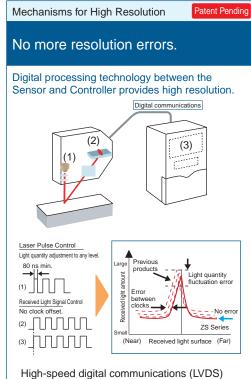
With OMRON's sensing technology and newly developed algorithms, stable, high-precision measurement is possible of workpieces that were difficult to measure using laser displacement meters due to laser light penetration, transmission, excessive reflection, or insufficient light.



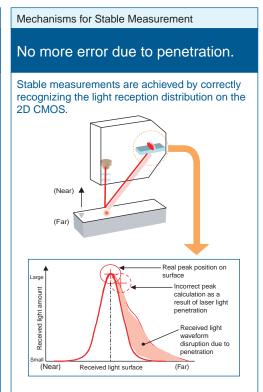


measurement objects.

Even if the workpiece status changes suddenly, the sensitivity can compensate at any level so there is no measurement error from sensitivity switching.



used between Sensor and Controller. Image signal stabilizes because the clock error between the control signal from the Controller and the light reception device disappears. Optimum light quantity adjustment is possible with laser power algorithms that can be adjusted to any level, which facilitates super high resolution.



Real surface displacement detected by eliminating penetration effects for PCBs, plastic, and other workpieces penetrated by laser light.

# High-performance Sensors

High grade

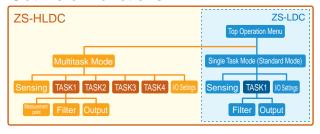
### Sensor Controllers **ZS-HLDC** (Multitasking)

Enables maximum sensing performance with fully digital processing and multitasking functions.

A controller the size of a business card filled with OMRON's leading-edge digital technology. Enables easy utilization of the ultimate in measurement performance.

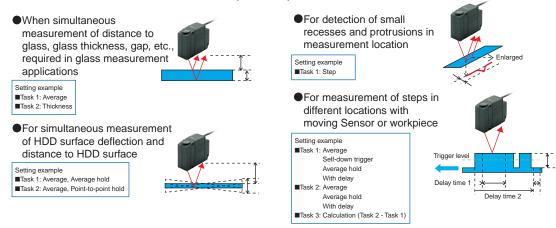


### **Outline of Functions**



### High-performance Sensing (Multitasking)

### Simultaneous Measurement and Output of Up to 4 Features



Simultaneous Control in 2 Systems of Data Confirmation and Analysis and Data Collection, Control, and Changeovers



Improved Total Cycle Time with 1-second High-speed Bank Switching

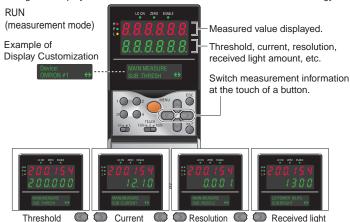
Advanced technology is carried

### Easy Sensing with an HMI That Couldn't Be Easier to Use (Common Functions)

amount

#### Information at the Touch of a Button

In RUN (measurement) Mode, measured values and information are displayed using 2 rows of 8-segment LEDs. The large LED display improves visibility. Measurement information includes the threshold, current, resolution, and received light amount and is available with simple key operations. LCD screens can be customized to change the display of desired information to easier-to-understand terminology.



Mount to DIN Track or directly to control panels.

Patent Pending



#### Panel Mounting Adapter (Option, Sold Separately)

### Set Sensing Directly Patent Pending

In FUN (setting) Mode, setting menus are displayed on the 2 rows of the LCD. Easy-to-understand guidance simplifies setting the many display capabilities of the LCD. Function keys correspond to displayed menu items for intuitive setting of measurement conditions and other parameters. You can also easily switch between Japanese and English displays. Communication with the operator is better than ever before.



### Connect directly to a PC using USB.

USB 2.0 and RS-232C provided as standard features. LVDS, a new-generation digital high-speed communications interface, is used between the Sensor Head and Controller, an industry first. If USB is used to connect to the computer, high-speed all digital measurement data transfer is possible. Firmware can be updated easily using the SmartMonitor WarpEngine.





# **ZS-LDC**Single Task Controller

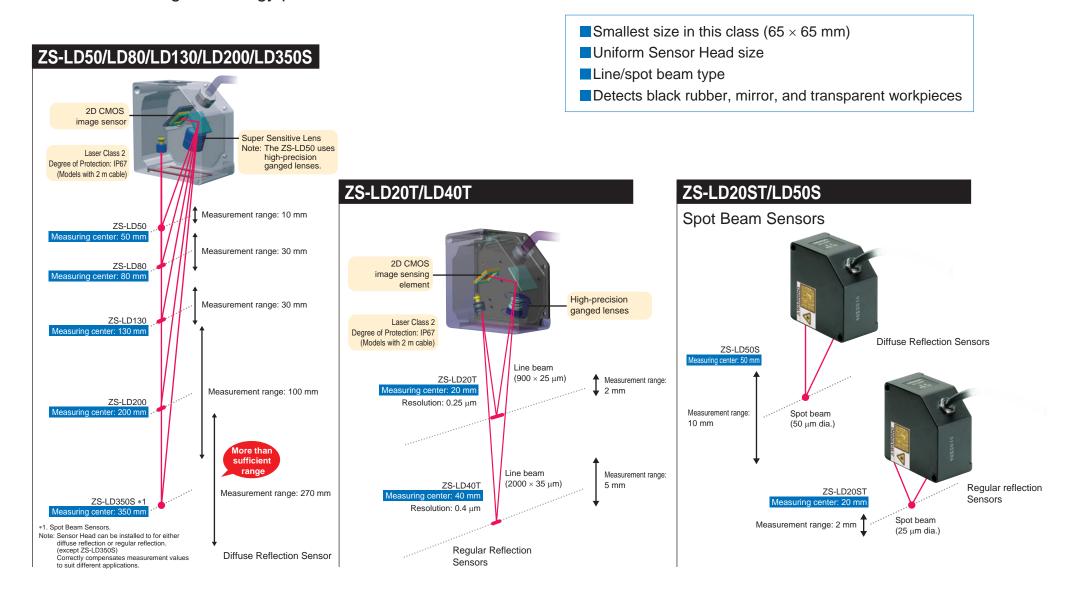
Simple Operation Reasonable Price

### Standard Sensors

Standaro

# ZS-L Series Product Lineup 2D CMOS Low-end Displacement Sensors

Advanced sensing technology packed into the smallest Sensor Heads in this class.



Advanced technology is carried

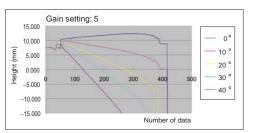
### Stable Measurements for PCBs, Black Resin, and Metal

All you need to do is select the proper mode to achieve stable sensing of PCBs, resins, black rubber, and other light-penetrating workpieces (these could not be easily handled with previous reflective laser displacement meters.)

### ZS-LD80

Measuring the Shape of Black Resin Workpieces

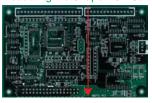


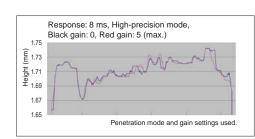


Complete measurement data will be obtained at angles of up to 40°.

### ZS-LD50

Measuring the Shape PCB Surfaces





PCB shapes can be measured without burs or waveform disruptions.

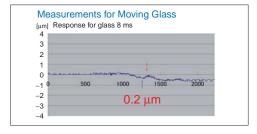
### Stable Measurements for Glass

Stably measure height and undulations in transparent, coated, or colored glass on work tables. Stable detection at 40 mm with a line beam of 2 mm.

A 2-mm line beam reduces the influence of black and white patterns on granite work tables to achieve stable measurements.

### ZS-LD40T



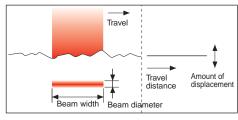


Ideal for measuring glass thickness and slit nozzle gaps when coating glass with resist or sealer.

# Line Beam Sensors for Emphasis on Stable Measurement

Line beams produce an averaging affect that is less likely to be affected by surface irregularities, creating stable measurements.

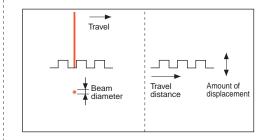
Ideal for stable measurements that do not rely on the surface of the target workpiece.



Line Beam sensors	ZS- LD20T	ZS- LD40T	ZS- LD50	ZS- LD80	ZS- LD130	ZS- LD200
Beam diameter	25 μm	35 μm	60 μm	60 μm	70 μm	100 μm
Beam width	0.9 mm	2 mm	0.9 mm	0.9 mm	0.6 mm	0.9 mm

# Spot Beam Sensors Ideal for Minute Workpieces and Shape Measurement

Ideal for measurements requiring minute shape repeatability while matching laser beam position with a minute target measurement area.



Spot Beam sensors	ZS-LD20ST	ZS-LD50S	ZS-LD350S
Beam width	25 μm dia.	50 μm dia.	240 μm dia.

### Easy Sensing with an HMI That Couldn't Be Easier to Use

- Just select High-precision Mode to stably measure black rubber.
- Just select Penetration Mode to stably measure PCBs or black resin.

#### Set Sensing Directly

FUN (setting mode)

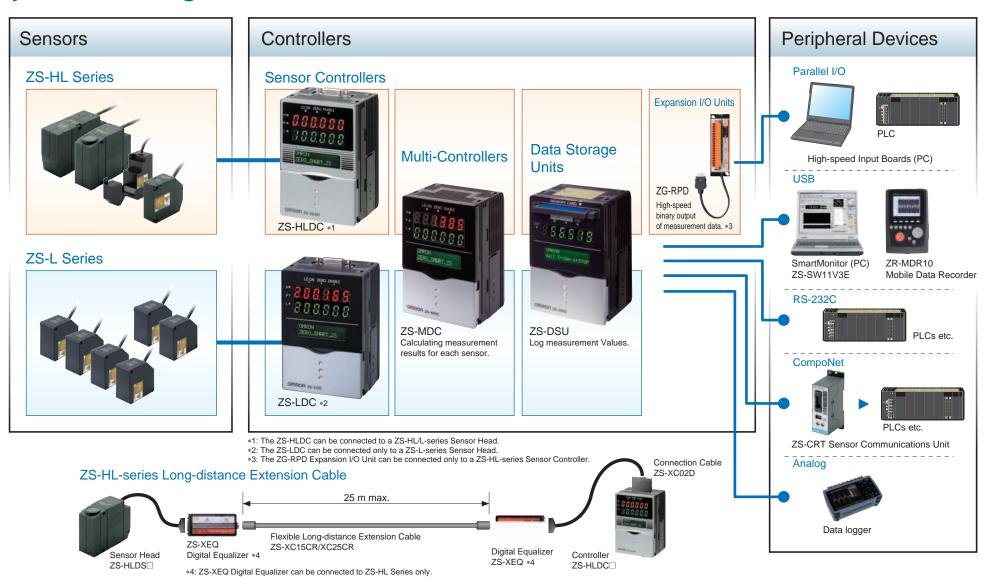


Direct setting with function keys.

# **Expansion Units**

Enhancing unit

# **System Configuration**



Advanced technology is carried

### Multi-Controller **ZS-MDC**

### Centralized Controller Information Calculations

Transfers data between multi-connected Controllers and performs high-speed multiprocessing.

#### High-speed Connections for Up To 9 Controllers

See the difference in applications requiring multipoint measurement, such as thickness, steps, and flatness measurements. Connect up to 9 Controllers with the fastest high-speed bus in the industry. Digital processing prevents data dropouts to provide the capability to measure exactly what is seen.

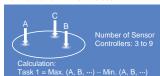
Sampling speed with 3 Controllers connected: 110  $\mu$ s, Sampling speed with 9 Controllers connected: 380  $\mu$ s Note: When using communications commands.



#### Processing Enabled by the Multi-Controller

#### Flatness Calculations

Calculating the difference between the maximum and minimum values.

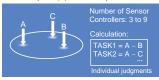


### Multipoint Thickness Calculations Calculating the difference between pairs of points.



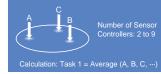
### Reference Step Calculations

Calculating the difference between a reference point (A) and other points.



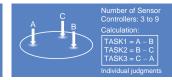
#### Average Height Calculations

Calculating the average surface height.



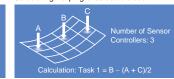
#### Relative Step Calculations

Calculating the difference between all points.



#### Warp Calculations

Calculating warping of selected sides



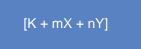
#### **Twisting Calculations**

Calculating twisting between opposing sides.



#### **User-set Calculations**

Formulas can be flexibly set.





Multi-calculations of Data

Multipoint measurement

High-speed data transfer

# **Expansion Units**

# Data Storage Unit zs-psu

### Logging Software for Onsite Installed



Multipoint data collection

**Traceability** 

**Changeover Unit** 

Efficiently stores sensing data using a variety of logging functions.

High-speed, long term logging settings can be used to precisely process the required sensing data, which can be reliably and completely collected using USB and an all-digital bus.

Sensor setting data can also be stored.

Data for up to 128 banks can be stored and transferred to the Master Unit for changeovers.

- High-speed sampling rate: 150 μs max.
- Powerful support for logging data using various trigger functions.

Config- uration	Number of connectable Controllers	10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.)
	Connectable Controllers	ZS-HLDC□, ZS-LDC□, ZS-MDC□
	Data resolution	32 bits
Perform- ance	Sampling rate	Shortest high-speed logging mode (One-shot Mode) *1     Long-term logging mode (Repeat Mode) *2     Sampling period: 10 ms to 1 h (at 1-ms intervals)
Functions	Trigger functions	Start and end triggers can be set separately. External trigger/data trigger (self-trigger) Time triggers
	Other functions	External bank function     Alarm output function     Saved data format customization function     Time function (timestamps)
Software (included)		CSV file generation Software     Excel macros for simple analysis     (Equivalent to software provided with SmartMonitor Professional.)

\*1) For One-shot Mode

Connected to ZS-LDC

Number of channels Min. sampling interval		Longest logging time
1	150 µs	10 min
2	200 μs	6.5 min
4	350 μs	5.5 min
9	650 μs	4.5 min

Typical examples

\*2) For Repeat Mode (Logging time depends on capacity of Memory Card.)

• Example for 64-MB Memory Card

Number of channels Min. sampling interval		Longest logging time
1	10 ms	20 h
2	10 ms	10 h
4	10 ms	5 h
9	10 ms	2 h
		Typical examples



Data Storage Unit

ZS-DSU

· Connected to ZS-MDC

Number of channels	Min. sampling interval	Longest logging time
1	350 μs	20 min
2	400 μs	12 min
4	500 μs	8 min
9 700 μs		5 min
		Torrigal accessors

Typical examples

Advanced technology is carried

# Setting Software for ZS Series SmartMonitor V3 Professional ZS-SW11V3E

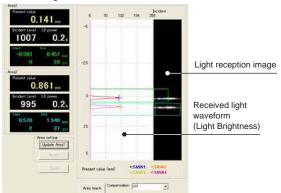
Use a Computer for Everything from Ideal ZS Settings to Powerful Support of Data Collection and Analysis.

Easy Settings Using USB.

### More Powerful Setting Support

The CMOS light reception image and the received light waveform can be displayed. The real power of the SmartMonitor is seen when measuring transparent objects and other workpieces that create multiple received light waveforms.

Received Light Monitor

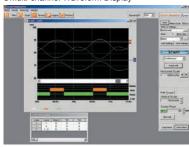


### High-speed simultaneous multichannel waveform graphs.

High-speed display: 2-ms interval at max. speed (see note); Simultaneous multichannel waveform display: Up to 9 waveforms can be displayed.

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.

Multi-channel Waveform Display



### Meets a wide range of logging needs.

Log measurement results at various times to leave judgment and inspection results.

The fastest sampling interval is 500 µs (see note).

Note: Data may be skipped, depending on the computer system.

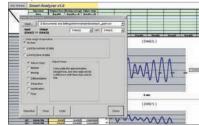
Use a computer that meets the recommended system requirements.

# Logging | Company | Compa

### Excel macro provided for simple analysis.

Data collected by logging can be processed with an Excel macro using filters, slope compensation, filter median transitions, differentiation, integration, and arithmetic functions and then used for nominal judgments and other determinations.

Analysis





SmartMonitor Professional

OS: Windows 7 (32-bit/64-bit version)

Windows XP (Service Pack3 or higher, 32-bit version)

CPU: Intel Pentium III 1 GHz or faster (2 GHz min. recommended.)

Memory: 1 GB min.

Available hard disk space: 50 MB min.

Display screen: 1,024 × 768 dots min., 16 million colors min.

Note: If the recommended system requirements are not met, data may be interrupted and waveforms not displayed correctly when using the logging, high-speed graph drawing, and multichannel waveform drawing functions.

SmartAnalyzer Macro Edition

For Microsoft Excel Macro Programming

Microsoft Excel 2000 or later required.

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# Ratings and Specifications

Specification

# Ordering Information Smart Sensor

#### ZS-HL-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note 1.)	Model
D 1 D 6 5 14 11	20±1 mm	Line beam	1.0 mm × 20 μm	0.25 μm	ZS-HLDS2T
Regular Reflective Models	25±2 mm	Line beam	2.2 mm × 45 μm	0.6 μm	ZS-HLDS2VT
	50±5 mm	Line beam	1.0 mm × 30 μm	0.25 μm	ZS-HLDS5T
Diffuse Reflective	100±20 mm	Line beam	3.5 mm × 60 μm	1 μm	ZS-HLDS10
Models	600±350 mm	Line beam	16 mm × 0.3 mm	8 μm	ZS-HLDS60
	1500±500 mm	Line beam	40 mm × 1.5 mm	500 μm	ZS-HLDS150

Note 1: Refer to the table of ratings and specifications for details.

2: Specify the cable length when ordering.

#### ZS-HL-series Sensor Heads (For Nozzle Gaps)

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note 1.)	Model
Regular Reflective	10±0.5 mm	Line beam	$900\times25~\mu\text{m}$	0.25 μm	ZS-LD10GT
Models	15±0.75 mm	Line beam	900 × 25 μm	0.25 μm	ZS-LD15GT

Note 1: Refer to the table of ratings and specifications for details.

2: Specify the cable length when ordering.

#### ZS-L-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note 1.)	Model
	20±1 mm	Line beam	$900\times25~\mu m$	0.25 μm	ZS-LD20T
Regular Reflective	20±1 mm	Spot beam	25 μm dia.	0.25 μm	ZS-LD20ST
Models	40±2.5 mm	Line beam	$2000\times35~\mu\text{m}$	0.4 μm	ZS-LD40T
	50±5 mm	Line beam	$900\times 60~\mu m$	0.8 μm	ZS-LD50
		Spot beam	50 μm dia.	0.8 μm	ZS-LD50S
Difference Definestion	80±15 mm	Line beam	$900\times60~\mu m$	2 μm	ZS-LD80
Diffuse Reflective Models	130±15 mm	Line beam	$600\times70~\mu m$	3 μm	ZS-LD130
	200±50 mm	Line beam	$900\times100~\mu m$	5 μm	ZS-LD200
	350±135 mm	Spot beam	240 μm dia.	20 μm	ZS-LD350S

Note 1: No. of samples to average: 128 when set to High-precision Mode.

2: Specify the cable length when ordering.

#### ZS-HL-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
-85888 -85888	24 VDC	NPN outputs	ZS-HLDC11
	24 VDC	PNP outputs	ZS-HLDC41

#### ZS-L-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
200000	24 VDC	NPN outputs	ZS-LDC11
	24 VBO	PNP outputs	ZS-LDC41

#### Multi-Controllers

Shape	Supply voltage	Control outputs	Model
=8.88.88 =2.02.00	24 VDC	NPN outputs	ZS-MDC11
	24 VDC	PNP outputs	ZS-MDC41

#### **Data Storage Units**

Shape	Supply voltage	Control outputs	Model
**************************************	NPN outputs	ZS-DSU11	
general a pa	24 VDC	PNP outputs	ZS-DSU41

# ings and Specifications

# **Smart Sensor**

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### Accessories (Sold Separately)

#### Controller Link Unit

Shape	Model
il all	ZS-XCN

#### Panel Mount Adapter

Shape	Model	
	ZS-XPM1	For 1st Controller
<b>&gt;</b> >	ZS-XPM2	For expansion (from 2nd Controller on)

#### RS-232C Cables

Connected to	Model	Qty
Personal computer (2 m)	ZS-XRS2	1
PLC/PT (2 m)	ZS-XPT2	1

#### Extension Cables for Sensor Heads

Cable length	Model	Qty
1 m	ZS-XC1A	1
4 m	ZS-XC4A	1
5 m	ZS-XC5B (*1, *2)	1
8 m	ZS-XC8A	1
10 m	ZS-XC10B (*1)	1

- \*1. Up to two ZS-XC□B Cables can be connected. (22 m max.)
- \*2. A Robot Cable (ZS-XC5BR) is also available.

### Long Extension Cables for Sensor Heads

(Used with a Digital Equalizer for ZS-HL Series)

Name	Model	Qty
Digital Equalizer (Relay)	ZS-XEQ	1
Extension Cable (long distance, flexible 15 m cable)	ZS-XC15CR	1
Extension Cable (long distance, flexible 25 m cable)	ZS-XC25CR	1
Digital Equalizer Connection Cable (0.2 m)	ZS-XC02D	1

#### Logging Software

Name	Model	
SmartMonitor Professional	ZS-SW11V3E	

#### Realtime Parallel Output Unit (for ZS-HL Series)

Shape	Control outputs	Model
	NPN outputs	ZG-RPD11
	PNP outputs	ZG-RPD41

#### CompoNet-compatible Sensor Communications Unit.

Shape	Model
[18]	ZS-CRT

#### Memory Cards

mery carde							
Model	Capacity						
F160-N256S	256 Mbvtes						

# Ratings and Specifications

#### ZS-HL/L-series Sensor Controllers

Item Model			ZS-HLDC11/LDC11	ZS-HLDC41/LDC41			
No. of samples to av	rerage		1, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1,024, 2,048, or 4,096				
Number of mounted	Sensors		1 per Sensor Controller				
	Connection method		Serial I/O: connector, Other: pre-wired (Standard cable length: 2 m)				
	Serial I/O	USB 2.0	1 port, Full Speed (12	Mbps max.), MINI-B			
	Serial I/O	RS-232C	1 port, 115,200 bps max.				
		Judgment	HIGH/PASS/LOW 3 outputs	HIGH/PASS/LOW: 3 outputs			
External interface		output	NPN open collector, 30 VDC, 50 mA max., residual voltage 1.2 V max.	PNP open collector, 50 mA max., residual voltage 1.2 V max.			
Liternal interiace	Output	Linear	Selectable from 2 types of output, voltage or	current (selected by slide switch on bottom).			
		output	Voltage output: –10 to 1	0 V, output impedance: 40 $\Omega$			
			Current output: 4 to 20	mA, maximum load resistance: 300 $\Omega$			
	Inputs	Laser OFF, ZERO reset timing,	ON: Short-circuited with 0 V terminal or 1.5 V or less	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage.			
	Inputs	RESET	OFF: Open (leakage current: 0.1 mA max.)	OFF: Open (leakage current: 0.1 mA max.)			
Functions			Display: Measured value, threshold value, voltage/current, received light amount, and resolution/terminal block output *2  Sensing: Mode, gain, measurement object, head installation  Measurement point *1: Average, peak, bottom, thickness, step, and calculations  Filter: Smooth, average, and differentiation  Outputs: Scaling, various hold values, and zero reset  I/O settings: Linear (focus/correction), judgments (hysteresis and timer), non-measurement, and bank (switching and clear) *2  System: Save, initialization, measurement information display, communications settings, key lock, language, and data load  Task: ZS-LDC□1: Single task or multitask (up to 4)  ZS-LDC□1: Single task				
Status indicators			HIGH (orange), PASS (green), LOW (orange), LDC	DN (green), ZERO (orange), and ENABLE (green)			
Segment display		Main digital	8-segment rec	, 3			
		Sub-digital	8-segment green LEDs, 6 digits				
LCD			16 digits x 2 rows, Color of characters: green, Resolution per character: 5 x 8 pixel matrix				
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET				
		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)				
Power supply voltag			21.6 V to 26.4 VDC				
Current consumptio			0.5 A max. (when Sens	,			
Ambient temperature			Operating: 0 to 50°C, Storage: –15 to +60°C (with no icing or condensation)				
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)				
Degree of protection			IP20 (IEC60529)				
Materials			Case: Polycarbonate (PC)				
Cable length			2 m				
Weight			Approx. 280 g (excluding packing materials and accessories)				
Accessories			Ferrite core (1), instruction sheet				

<sup>\*1.</sup> Can be used with ZS-HLDC□1 when Multitask Mode selected.

<sup>\*2.</sup> Terminal block output is a function of the ZS-HLDC $\square$ 1.

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### Ratings and Specifications

#### ZS-HL-series Sensor Heads

Item	Model	ZS-HI	_DS2T	ZS-HLDS2VT	ZS-HLDS5T		ZS-HLDS10		5T ZS-HLDS10		ZS-HLDS10		ZS-HLDS60	ZS-HLDS150
Applicable Contro	ollers		ZS-HLDC series											
Optical system		Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Diffuse reflection				
Measuring center	r distance	20 mm	5.2 mm	25 mm	50 mm	44 mm	100 mm	94 mm	600 mm	1500 mm				
Measuring range		±1 mm	±1 mm	±2 mm	±5 mm	±4 mm	±20 mm	±16 mm	±350 mm	±500 mm				
Light source			Visible se	emiconductor laser (	wavelength: 650 nm	, 1 mW max., JIS Cla	ass 2)		Visible semiconductor laser (wavelen	gth: 658 nm, 1 mW max., JIS Class 2)				
Beam shape							Line beam							
Beam diameter *	1	1.0 mm	× 20 μm	2.2 mm × 45 μm	1.0 mm × 30 μm		$3.5~\text{mm} \times 60~\mu\text{m}$		16 × 0.3 mm (at 500 mm)	40 × 1.5 mm (at 1,500 mm)				
Linearity *2		±0.05	%F.S.	±0.2%F.S.		±0.19	%F.S.		±0.07%F.S. (250 to 750 mm), ±0.1%F.S. (750 to 950 mm)	±0.2%F.S.				
Resolution *3		0.25 μm (No. of samp	les to average: 256)	0.6 μm (No. of samples to average: 128)	0.25 μm (No. of sam	nples to average: 512)	1 μm (No. of samp	les to average: 64)	8 μm (No. of samples to average: 64 at 250 mm), 40 μm (No. of samples to average: 64 at 600 mm)	500 μm (No. of samples to average: 64)				
Temperature char	racteristic *4	0.01%F	F.S./°C	0.1%F.S./°C				0.01%	F.S./°C					
Sampling cycle			110 μs (High-speed Mode), 500 μs (Standard Mode), 2.2 μs (High-precision Mode), 4.4 μs (High-sensitivity Mode)											
	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.												
LED Indicators	NEAR Indicator	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.												
LED Indicators	FAR indicator		Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.											
	TAN indicator	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.												
Operating ambier	nt illumination	Illumination on received light surface: 3000 lx or less (incandescent light)  Illumination on received light surface: 1000 lx or less (incandescent light)  Illumination on received light surface: 1000 lx or less (incandescent light)  Illumination on received light surface: 500 lx or less (incandescent light)												
Ambient tempera	iture	Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)												
Ambient humidity	/	Operating and storage: 35% to 85% (with no condensation)												
Degree of protection		IP	64	IP67	Cable I	length 0.5 m: IP66, c	able length 2 m: IP6	7	IP6	6 *5				
Materials		Case: Aluminum die-cast, Front cover: Glass												
Cable length		0.5 m	ı, 2 m	2 m	0.5 m				n, 2 m					
Weight			Approx. 350 g	-	Approx. 600 g Approx. 800 g					800 g				
Accessories		Laser labels (1 each for JIS/EN), ferrite cores (2), insure locks (2), instruction sheet												

- \*1. Defined as 1/e2 (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.
- \*2. This is the error in the measured value with respect to an ideal straight line. Linearity may change according to the workpiece. The following options are available.

Model	Diffuse reflection	Mirror reflection		
ZS-HLDS2T	SUS block	Glass		
ZS-HLDS2VT		Glass		
ZS-HLDS5T	White alumina ceramic	Glass		
ZS-HLDS10	White alumina ceramic			
ZS-HLDS60/HLDS150	White alumina ceramic			

\*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to within the graph.

The maximum resolution at 250 mm is also shown for the ZS-HLDS60. The following options are available.

Model	Diffuse reflection	Mirror reflection	
ZS-HLDS2T	SUS block	Glass	
ZS-HLDS2VT		Glass	
ZS-HLDS5T	White alumina ceramic	Glass	
ZS-HLDS10	White alumina	ceramic	
ZS-HLDS60/HLDS150	White alumina ceramic		

<sup>\*4.</sup> This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)

<sup>\*5.</sup> Ask your OMRON representative about Sensor Heads with IP67 protection.

# Ratings and Specifications

#### ZS-L-series Sensor Heads

Item Model		ZS-L	D20T	ZS-LD20ST ZS-LD40T			D40T	ZS-LD10GT	ZS-LD15GT		
Applicable Contro	ollers	ZS-HLDC/LDC Series									
Optical system		Regular reflection	Diffuse reflection	Diffuse reflection Regular reflection Diffuse reflection Regular reflection Diffuse reflection			Regular reflection				
Measuring center	distance	20 mm	6.3 mm	20 mm	6.3 mm	40 mm 30 mm		10 mm	15 mm		
Measuring range		±1 mm	±1 mm	±1 mm	±1 mm	±2.5 mm	±2 mm	±0.5 mm	±0.75 mm		
Light source					Visible semico	nductor laser (wavelen	gth: 650 nm, 1 mW max	, JIS Class 2)			
Beam shape		Line b	peam	Spot	beam			Line beam			
Beam diameter *	1	900 × 2	25 μm	25 μr	n dia.	2000 ×	35 μm	Approx. 25	× 900 μm		
Linearity *2						±0.1%	6 FS				
Resolution *3		0.25	μm	0.25	μm	0.4	μm	0.25 μm	0.25 μm		
Temperature char	acteristic *4	0.04%	FS/°C	0.04%	FS/°C	0.02%	FS/°C	0.04% FS/°C			
Sampling cycle			110 μs (High-speed Mode), 500 μs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)								
	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.									
LED Indicators	NEAR IIIdicator		Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.								
LED Indicators	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.									
	FAR Illuicator	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.									
Operating ambier	nt illumination	Illumination on received light surface: 3000 lx or less (incandescent light)									
Ambient tempera	ture	Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)									
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)									
Degree of protection		Cable length 0.5 m: IP66, cable length 2 m: IP67									
Materials		Case: Aluminum die-cast, Front cover: Glass									
Cable length		0.5 m, 2 m									
Weight				Approx	Approx. 400 g						
Accessories		Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (2), insure locks (2), instruction sheet  Laser safety labels (1 each for JIS/EN), ferrite cores (2), insure locks (2)							N), ferrite cores (2), insure locks (2)		

<sup>\*1.</sup> Defined as  $1/e^2$  (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

<sup>\*2.</sup> This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode. Linearity may change according to the workpiece.

<sup>\*3.</sup> This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode.

The standard workpiece is white aluminum ceramics and glass in the regular reflection mode.

<sup>\*4.</sup> This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)

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# Ratings and Specifications

#### ZS-L-series Sensor Heads

Item Model		ZS-L	.D50	ZS-LI	D50S	ZS-LD80		ZS-LD130		ZS-LD200		ZS-LD350S
Applicable Con	trollers					ZS-HLDC/LDC Series						
Optical system		Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection
Measuring cent	er distance	50 mm	47 mm	50 mm	47 mm	80 mm	78 mm	130 mm	130 mm	200 mm	200 mm	350 mm
Measuring rang	je	±5 mm	±4 mm	±5 mm	±4 mm	±15 mm	±14 mm	±15 mm	±12 mm	±50 mm	±48 mm	±135 mm
Light source						Visible semicond	uctor laser (wavelen	gth: 650 nm, 1 mW i	max., JIS Class 2)	•		
Beam shape		Line t	peam	Spot	beam	Line l	peam	Line b	peam	Line	beam	Spot beam
Beam diameter	*1	900 ×	60 μm	50 μπ	n dia.	900 ×	60 μm	600×	70 μm	900 × 1	100 μm	240 μm dia.
Linearity *2 ±0	.1% FS				±0.1% FS				±0.25% FS	±0.1% FS	±0.25% FS	±0.1% FS
Resolution *3		0.8	μm	0.8	μm	2μ	ım	3 μ	3 µm		ım	20 μm
Temperature ch	naracteristic *4	0.02%	0.02% FS/°C 0.02% FS/°C			0.01% FS/°C 0.02% FS/°C		FS/°C	0.02% FS/°C		0.04% FS/°C	
Sampling cycle	*5		110 μs (High-speed Mode), 500 μs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)									
	NEAR indicator		Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.									
LED Indicators	NEAK IIIdicator		Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.									
LED Indicators	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.										
	1 AIX IIIdicatoi	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.										
Operating ambi	ent illumination	Illumination on received light surface: 3000 lx or less (incandescent light)  Illumination on received light surface: 2000 lx or less (incandescent light)  Illumination on received light surface: 3000 lx or less (incandescent light)								3000 lx or less (incandescent light)		
Ambient tempe	rature	Operating: 0 to 50°C, Storage: –15 to 60°C (with no icing or condensation)										
Ambient humid	ity	Operating and storage: 35% to 85% (with no condensation)										
Degree of protection		Cable length 0.5 m: IP66, cable length 2 m: IP67										
Materials		Case: Aluminum die-cast, Front cover: Glass										
Cable length							0.5 m, 2 m					
Weight							Approx. 350g					
Accessories					Laser labels (1 e	ach for JIS/EN, 3 for	FDA), ferrite cores	(2), insure locks (2),	instruction sheet			

<sup>\*1.</sup> Defined as 1/e² (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

<sup>\*2.</sup> This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode. Linearity may change according to the workpiece.

<sup>\*3.</sup> This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode.

The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode.

<sup>\*4.</sup> This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig.

<sup>\*5.</sup> This value is obtained when the measuring mode is set to the high-speed mode. (typical example)

# Ratings and Specifications

#### ZS-MDC□1 Multi-Controllers

Basic specifications are the same as those for the ZS-LDC 1 Sensor Controllers. The following points, however, are different.

- 1. Sensor Heads cannot be connected.
- Control Link Units are required to connect up to 9 Controllers.
   Control Link Units are required to connect Controllers.
- 3. Processing functions between Controllers: Arithmetic functions

# Controller Link Units Connection Using the ZS-XCN Controller Link Units Data Storage Unit Multi-Controller Sensor Controllers

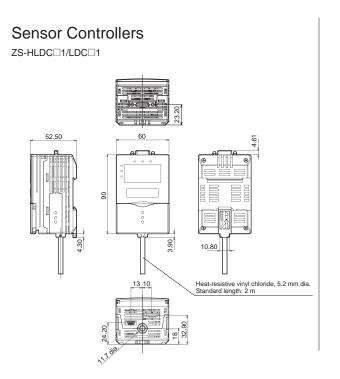
#### ZS-DSU□1 Data Storage Unit

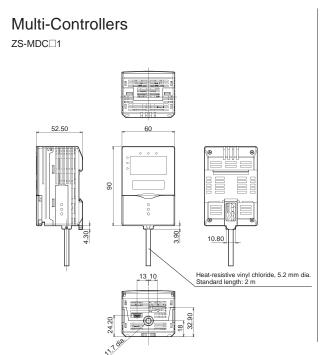
Item Model		Model	ZS-DSU11	ZS-DSU41			
Number of mounted	Sensor Heads		Cannot be connected				
Number of connectal	ble Controllers		10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.) *1				
Connectable Control	lers		ZS-HLDC□□, ZS-Li				
	Connection method		Serial I/O: connector, Other: pre-w	vired (standard cable length: 2 m)			
	Serial I/O	USB 2.0	1 port, Full Speed (12	2 Mbps max.), MINI-B			
External interface	Serial I/O	RS-232C	1 port, 115,2	00 bps max.			
	Output		3 outputs: HIGH, PASS, and LOW; NPN open-collector, 30 VDC, 50 mA max., residual voltage: 1.2 V max.	3 outputs: HIGH, PASS, and LOW; PNP open-collector, 50 mA max., residual voltage: 1.2 V max.			
	Inputs		ON: Short-circuited with 0 V terminal or 1.5 V or less; OFF: Open (leakage current: 0.1 mA max.)	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage; OFF: Open (leakage current: 0.1 mA max.)			
Data resolution			32	bits			
Functions	Logging trigger functi	ons	Start and stop triggers can be set separately; external triggers, data triggers (self-triggers), and time triggers				
Functions	Other functions		External banks, alarm outputs, saved data format customization, and clock				
Status indicators			OUT (orange), PWR (green), ACCESS (orange), and ERR (red)				
Segment display			8-segment green LEDs, 6 digits				
LCD			16 digits x 2 rows, Color of characters: green, Resolution per character: 5 × 8 pixel matrix				
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)				
Setting inputs	Slide switch		Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)				
Power supply voltage	)		21.6 V to 26.4 VDC (including ripple)				
Current consumption	ı		0.5 A max.				
Ambient temperature			Operating: 0 to 50°C, Storage: 0 to 60°C (with no icing or condensation)				
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)				
Materials			Case: Polycarbonate (PC)				
Weight			Approx. 280 g (excluding packing materials and accessories)				
Accessories	·		Ferrite core (1), instruction sheet for Data Storage Unit: CSV File Converter for Data Storage Unit/Smart Analyzer Macro Edition				

<sup>\*1.</sup> Control Link Units are required to connect Controllers.

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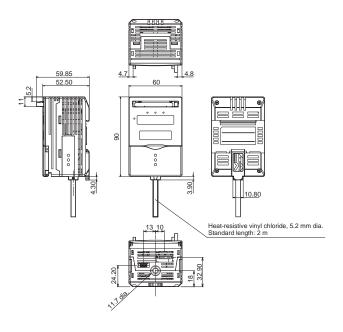
### **Dimensions**





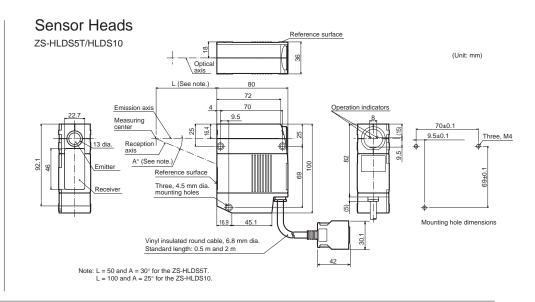
### Data Storage Units

ZS-DSU□1

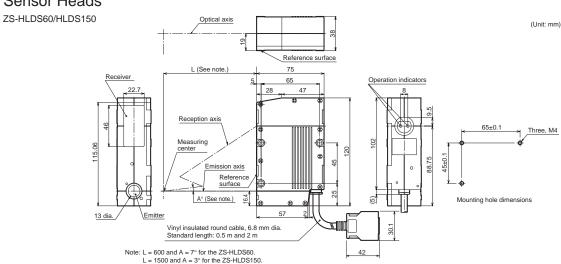


### **Dimensions**

### Sensor Heads ZS-HLDS2T (Unit: mm) Receiver Reference surface Two, 4.5 mm dia. mounting holes 26.4 Reception Operation indicators Measuring center Mounting hole dimensions Emission axis Reference surface Emitter Vinyl insulated round cable, 6.8 mm dia. Standard length: 0.5 m and 2 m



### Sensor Heads

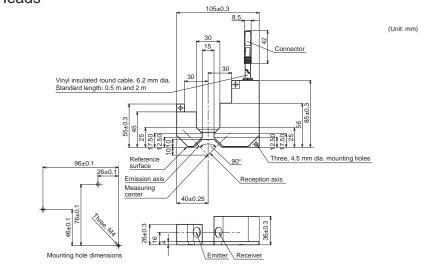


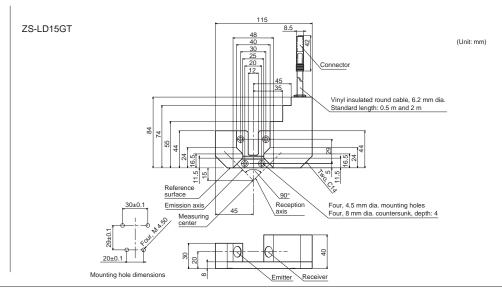
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### **Dimensions**

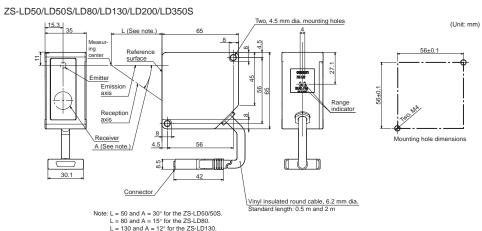
### Sensor Heads

ZS-LD10GT

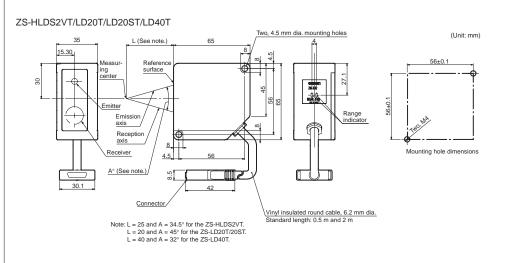




### Sensor Heads



L = 200 and A = 8° for the ZS-LD200. L = 350 and A = 5° for the ZS-LD350S

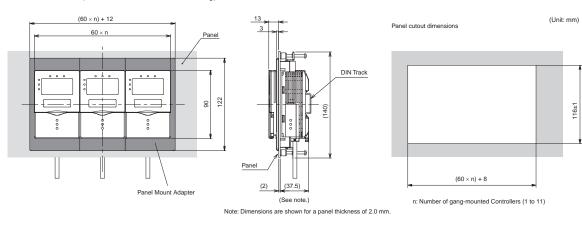


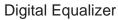
### **Dimensions**

# 

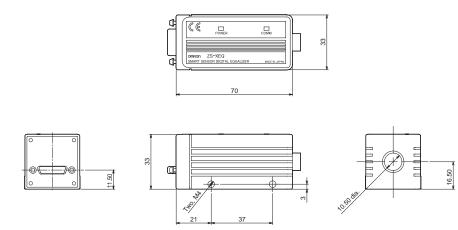
### Panel Mount Adapter

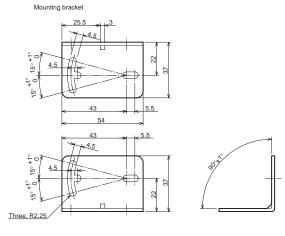
ZS-XPM1/XPM2 (Dimensions for Panel Mounting)

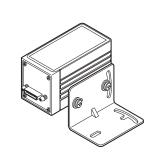




ZS-XEQ







(Unit: mm)

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#### Safety Precautions for Using Laser Equipment

#### **⚠ WARNING**

Do not expose your eyes to the laser radiation either directly or indirectly (i.e., after reflection from a mirror or shiny surface).

The laser radiation has a high power density and exposure may result in loss of sight.

#### Laser Label Indications

Attach the following warning label to the side of the ZS series Sensor Head.





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