## Technical Guide for Limit Switches

## Switch Terminology

### **General Terms**

### **Limit Switch**

A Built-in switch enclosed in a metal or resin case to protect it from external forces, water, oil, dust, dirt, etc. Also abbreviated to merely "Switch".

### **Ratings**

Generally, the ratings of the Switch refer to values that ensures the characteristics and performance of the Switch, such as rated current and rated voltage under specific conditions.

#### **Contacts**

Contacts are mechanically opened and closed for current switching.

## **Contact Configuration**

The electrical input/output circuit configuration of contacts which depends on the application.

### **Resin Molding (Molded Terminals)**

Terminals that are hardened by applying resin after lead wires have been connected in order to eliminate any exposed currentcarrying parts and to improve sealing performance.

Contacts

from each other.

# **Terms Related to Characteristics**

### FP (Free Position)

The initial position of the actuator when no external force is applied.

### **OP (Operating Position)**

The position where the movable contact reverses from the free position when an external force is applied to the actuator.

### TTP (Total Travel Position)

The position of the actuator when it reaches the stopper

### RP (Releasing Position)

The actuator position where the movable contacts reverse from the operating position to the free position when the external force on the actuator is reduced.

## OF (Operating Force)

The force applied to the actuator required to operate the switch contacts.

#### RF (Releasing Force)

The value to which the force on the actuator must be reduced to allow the contacts to return to the normal position.

### PT (Pretravel)

The distance or angle through which the actuator moves from the free position to the operating position.

## OT (Overtravel)

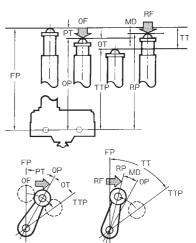
The distance or angle through which the actuator moves from the operating position to the total travel position.

## MD (Movement Differential)

The distance or angle from the operating position to the releasing position.

## TT (Total Travel)

The distance or angle through which the actuator moves from the free position to the total travel position.

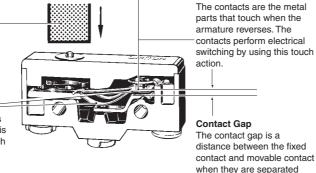


# Dog

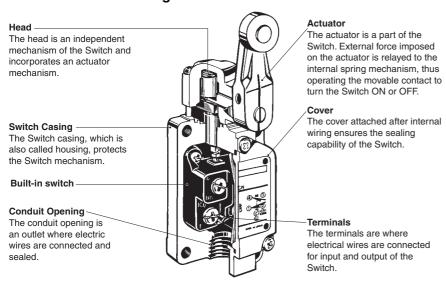
The dog is used for operating the actuator of the Switch. The dog may be a cam or an object as a part of a machine or equipment.

### **Movable Contact**

The movable contact, which is also called a movable spring, is a part of a mechanism to touch or separate from the fixed contact.



## **Terms Related to Configuration and Structure**



## **Terms Related to Switch Durability**

## **Mechanical Durability**

The mechanical durability refers to the number of available switching operations on condition that the Switch is actuated to the OT position per operation.

### **Electrical Durability**

The electrical durability is the switching durability at the rated load (i.e., a resistive load) with overtravel set as the reference

## **Technical Guide for Limit Switches**

## Terms Used in EN 60947-5-1 Standards

The following provides information on the following terms used in this catalog.

#### FN 60947-5-1

EN standards applicable to electronic machine control circuitry, the contents of which are the same as those of IEC 60947-5-1.

### **Application Category**

Switch application categories. Refer to the following examples.

Type of current	Category	Typical application
AC	AC-15	Control of electromagnetic loads exceeding 72 VA
	AC-14	Control of electromagnetic loads not exceeding 72 VA
DC	DC-12	Control of resistive loads and semiconductor loads

### **Rated Operating Current (le)**

Rated current for the Switch to operate.

### Rated Operating Voltage (Ue)

The rated switch operating voltage, which must not exceed the rated insulation voltage (Ui).

### Rated Insulation Voltage (Ui)

The maximum rated voltage at which the insulation voltage of the Switch is maintained. This value is used as the parameter of the dielectric strength and creepage distance of the Switch.

### **Conventional Enclosed Thermal Current (I the)**

The normal carry current that does not increase the permissible upper-limit temperature of the Switch if it is a model with its charged part sealed. The rated permissible upper-limit temperature is 65°C if the terminals are made of brass.

### Rated Impulse Dielectric Strength (Uimp)

The peak impulse voltage that the Switch can withstand with no insulation breakage.

## **Conditional Short-circuit Current**

The current that the Switch can withstand until the circuit breaker operates.

## Short-circuit Protective Device (SCPD)

The device, such as a breaker or fuse, which breaks the current to protect the Switch from short-circuiting.

### **Pollution Degree**

The environment in which the Switch is used.

The pollution degree is divided into four levels as shown below. The Switch falls under pollution degree 3.

Switch falls under politilon degree 3.		
Level	Description	
Pollution degree 1	No pollution or only dry, non-conductive pollutants exist.	
Pollution degree 2	Normally only non-conductive pollutants exist, which are expected to be temporarily conductive due to condensation.	
Pollution degree 3	Conductive pollutants exist or existing nonconductive pollutants will be temporarily conductive due to expected condensation.	
Pollution degree 4	Conductive pollutants exist or existing nonconductive pollutants will be conductive continuously due to rain or snow.	

### **Protection Against Electric Shock**

Electric Shock Preventive Levels

Level	Description
Class 0	Electric shocks are prevented by basic insulation only.
Class I	Electric shocks are prevented by basic insulation and grounding.
Class II	Electric shocks are prevented by double insulation or reinforced insulation with no grounding required.
Class III	No countermeasures against electric shocks are required because the electric circuits in use operate in a low-enough voltage range.

### Closed-circuit Counter Electromotive Voltage

Instantaneous overvoltage generated from the closed circuit, which must not exceed the Uimp value.

### **Space Distance**

The minimum space distance between two charged parts.

### **Creepage Distance**

The minimum distance on the surface of the insulator between two charged parts.

### Distance through Insulation

The minimum direct distance between the charged part and the nonmetal switch housing through air or any other insulator.