NT Series

CSM NT series DS F 1.2

Better Compatibility and Easier-to-use Support Software

- Device monitoring and I/O comment loading functions facilitate system construction.
- Greatly enhanced NT Support Software with reusable screen data and powerful simulation on editing screens.
- Transfer the system program and screen data to ensure smooth on-site system maintenance and improve the efficiency of onsite work.
- Wide Range of Communications Interfaces.



Lineup

Model		del	NT631C-ST153(B)-EV3	NT31C-ST143(B)-EV3	NT31-ST123(B)-EV3	NT20-ST121(B)		
Display			TFT color display	STN color display	STN monochrome display	STN monochrome display		
Effective display area		irea	211 x 158 mm 118 x 89 mm		111.5 × 57.6 mm			
Number of dots (resolution)			640 × 480 dots 320 × 240 dots		256 × 128 dots			
Max. number of touch switches		uch switches	32 × 24 switches	16 × 12 switches		12 × 6 switches		
External interface			RS-232C, RS-422A, RS-485, and printe	r port		2 RS-232C ports		
Applicable	standa	rds	cULus standards, EC Directives, and C-	Tick				
1-to-1 NT Link		1-to-1 NT Link	C200HX(-Z), C200HG(-Z), C200HE(-Z), CQM1-CPU4□, CPM1A, CPM2A/C, SR	C200HS-CPU2□, and C20 M1, CVM1/CV Series (EV1	0HS-CPU3□ or EV2), and C200HX/HG/⊦	HE Communications Boards		
	z _	1-to-N NT Link	CJ1□, CS1H, CS1G, C200HX(-Z), C200 CS1 Communications Unit and CQM1H		SRM1-EV2			
	OMRO ote 1.)	High-speed NT Link	CJ1□, CS1H and CS1G	□, CS1H and CS1G				
	From OMRON (See note 1.)	Host Link	CJ1□(-H), CS1□(-H), C200HX(-Z), C200HG(-Z), C200HE(-Z), C200HS-CPU2□, C200HS-CPU3□ and CS1 Communications Units CQM1-CPU4□, CQM1-CPU2□, CPM1A, CPM2A, CPM1C, SRM1, CVM1, CVseries (EV1 or EV2), C-series/CV-series/ CVM1 Host Link Unit					
Connectable hosts		Memory Link	Personal Computer, SBC, and Programmable Controller			Personal computer, SBC, or PLC (RS-232C) (See note 5.)		
	From Mitsubishi	Mitsubishi FX Series	MELSEC FX1, FX2, FX2C, FXO, and F.	MELSEC FX1, FX2, FX2C, FXO, and FXON				
		Mitsubishi A- Series (Computer Link Unit)	AOJ2-C214S1, A1SJ71UC24-R2, A1SJ71UC24-R4, and AJ71UC24					
	Allen Bradley (DE1)		SLC 5/02, 03, 04, and 05 (See note 2.)			-		
	GE-Fa	anuc (SNP-X)	90-20 and 90-30 Series (See note 2.)					
	Siemens (Via HMI Adapter)		S7-300 and S7-400 Series (See note 2.) –					
	Japanese		0					
Language	Englis	sh	0					
Language	Simpl (See no	lified Chinese tes 3, 4, and 5.)	0					
	Tradit (See no	tional Chinese	O -					

Note 1: There are some limitations on hosts that can be connected. Refer to the PT manual for details. C200H direct connections can be used with the NT20-ST121 (using the NT20-IF001).

^{2:} The English version of the NT Support Tool must be used.

^{3:} Simplified Chinese is mostly used in mainland China and uses simplified characters. Traditional Chinese is mostly used in Hong Kong and Taiwan and uses traditional characters.

^{4:} Purchase the NT20-ST121(B)-EC to display simplified Chinese on the NT20.

^{5:} A separate system program must be installed in the NT20 to use RS-232C memory links with the NT20. Simplified Chinese is not supported.

Ordering Information

International Standards

- The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Contact your OMRON representative for further details and applicable conditions for these standards.

Programmable Terminals

Item	Specification		Model	Standards	
NT631C	TFT color	Frame color: beige	NT631C-ST153-EV3		
NIOSIC	11 1 00101	Frame color: black	NT631C-ST153B-EV3		
	STN color	Frame color: beige	NT31C-ST143-EV3		
NT31/	3114 COIOI	Frame color: black	NT31C-ST143B-EV3	CU, CE	
NT31C	STN	Frame color: beige	NT31-ST123-EV3	CO, CE	
	monochrome	Frame color: black	NT31-ST123B-EV3		
NT20	STN	Frame color: beige	NT20-ST121-E		
14120	monochrome	Frame color: black	NT20-ST121B-E		

Programming Devices

Item	Spe	cification	Model	Standards
Support Software	English	Windows 98, NT, 2000, Me, XP, Vista, or 7. Note: Except for Windows XP 64- bit version. (provided on CD- ROM)	NT-ZJCAT1-EV4	_
	Memory Unit for Screen Transfer	NT631C/NT31@/ NT20 (common)	NT-MF261	
Cable	For screen transfer	For IBM PC/AT or compatible (2 m)	XW2Z-S002	
Cable	Printer	For hardcopies of screens	NT-CNT121	

Options

Item	Spe	cification	Model	Standards
	DeviceNet Int	erface Unit	NT-DRT21	U, C
	Anti-reflection	NT631C (5 sheets)	NT610C-KBA04	
	Sheets (surface only)	NT31/31C (5 sheets)	NT30-KBA04	
		NT20 (5 sheets)	NT20-KBA04	
		NT631C (5 sheets) glare	NT631C-KBA05	
	Protective Cover	NT631C (5 sheets) non-glare	NT631C-KBA05N	
	Cover	NT31/31C (5 sheets)	NT31C-KBA05	_
Option		NT20 (5 sheets)	NT20S-KBA05	
Орион	Chemical	NT631C	NT625-KBA01	
	resistant cover (silicon cover)	NT31/NT31C	NT30-KBA01	
		NT20	NT20-KBA01	
	Battery	NT631C/NT31@/ NT20 (common)	C500-BAT08	
	Bar-code Reader	Refer to the Catalog for details.	V520-RH21-6	
	RS-422A Converter	For NT20 ports A and B	CJ1W-CIF11	UC1, N, L, CE
	Interface Attachment	For NT20	NT20-IF001	-

Communications Cable between PT and PLC

P	PT end		Cable length	Cable model	Standards
	NT631C port	D-sub 9-pin	2 m	XW2Z-200T	
D-sub 9-pin	A or B NT31/NT31C	connector	5 m	XW2Z-500T	
connector	port A	NT20 port A 25-pin	2 m	XW2Z-200S	
	or B		5 m	XW2Z-500S	
		NT31/NT31C D-sub port B D-sub Os-pin D-sub	2 m	XW2Z-200S	_
D-sub 25-pin	NT31/NT31C		5 m	XW2Z-500S	
connector	port B		2 m	XW2Z-200P	
	25-pin connector		5 m	XW2Z-500P	

Specifications NT631C

General Specifications

Item Model	NT631C-ST153(B)-EV3
Rated power supply voltage	24 VDC
Allowable power supply voltage range	20.4 to 26.4 VDC (24 VDC -15%/+10%)
Power consumption	18 W max.
Ambient operating temperature	0 to 50 °C
Storage temperature	-20 to 60 °C
Ambient operating humidity	35% to 85% (with no condensation)
Ambient operating environment	No corrosive gases
Noise immunity	Conforms to IEC 61000-4-4 at 2 kV (power supply line).
Vibration resistance (during operation)	5 to 9 Hz, single amplitude: 3.5 mm 9 to 150 Hz, 9.8 m/s ² 10 times (1 octave/min) each in X, Y, and Z directions
Shock resistance (during operation)	147 m/s², 3 times each in X, Y, and Z directions
Weight	2.5 kg max.
Degree of protection (front panel)	Equivalent to IP65 oil-proof type and NEMA4 (See note.)

Note: The equipment cannot be used for long periods of time in locations which expose the panel to spills of oil.

Display/Panel Specifications

Item		Model	NT631C-ST153(B)-EV3
	Display device		Color TFT LCD
	Number of dots (resolution)		640 dots (horizontal) × 480 dots (vertical)
	Effective area	display	211 × 158 mm (10.4 inches)
Display	Display c	olor	8 colors (intermediate colors can be displayed in tiling patterns)
	Service li	fe	50,000 hours (until contrast is reduced by 50%)
	Automatic turn-OFF		1 to 255 minutes/None
Backlight	Service li brightnes high)	fe when s is set to	50,000 hours min. (See note.)
	POWER	Green	Lit while power is being supplied.
		Green	Lit during operation
LED	RUN	Orange	Lit when the battery voltage is low (when operating)
		Red	Lit when the battery voltage is low (when stopped)

Note: The time until brightness is reduced by half, under normal temperature and normal humidity.

Operation Specifications

Item	Model	NT631C-ST153(B)-EV3
	Number of switches	768 (32 × 24)
Touch	Input	Pressure sensitive
panel	Operating force	1 N max.
	Service life	1,000,000 operations min.

External I/F Specifications

Item	Model	NT631C-ST153(B)-EV3
Serial	Serial port A	Conforms to EIA RS-232C. D-sub 9-pin connector (female) +5 V (250 mA max.) output at pin No. 6
communications	Serial port B	EIA RS-232C, (RS-422A/485 selectable by memory switch setting) RS-232C: D-sub 9-pin connector (female) RS-422A/485: Terminal block (6 terminals)
Parallel I/F		Conforms to Centronics specifications, 20-pin half-pitch connector
Expansion I/F		Dedicated connector

Display Specifications

Iten	n Model	NT631C-ST153(B)-EV3
	Character displays (fixed display)	CF FOF and access (including modes)
ŀ	Graphic displays	65,535 per screen (including marks)
	Character string displays	Up to 256 per screen (40 bytes (40 characters) per string
	Numerical displays	256 per screen, max. 10-digit display (2 words)
	Bar graph displays	Up to 50 per screen, percentage display and sign display are possible
	Analogue meter	Up to 50 per screen, percentage display and sign display are possible
Display elements	Trend graphs	One frame per screen, 50 graphs per frame (only 8 graphs per frame with data logging)
ıy ele	Broken line graphs	One frame per screen, 256 graphs per frame, 512 points per graph
Б	Lamps	Up to 256 per screen
Ois	Image library displays	Up to 256 per screen
_	Touch switches	Up to 256 per screen, Max. overlap: 256 mesh
-	Numeral inputs Thumbwheel switches	Up to 256 per screen
	Character string inputs	Up to 256 per screen
	Alarm lists	He to 4 manual new services
İ	Alarm histories	Up to 4 groups per screen
	Normal screen	The normal screen display
:ypes	Overlapping screens	A maximum of 8 registered screens can be displayed overlapped with each other.
Screen types	Window screens	Up to 3 screens (2 local windows and 1 global window) can be displayed at the same time.
လွ	Display history screens	Order of occurrence (max. 1,024 screens), order of frequency (max. 255 times)
Scr	een attributes	Buzzer, display history, background color, backlight, keyboard screen number
us	Max. number of registered screens	3,999 screens
Number of screens	Screen No.	0: No display 1 to 3999: User-registered screens 9000: "Initializing system" screen 9001: Display history (occurrence order) screen 9002: Display history (frequency order) screen 9020: Programming Console function screen 9999: Return to the previous screen 9021 to 9023: Device monitor
Screen registration method		By transmitting screen data created using the Support Tool to the NT631C By transmitting screen data stored in a memory unit to the NT631C
Scr	een saving method	Flash memory (screen data memory in the PT)

Display Element Specifications

Display Liement	Opcomodiono
Item Model	NT631C-ST153(B)-EV3
Display characters	Half-size characters (8 × 8 dots): Alphanumerics and symbols Normal-size characters (8 × 16 dots): Alphanumerics and symbols Mark data (16 × 16 dots): User defined picture characters
Enlargement function	Normal size, double width, double height, and magnifications of 4X, 9X, 16X, 64X
Smoothing processing	Available for enlarged characters with magnification of 4X or greater (excluding marks)
Character display attribute	Normal, reverse, flashing, reverse and flashing, transparent
Image data	Variable-size pictograph Size: Min. 8 × 8 dots, Max. 640 × 480 dots The size can be set in 8-dot units. It is not possible to set enlarged display, smoothing processing, or display attributes such as reverse/flashing.
Library data	Combination of any characters and graphics Size: Min. 1 × 1 dots, Max. 640 × 480 dots Any size can be set. Enlarged display, smoothing processing, and display attributes such as reverse/flashing are displayed according to the setting registered.
Graphics	Polyline, circle, arc, fan, square, polygon
Line type	Solid line, dotted line, alternate long and short dash, long and two short dashes (only polylines for other than solid lines)
Tilling	10 types
Graphic display attribute	Normal, flashing, reverse, reverse flashing
Display colors	8 colors (black/blue/red/purple/green/light blue/yellow/white)

Data Capacities

Item Model	NT631C-ST153(B)-EV3
Screen data capacity	1 MB
Numeric memory table	2 words x up to 2,000 (1,000 tables can be backed up with battery)
Character string memory table	40 normal-size characters x up to 2,000 (Data can be written to and read from 500 tables)
Bit memory table	1 bit × 1,000
Mark data	224 (16-by-16-dot basis)
Image data	4,095 items
Library data	12,288 items

Specifications NT31/NT31C

General Specifications

Item Model	NT31-ST123(B)-EV3/NT31C-ST143(B)-EV3	
Rated power supply voltage	24 VDC	
Allowable power supply voltage range	20.4 to 26.4 VDC (24 VDC -15%/+10%)	
Power consumption	15 W max.	
Ambient operating temperature	0 to 50 °C	
Storage temperature	-20 to 60 °C	
Ambient operating humidity	35% to 85% (with no condensation)	
Ambient operating environment	No corrosive gases	
Noise immunity	Conforms to IEC 61000-4-4 at 2 kV (power supply line).	
Vibration resistance (during operation)	5 to 9 Hz, single amplitude: 3.5 mm 9 to 150 Hz, 9.8 m/s ² 10 times (1 octave/min) each in X, Y, and Z directions	
Shock resistance (during operation)	147 m/s², 3 times each in X, Y, and Z directions	
Weight	1 kg max.	
Degree of protection (front panel)	Equivalent to IP65 oil-proof type and NEMA4 (See note.)	

Note: The equipment cannot be used for long periods of time in locations which expose the panel to spills of oil.

Display/Panel Specifications

Hem Model NT31-ST123(B)-EV3 NT31C-ST143(B)-EV3				
Item		wodei	NT31-ST123(B)-EV3	NT31C-ST143(B)-EV3
	Display d	evice	Monochrome STN LCD	Color STN LCD
	Number of (resolution		320 dots (horizontal) × 240 dots (vertical)	
	Effective area	display	118.2 × 89.4 mm (5.7 inches)	
Display	Display color		Black/White (2 colors)	8 colors (intermediate colors can be displayed in tiling patterns)
	Service lif		50,000 hours (until contrast is reduced by 50%)	
	Automatic turn- OFF		1 to 255 minutes/None	
	Contrast adjustment		100 levels of adjustment possible using the from touch panel	
Backlight	Service life (when brightness is set to		50,000 hours min. (See	note.)
	Brightnes	s	3 levels of adjustment possible using the front	
	adjustment		touch panel	
	POWER	Green	Lit while power is being supplied	
	Green		Lit during operation	
LED	RUN	Lit when the battery voltage is low (when		
LED		operating)		
	Red		Lit when the battery voltage is low (when stopped)	

Note: The time until brightness is reduced by half, under normal temperature and normal humidity.

Operation Specifications

Item	Model	NT31-ST123(B)-EV3/NT31C-ST143(B)-EV3
Number of switches		192 (16 × 12)
Touch panel	Input	Pressure sensitive
panei	Operating force	1 N max.
	Service life	1,000,000 operations min.

External I/F Specifications

	•	
Item	Model	NT31-ST123(B)-EV3/NT31C-ST143(B)-EV3
		Conforms to EIA RS-232C
	Serial port A	D-sub 9-pin connector (female)
Serial		+5 V (250 mA max.) output at pin No. 6
communications		EIA RS-232C (RS-422A/485 selectable by
Serial port B		memory switch setting)
	-	D-sub 25-pin connector (female)
Parallel I/F		Conforms to Centronics specifications,
Parallel I/F		20-pin half-pitch connector
Expansion I/F		Dedicated connector

Display Specifications

Iten	n Model	NT31-ST123(B)-EV3/NT31C-ST143(B)-EV3
itell	Character displays (fixed display)	, i
-	Graphic displays	65,535 per screen (including marks)
	Character string displays	Up to 256 per screen (40 bytes (40 characters) per string)
	Numerical displays	256 per screen, max. 10-digit display (2 words)
	Bar graph displays	Up to 50 per screen, percentage display and sign display are possible.
	Analogue meter	Up to 50 per screen, percentage display and sign display are possible.
Display elements	Trend graphs	One frame per screen, 50 graphs per frame (only 8 graphs per frame with data logging)
ıy ele	Broken line graphs	One frame per screen, 256 graphs per frame, 320 points per graph
힏	Lamps	Up to 256 per screen
Sic	Image library displays	Up to 256 per screen
_	Touch switches	Up to 256 per screen, Max. overlap: 256 mesh
	Numeral inputs	Up to 256 per screen
	Thumbwheel switches	<u>'</u>
	Character string inputs	Up to 256 per screen
	Alarm lists	Up to 4 groups per screen
	Alarm histories	
	Normal screen	The normal screen display
types	Overlapping screens	A maximum of 8 registered screens can be displayed overlapped with each other.
Screen types	Window screens	Up to 3 screens (2 local windows and 1 global window) can be displayed at the same time.
SCI	Display history screens	Order of occurrence (max. 1,024 screens), order of frequency (max. 255 times)
Scr	een attributes	Buzzer, display history, background color, backlight, keyboard screen number
SL	Max. number of registered screens	3,999 screens
Number of screens	Screen No.	0: No display 1 to 3999: User-registered screens 9000: "Initializing system" screen 9001: Display history (occurrence order) screen 9002: Display history (frequency order) screen 9020: Programming Console function screen 9999: Return to the previous screen 9021 to 9023: Device monitor
	een registration method	By transmitting screen data created using the Support Tool to the NT31/NT31C By transmitting screen data stored in a memory unit to the NT31/NT31C (automatic/manual)
Scr	een saving method	Flash memory (screen data memory in the PT)

Display Element Specifications

Item Model	NT31-ST123(B)-EV3	NT31C-ST143(B)-EV3
Display characters	Half-size characters (8 × 8 dots): Alphanumerics and symbols Normal-size characters (8 × 16 dots): Alphanumerics and symbols Mark data (16 × 16 dots): User defined picture characters	
Enlargement function	Normal size, double width, double height, and magnifications of 4X, 9X, 16X, 64X	
Smoothing processing	Available for enlarged characters with magnification of 4X or greater (excluding marks)	
Character display attribute	Normal, reverse, flashing, rev	verse and flashing, transparent
Image data	Variable-size pictograph Size: Min. 8 × 8 dots, Max. 320 × 240 dots The size can be set in 8-dot units. It is not possible to set enlarged display, smoothing processing, or display attributes such as reverse/flashing.	
Library data	Combination of any characters and graphics Size: Min. 1 × 1 dots, Max. 320 × 240 dots Any size can be set. Enlarged display, smoothing processing, and display attributes such as reverse/flashing are displayed according to the setting registered.	
Graphics	Polyline, circle, arc, fan, square, polygon	
Line type	Solid line, dotted line, alternate long and short dash, long and two short dashes (only polylines for other than solid lines)	
Tilling	10 types	
Graphic display attribute	Normal, flashing, reverse, reverse flashing	
Display colors	2 colors (black/white) 8 colors (black/blue/red/purple/ green/light blue/yellow/white)	

Data Capacities

Item Model	NT31-ST123(B)-EV3/NT31C-ST143(B)-EV3
Screen data capacity	1 MB
Numeric memory table	2 words x up to 2,000 (1,000 tables can be backed up with battery)
Character string memory table	40 normal-size characters x up to 2,000 (Data can be written to and read from 500 tables)
Bit memory table	1 bit × 1,000
Mark data	224 (16-by-16-dot basis)
Image data	4,095 items
Library data	12,288 items

Specifications NT20

General Specifications

Item Model	NT20-ST121(B)/128(B)	
Rated power supply voltage	24 VDC	
Allowable power supply voltage range	20.4 to 27.6 VDC (24 VDC -15%/+10%)	
Allowable power interruption time	Not specified	
Power consumption	10 W max.	
Ambient operating temperature	0 to 50 °C (See note 1.) (with no condensation)	
Storage temperature	-20 to 70 °C	
Ambient operating humidity	35% to 85 % (0 to 40 °C) 35% to 50 % (40 to 50 °C) (with no condensation)	
Ambient storage humidity	35% to 85 % (-20 to 40 °C) 35% to 50 % (40 to 50 °C) 35% to 45 % (50 to 70 °C) (with no condensation)	
Ambient operating environment	No corrosive gases	
Noise immunity	Conforms to IEC 61000-4-4 at 2 kV (power supply line).	
Vibration resistance (during operation)	5 to 9 Hz, single amplitude: 3.5 mm 9 to 150 Hz, 9.8 m/s ² 10 times (1 octave/min) each in X, Y, and Z directions	
Shock resistance (during operation)	147 m/s ² , 3 times each in X, Y, and Z directions	
Dimensions	190 × 108 × 53.5 mm (W × H × D)	
Panel cutout dimensions	$178.5 + 0.50 \times 98.5 + 0.50$ mm (horizontal × vertical) Panel thickness: 1.6 to 4.8 mm	
Weight	0.7 kg max.	
Degree of protection	Front panel operating section: Equivalent to IP65 oil-proof type and NEMA 4. (See note 2.)	
Applicable standards	UL 1604 Class 1 Division 2, EC Directives	

Note 1: The display quality (e.g., contrast) will deteriorate at temperatures above 40°C. At low temperatures, the response speed will be reduced due to the characteristics of liquid crystal.

2: The NT631/NT31/NT20 may not be able to be used in locations subject to long-term oil exposure.

Display/Panel Specifications

Item		Specifications	
	Display device	Monochrome STN LCD	
	Number of dots	140 (128) × 260 (256) dots (horizontal × vertical) Dot size: 0.42 mm	
Display	(resolution)	The number of dots that can be used in NT20 system programs is indicated in parentheses.	
(See note 1.)	Effective display area	66 (57.6) × 120 (115.2) mm (horizontal × vertical) The effective display area that can be used with NT20 system programs is indicated in parentheses.	
	Display mode	Blue mode	
	Service life	50,000 hours min.	
	Contrast adjustment	The contrast can be adjusted from the back of the PT.	
	Service life	50,000 hours min. (See note 2.)	
Backlight	Replacement	Cannot be replaced.	
Dackiigiit	Brightness adjustment	Cannot be set.	
	Automatic turn-OFF	Can be set to either 10 minutes, 1 hour, or lit.	
Front-		Lit green: Normal operation with Memory Unit	
panel indicator	RUN	automatic transfer completed. Flashing green: Executing Memory Unit	
LED		automatic transfer or automatic transfer error.	

Note: 1: There are sometimes faulty in the touch panel, but this does not indicate an error as long as the number of bright or dark pixels does not exceed the following limits.

4 total bright or dark defects maximum of the following size with no more than one per 20-mm square: 0.2 mm < (short dia. + long dia.)/2 < 0.55 mm

2: This time is only a guide to the half-life of luminescence at room temperature and standard humidity.

Output

Description:

The service life will be dramatically reduced in low-temperature environments. For example, the service life at 0°C or less is approximately 10,000 hours (reference value).

Operation Specifications

Item	Specifications	
	Number of switches: Up to 72 registered per screen (12 × 6 (horizontal × vertical))	
Tauch name!	Switch size: 9.14 × 9.18 mm (horizontal × vertical)	
Touch panel	Input: Pressure sensitive	
	Operating force: 1 N max.	
	Service life: 1,000,000 operations min.	

External I/F Specifications

Item	Model	NT20-ST121(B)
Serial communi-	Serial port A	Conforms to EIA RS-232C. D-sub 9-pin connector (female) +5 V (150 mA max.) output at pin No. 6 The +5 V output, however, cannot be used simultaneously at ports A and B.
cations	Serial port B	EIA RS-232C D-sub 9-pin connector (female) +5 V (150 mA max.) output at pin No. 6 The +5 V output, however, cannot be used simultaneously at ports A and B.
Expansio	n I/F	Dedicated connector

Display Specifications

		Specifications		
Iter	HOST EINK, OF OZOOT MICHOTY EINK (TO		Memory Link (RS-232C) Communications	
	Display characters	Fixed displays (character strings registered for each screen)		
nts	Character string displays	32 per screen	128 per file, 32 per screen	
Display elements	Numeric displays (See note.)	50 per screen max., 8	-digit display	
olay e	Bar graph displays (See note.)	50 per screen		
<u>is</u>	Graphic displays	Any position		
	Lamps	128 per screen	256 max. per file	
	Touch switches	72 per screen	256 max. per file	
	Numeral settings	Numeral setting display	y (8 digits), 50 per screen	
S	Normal screen	The normal screen display		
type	Overlapping screens	A maximum of 8 registered screens can be displayed overlapped with each other.		
Screen types	Continuous screens	Switch among up to 8 sc (Use ↑ and ↓ touch switch	reens ch keys to switch screens.)	
	een attributes	Buzzer, numeral Buzzer, numeral settings, settings, backlight backlight, bit inputs		
Nui	mber of screens	reens 495 screens max.		
Scr	een registration method	By transmitting screen data created using the Support Tool to the NT20 By transmitting screen data stored in a Memory Unit to the NT20 (automatic/manual)		
	een saving method age data memory)	Flash memory (specific NT20 format)		

Note: No. of numeral table entries that can be used (No. of numeral displays used + No. of graphs used + No. of numeral settings) ≤128

Display Element Specifications

Item	Specifications	
	Half-size characters (8 × 8 dots): Alphanumerics and symbols	
Display characters	Normal-size characters (8 × 16 dots): Alphanumerics and symbols	
	Mark data (16 × 16 dots): User defined picture characters	
Enlargement function	Double width, double height, and magnifications 4X, 9X, 16X	
Smoothing processing	Available for enlarged characters with magnification of 4X or greater	
Character display attribute	Normal, reverse, flashing, reverse and flashing	
Graphics	Polylines, circles	

Data Capacities

	Specifications		
Item	Host Link, NT Link, or C200H Direct Communications	Memory Link (RS-232C) Communications	
Character strings	32 characters × 128		
Numeral data	8 digits × 128		
Mark data	64		
Touch switches	No limit	256 per file max.	
Lamps	No limit	256 per file max.	

Differences between the NT20, NT20S, and NT20M

Function	NT20M-DT131	NT20S	NT20	
Communications	A host interface unit is needed.	NT20S-ST121-V3: Built-in Host Link/NT Link NT20S-ST122-V1: Built-in C200H Direct Communications NT20S-ST128: Built-in Memory Link (RS-232C) (Other host interface units cannot be connected.)	System programs can be downloaded using the System Installer. • Host Link, NT Link, C200H Direct, and Mitsubishi Communications preinstalled: NT20-ST121 • Memory Link (RS-232C) is provided with a different system program.	
Communications connectors	Connector on front panel for connection to Support Software (9-pin) and connector on rear panel for connection to host	NT20S-ST121-V3/ST128: Connector (9 pin) for either Support Software or host pin) on rear panel		
Host RUN input terminal/ Alarm output terminal	Yes	No No		
System keys	Yes	No	No	
Contrast adjustment	Front panel	Rear panel	Rear panel	
Expansion I/O Unit	Possible with DN type	Not possible	Not possible	
Water resistance	Equivalent to IP54.	Equivalent to IP65.	Equivalent to IP65.	
Allowable power interruption time	5 ms	Not specified	Not specified	
System ROM	A system ROM compatible with the host nterface unit is required. Built in (cannot be replaced) Built		Built in (cannot be replaced)	
Resume function	Yes	No	No	
History holding function	Yes	No	No	
Screen data compatibility	No Yes (See note.)		Yes	
PLC ladder program compatibility	No	Yes	Yes	
LCD life	50,000 hours min.	50,000 hours min.	50,000 hours min.	
Backlight life (luminescence half life)	10,000 hours (replaceable)	10,000 hours (replaceable)	50,000 hours (replacement not required)	
Image data memory	Sold separately (select EPROM, SRAM, or EEPROM)	Built in (flash memory)	Built in (flash memory)	
Image data memory capacity	128 KB max.	96 KB	512 KB	
Dimensions	220 × 110 × 82 mm	190 × 110 × 58 mm	190 × 108 × 53.5 mm (with no host interface)	
Panel cutout	209 × 98.5 mm	178.50 × 100.5 mm	178.5 × 98.5 mm	

Note: If screens require continuous screens, numeral settings, buzzer stop, or other system key functions, touch switches with the system key functions must be set for each screen using the Support Software. For details, refer to the NT20S Programmable Terminal User's Manual (Cat. No. V020).

System Program Transfer

By transferring a new system program, functions and performance can be updated without changing hardware.

- 1) The compatible combinations of NT31/631 models and system program versions are shown in the table.
 - Indicates the preinstalled default combination of versions (recommended).
 - Indicates combinations of versions that can be transferred for operation.
 - △: Indicates combinations of versions that can be transferred but for which some functions are restricted during operation (e.g., high-quality character display).
 - \times : Indicates combinations of versions that cannot be transferred.
- 2) NT31/631 system program version 4.x can be transferred only with System Installer V2, which is available on the CD for NT Series Support Software version 4.08 or higher. Only system programs up to version 3.x can be transferred with older versions of the System Installer.
- 3) The NT20 system program can be transferred only with System Installer V2.1, which is available on the CD for NT Series Support Software version 4.8 or higher. It cannot be transferred with lower versions of the System Installer.

PT System (See note.)	Pre-V1	-V1	-V2	-V3
Ver. 1.x	0	0	0	×
Ver. 2.x	Δ	0	0	×
Ver. 3.x	Δ	0	0	×
Ver. 4.x	×	×	×	0

Note: The system version is shown in the System Installer program under "Ver "

(Unit: mm)

External Interface

NT631C

Expansion interface connector

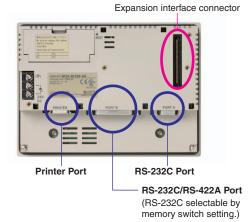
RS-422A Port Ensures 1-to-N RS-422A or RS-485 communications, as well as long-distance communications.

Printer Port RS-232C Port

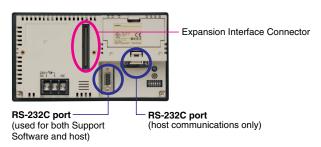
The NT631 has two RS-232C ports that can be connected directly to bar-code readers for POP system construction. These two ports can be used simultaneously for the Support

used simultaneously for the Support Software and host, to greatly improve debugging and maintenance efficiency.

NT31C/NT31



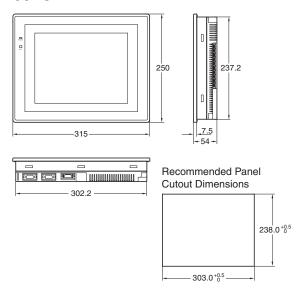
NT20



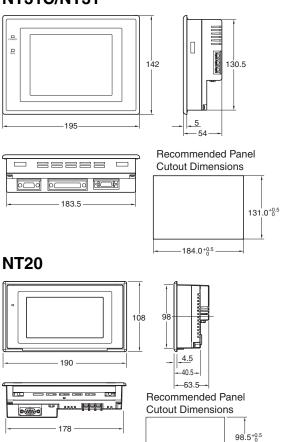
Debugging and maintenance is more efficient using two ports.

Dimensions

NT631C



NT31C/NT31



-178.5^{+0.5}-

Related Manuals

Cat. No	Model	Name
V062	NT31, NT31C	NT31 and NT31C Programmable Terminals Setup Manual
V063	NT631, NT631C	NT631 and NT631C Programmable Terminals Setup Manual
V069	NT21, NT31, NT631	NT21, NT31, and NT631 Series Programmable Terminals Reference Manual
V091	NT20	NT20 NT-series Programmable Terminal User's Manual
V061	NT-ZJCAT1-EV4	NT-ZJCAT1-EV4 NT-SERIES SUPPORT TOOL FOR WINDOWS VER.4.@ OPERATION MANUAL
V066	NT-DRT21	DeviceNet (CompoBus/D) Interface Unit OPERATION MANUAL

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