CSM_XS2_DS_E_5_1

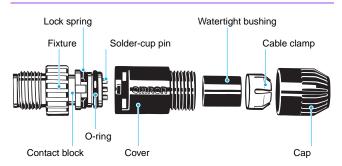
Water- and Environment-resistive FA Connectors Save Wiring and Maintenance Effort

- Compact FA connectors meet IP67 requirements and ensure a 94V-0 fire retardant rating.
- A wide array of connectors makes a wiring system more modular, simplifies maintenance, and reduces downtime.
- Connectors with Cables and Connector Assemblies are available.
- Three types of Connector Assembly: Crimping, soldering, and screw-on.
- Connectors with Cables are UL certified.
- Based on IEC61076-2-101 (IEC 60947-5-2) and NECA 4202.



Refer to Safety Precautions on page 20.

Construction (XS2G Soldering Connector Plug Assemblies)



Ratings and Specifications

Rated current	3 A			
Rated voltage	For DC 125 VDC, for AC 250 VAC			
Contact resistance (Connector)	40 mΩ max. (20 mV max., 100 mA max.)			
Insulation resistance	1,000 MΩ min. (at 500 VDC)			
Dielectric strength (Connector)	1,500 VAC for 1 min (leakage current: 1 mA max.).			
Degree of protection	IP67 (IEC529)			
Insertion tolerance	200 times min.			
Assembled fixture strength	Tensile: 98 N/15 s Torsion: 0.98 N·m/15 s			
Cable holding strength	Cable diameter: 6 mm 98 N/15 s 4 to 5 mm 49 N/15 s 3 mm 29 N/15 s			
Ambient operating temperature range	Operating: – 25°C to 70°C			
Ambient humidity range	20% to 85%			

Recommended Cables

Cable outer diameter		Core sizes				
		Crimping models	rimping models Soldering models			
8 mm	7 to 8 mm					
7 mm	6 to 7 mm			0.18 to 0.75 mm ²		
6 mm	5 to 6 mm	Two types of contacts				
4 mm	4 to 5 mm	are available. • 0.18 to 0.3 mm ²	0.5 mm ² max.	0.75 mm-		
3 mm	3 to 4 mm	• 0.5 to 0.75 mm ²				

Materials and Finish

Iter	m	XS2F/H/W	XS2M/R/P	XS2C/G			
Contacts	Materials	Phosphor bronze	Brass				
	Finish	Nickel base, 0.4-	μm gold plating				
Thread	Materials	Brass *	Brass *				
bracket	Finish	Nickel plated *					
Pin block	Materials	PBT resin (UL94V-0)	PA resin (UL94V-0)	PBT resin (UL94V-0)			
	Finish	For DC: light gra	For DC: light gray; for AC: dark gray				
O-ring/rubbe	er bushing	Rubber					
Cover	Cover			PBT resin (UL94V-0)			
Сар				PBT resin (UL94V-0)			
Cable clamp)			PA resin (UL94V-0)			
Pin clamp				PBT resin (UL94V-0)			
Lock spring	Lock spring			LCP resin (UL94V-0)			
Watertight b	ushing			Rubber			
Ring				Steel			

^{*}The T-joint of the XS2R is aluminum/white.

Socket Appearance

DC :	type	AC type		
Male (plug) Female (socket) contacts		Male (plug) contacts	Female (socket) contacts	
	5 O 2 O O O O 1 4 O 3		(D)	

Note: The AC and DC connectors are different as shown here and therefore cannot be connected together.

List of Products

Name	Мо	del	Appearance
	XS2W Sockets and Plugs	on Cable Ends	
1. Connectors attached to Cable	XS2F Sockets on One Ca	ble End	
	XS2H Plugs on One Cable	e End	
	XS2G Plug Assemblies		
	XS2C Socket Assemblies		DINIPOR.
Connector Assemblies (Crimping, Soldering, or Screw-on) Used to enable using connectors for sensor cables and relay cables.	XY2F Crimp Tool (for Crin	nping Connectors)	
cables.	XW4Z Screwdriver (for Sc	rew-on Connectors)	
3. Terminal Box Connectors			nu∩
Used to enable using connectors for terminal boxes.	XS2P Panel-mounting So	ckets	
4. T-Joints and Y-Joints Used for branching and for	XS2R T-Joint/Y-Joint Plug/Socket Connectors	T-Joints	C C
daisy-chain connections.	riug/socket Connectors	Y-Joints	
5. Sensor Connector Assemblies		Embedded Plugs with Screw Threads	
Used to enable using connectors in sensors.	XS2M Plugs	Embedded Plugs with No Screw Threads	
6. Panel-mounting Connectors	VC2M Pluge	Flange-mounting Plugs	
Used to enable using I/O box connectors mounted to panels.	XS2M Plugs	Screw-mounting Plugs	

XS2W Sockets and Plugs on Cable Ends

Model Number Legend

Use this model number legend to identify products from their model number. When ordering, use a model number from the table in Ordering Information.



1. Type

W: Connectors connected to cable, socket and plug on cable ends

2. AC/DC (Mating Section Form)

D: For DC

3. Connector Poles

4: 4 poles

5: 5 poles

4. Contact Plating

2: 0.4-µm gold plating

5. Cable Connection Direction

- 1: Straight/straight
- 2: L-shaped/L-shaped
- 3: Straight (XS2F)/L-shaped (XS2H)
- 4: L-shaped (XS2F)/straight (XS2H)

6. Cable Length

A: 0.3 m (straight/straight only)

B: 0.5 m (straight/straight only)

C: 1 m (straight/straight only)

D: 2 m

E: 3 m (straight/straight only)

F: 4 m (straight/straight only)

G: 5 m

H: 7 m (straight/straight only)

J: 10 m (straight/straight only)

K: 15 m (straight/straight only)

L: 20 m (straight/straight only)

7. Connections

Pin No.

1 2 3 4 1 2 3 4 5
8: Brown White Blue Black (for DC)

Terminal No.

1 2 3 4 5

6: Brown White Blue Black Gray

8. Connectors on One End/Both Ends

1: Both ends

9. Cable Specifications

A: Standard cable

F: Fire-retardant, Robot cable

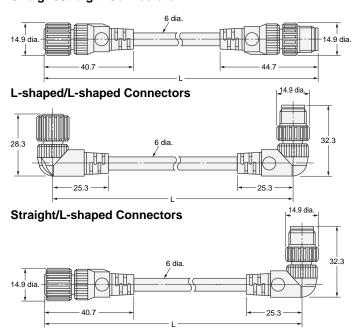
XS2W Sockets and Plugs on Cable Ends

● Connectors with Fire-retardant, Robot cable

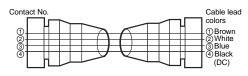
XS2W-D42□-□81-F

Dimensions (Unit: mm)

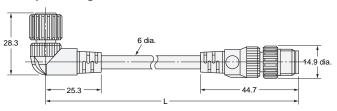
Straight/Straight Connectors



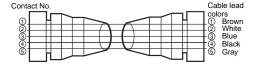
Wiring Diagram for 4 Cores



L-shaped/Straight Connectors



Wiring Diagram for 5 Cores



Ordering Information

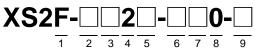
Cable type	Cable connection	No. of cable	Cable core cross-	Cable	DC		UL-listed		
	direction cores sectional area (mm²)	length (m)	Model	Minimum order	OL HOLCU				
Fire-retardant,	Straight/Straight			1	XS2W-D421-C81-F	10			
Robot cable	0 0			2	XS2W-D421-D81-F	5			
				5	XS2W-D421-G81-F	5			
				10	XS2W-D421-J81-F	1			
	L-shaped/L-shaped	-shaped/L-shaped 4	4	4	0.5	2	XS2W-D422-D81-F		Yes
			0.5	5	XS2W-D422-G81-F		163		
	Straight/L-shaped			2	XS2W-D423-D81-F	5			
				5	XS2W-D423-G81-F	5			
	L-shaped/Straight			2	XS2W-D424-D81-F				
	2 0.1.2.0 0.1.2.19.1.1		5	XS2W-D424-G81-F					

Note: Ask your OMRON representative about other cable lengths, and about 5-core cables.

XS2F Socket on One Cable End

Model Number Legend

Use this model number legend to identify products from their model number. When ordering, use a model number from the table in Ordering Information.



1. Type

F: Connector connected to cable, socket on one cable end

2. AC/DC (Mating Section Form)

- A: For AC
- D: For DC
- E: For DC, stainless steel lock

3. Connector Poles

- 4: 4 poles
- 5: 5 poles

4. Contact Plating

2: 0.4-µm gold plating

5. Cable Connection Direction

- 1: Straight
- 2: L-shaped

6. Cable Length

- A: 0.3 m
- B: 0.5 m
- C: 1 m
- D: 2 m
- E: 3 m
- F: 4 m
- G: 5 m
- H: 7 m
- J: 10 m
- K: 15 m
- L: 20 m

Only the 2 m (D) and 5 m (G) cables are available for cables with 5 poles.

7. Connections

Terminal No.

1	2	3	4		
A: Brown	۱		Blue	(for	DC)
B:		Brown	Blue	(for	DC)
C: Brown	۱	Blue	Black		
D:		Blue	Brown	1	
8: Brown	n White	Blue	Black	(for	DC)
9: Brown	n White	Blue	Black	(for	AC)

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

- A: Standard cable
- F: Fire-retardant, Robot cable
- E: Heat-resistant cable up to 105°C
- E type is a 4-core cable.

Designations for DC Polarity (For Limit Switches and Sensors)

6. Cable Length

3: 2 m

1

4: 5 m

7. Connections

Pin No.

	1	2	3	4
:			Black	White

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

Not designated.

Note: Model number standards are different for items 6, 7, and 9 for non-polar connectors.

Terminal No.

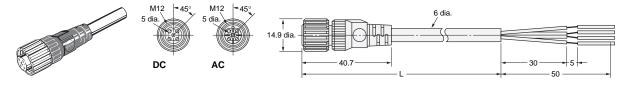
	1	2	3	4	(5)
G:	Brown	White	Blue	Black	Gray

XS2F Sockets on One Cable End

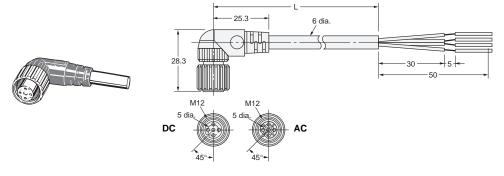
Connectors with Fire-retardant, Robot Cable XS2F-□42□-□□0-F
 Non-polar DC Connectors with Standard Cable XS2F-□42□-□□0
 E2E models with conventional connector pin with Standard Cable XS2F-D42□-□D0
 Heart-resistant Cable XS2F-E42□-□80-E

Dimensions (Unit: mm)

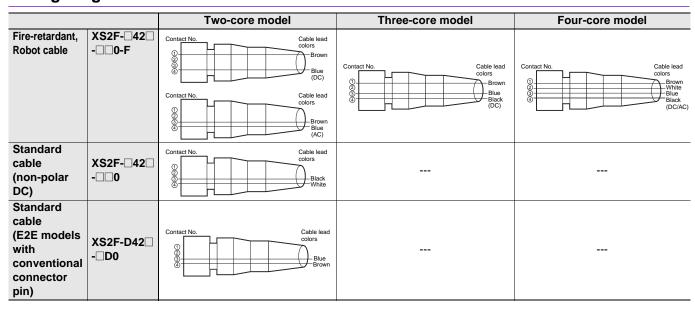
Straight Connectors



L-shaped Connectors



Wiring Diagram



Ordering Information

	Cable	No. of	Cable core	Cable	DC	AC	Minimum	UL-	
Cable type	connection direction	cable cores	cross-sectional area (mm²)	length (m)	Model	Model	order	listed	
		2			XS2F-D421-CA0-F	XS2F-A421-CB0-F			
		3		1	XS2F-D421-CC0-F		10		
		4			XS2F-D421-C80-F	XS2F-A421-C90-F			
			2	-		XS2F-D421-DA0-F	XS2F-A421-DB0-F		
		3	-	2	XS2F-D421-DC0-F		<u> </u>		
	01	4	-		XS2F-D421-D80-F	XS2F-A421-D90-F	_		
	Straight	2	-		XS2F-D421-GA0-F	XS2F-A421-GB0-F	5		
		3	-	5	XS2F-D421-GC0-F		<u> </u>		
		4			XS2F-D421-G80-F	XS2F-A421-G90-F			
		2			XS2F-D421-JA0-F	XS2F-A421-JB0-F			
		3	-	10	XS2F-D421-JC0-F		1		
Fire-retardant,		4		XS2F-D421-J80-F	XS2F-A421-J90-F				
Robot cable		2			XS2F-D422-CA0-F	XS2F-A422-CB0-F		Yes	
		3	-	1	XS2F-D422-CC0-F		10		
		4		-	XS2F-D422-C80-F		†	-	
		2			XS2F-D422-DA0-F	XS2F-A422-DB0-F	5		
		3	-	2	XS2F-D422-DC0-F				
	L-shaped	4	0.5		XS2F-D422-D80-F				
		2			XS2F-D422-GA0-F	XS2F-A422-GB0-F			
		3		5	XS2F-D422-GC0-F				
		4			XS2F-D422-G80-F				
		2		XS2F-D422-JA0-F	XS2F-A422-JB0-F		1		
		3	-	10	XS2F-D422-JC0-F		1		
		4	-		XS2F-D422-J80-F				
	01	2		2	XS2F-D421-310	XS2F-A421-310			
Standard cable	Straight	2	-	5	XS2F-D421-410	XS2F-A421-410	1		
(non-polar)		2		2	XS2F-D422-310	XS2F-A422-310			
	L-shaped	2	-	5	XS2F-D422-410	XS2F-A422-410			
Standard cable	Otana i arbet	2	1	2	XS2F-D421-DD0		1		
(E2E models	Straight	2	1	5	XS2F-D421-GD0		_		
with conventional	1 -1	2	†	2	XS2F-D422-DD0		5		
connector pin)	L-shaped	2		5	XS2F-D422-GD0		†		
	Otroniol (1	2	XS2F-E421-D80-E		†		
Heat-resistant	Straight			5	XS2F-E421-G80-E		†		
cable *	Laborit	4		2	XS2F-E422-D80-E		†		
L-s	L-shaped			5	XS2F-E422-G80-E		†		

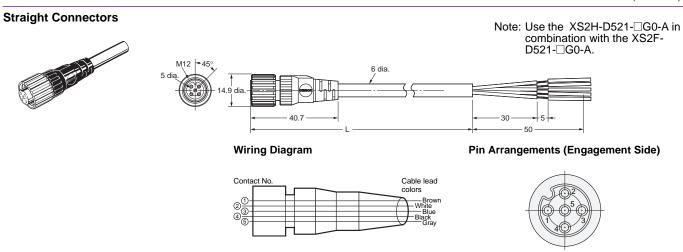
Note: Ask your OMRON representative about other cable lengths.
*The heat-resistant fixture material is SUS316L stainless steel without surface treatment.

Applicable Proximity Sensors

Refer to page the E2E Datasheet for information on connecting to E2E Proximity Sensors

● 5-pole Connectors for DC XS2F-D521-□G0-A

Dimensions (Unit: mm)



Ordering Information

No. of cable	Cable core Cable length		DC		
	cross-sectional area (mm²)	(m)	Model	Minimum order	
5	5 0.3 mm ²	2	XS2F-D521-DG0-A	5	
5	0.5 111111	5	XS2F-D521-GG0-A	5	

Note: Ask your OMRON representative about other cable lengths.

XS2H Plugs on One Cable End

Model Number Legend



1. Type

H: Connector connected to cable, plug on one cable end

2. AC/DC

- A: For AC
- D: For DC

3. Connector Poles

- 4: 4 poles
- 5: 5 poles

4. Contact Plating

2: 0.4-µm gold plating

5. Cable Connection Direction

1: Straight

6. Cable Length

- A: 0.3 m
- B: 0.5 m
- C: 1 m
- D: 2 m
- G: 5 m

7. Connections

Terminal No.

Terminal No.

Terminal No.

Using this model number legend to identify products from their

model number. When ordering, use a model number from the

- **(2**)
- **(3**)
 - **(4)**
- A: Brown ---
- **(2**)
- **(2**)
- 3
- **(5)**

4

- 8: Brown White Blue Black (for DC)
- 4
 - Blue (for DC)

table in Ordering Information.

G: Brown White Blue Black Gray

- 9: Brown White Blue Black (for AC)
- Brown Blue (for AC) C: Brown ---Blue Black(for DC)

8. Connectors on One End/Both Ends

0: One end

9. Cable Specifications

- A: Standard cable
- F: Fire-retardant, Robot cable

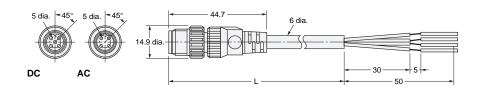
XS2H Plugs on One Cable End

● Connectors with Fire-retardant, Robot Cable XS2H-□421-□□0-F

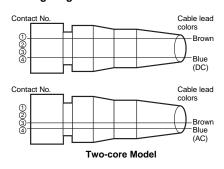
Dimensions (Unit: mm)

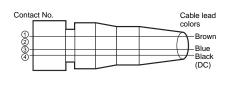
Straight Connectors

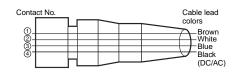




Wiring Diagram







Note: Use the XS2F-D521-□G0-A in combination with the XS2H-D521-

Three-core Model

Four-core Model

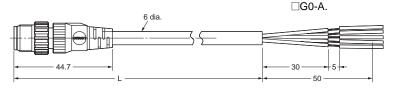
Connectors on DC Cable (Five Poles) XS2H-D521-G0-A (for DC)

Dimensions (Unit: mm)

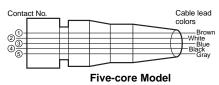
Straight Connectors

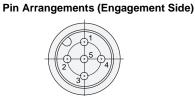






Wiring diagram





Ordering Information

No. of con-	Cable connec-	No. of	Cable core cross-	Cable	DC	AC	Minimum	UL-	
nector poles	tion direction	cable cores	sectional area	length (m)	Model	Model	order	listed	
		2			XS2H-D421-AA0-F	XS2H-A421-AB0-F			
4	3		0.3	XS2H-D421-AC0-F					
		4	0.5 mm ²		XS2H-D421-A80-F	XS2H-A421-A90-F		Yes	
	Straight	2	0.5 mm²	0.5 111111	0.5 11111		XS2H-D421-CA0-F	XS2H-A421-CB0-F	10
	Straight	3		1	XS2H-D421-CC0-F		10		
		4			XS2H-D421-C80-F	XS2H-A421-C90-F			
5	5	5 0.3 mm ²	0.3	XS2H-D521-AG0-A					
5		3	0.3 11111	1	XS2H-D521-CG0-A		1		



XS2 Sensor I/O Connectors on Cables (8-pole)

Ordering Information

Connector type	Cable connection direction	Number of cores	Cable length (m)	Model
Panal mounting coaket				XS2P-D821-2
Panel-mounting socket				XS2P-D822-2
Panel-mounting plug				XS2M-D824-4
Dlug on one cable and	200114		0.3	XS2H-D821-AH0-C
Plug on one cable end		8	1	XS2H-D821-CH0-C
Socket on one cable end			2	XS2F-D821-DH0-C
Socket on one cable end	Straight	0	5	XS2F-D821-GH0-C
Plug and socket on cable ends			2	XS2W-D821-DH1-C
riug and socket on cable ends			5	XS2W-D821-GH1-C

Pin Numbers and Cable Lead Colors

	Pin number							
XS2F/XS2H/XS2W cable lead	1	2	3	4	5	6	7	8
colors	White	Brown	Green	Yellow	Gray	Pink	Blue	Shield

Ratings and Characteristics

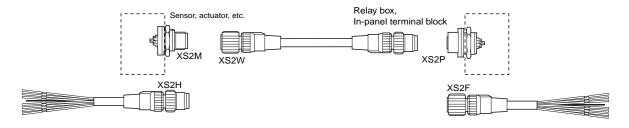
Rated current	1.5 A
Rated voltage	36 VDC
Contact resistance	40 MΩ max.
Contact resistance	(at 20 mVDC max. and 100 mA max.)
Insulation resistance	1,000 MΩ min. (at 500 VDC)
Diologicia atropath	1,000 VAC for 1 min
Dielectric strength	(leakage current: 1 mA max.)
Degree of protection	IP67
Insertion durability	200 times min.
Operating temperature	−25 to 70°C

Materials and Finish

Contacts	Brass/nickel base,
Contacts	0.4-μm goldplating
Bracket, body, M16 nuts	Brass/nickel plated
Pin block	PBT resin (UL94V-0)/light gray
Cover *1	PBT resin (UL94V-0)
Seal rubber and O-ring *2	Rubber

- *1. XS2F/XS2H/XS2W only.
- *2. O-rings are on sockets only.

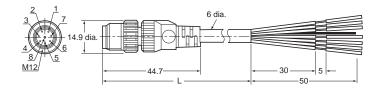
Wiring Example



Dimensions (Unit: mm)

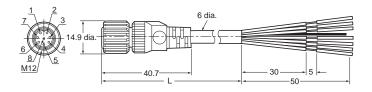
XS2H Plug on One Cable End (M12)





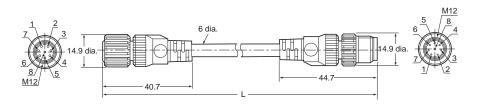
XS2F Socket on One Cable End (M12)



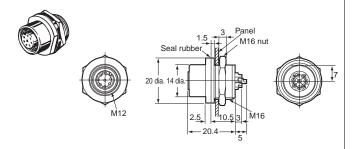


XS2W Plug and Socket on Cable Ends (M12)

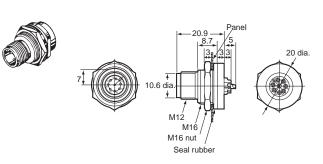




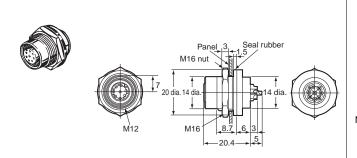
XS2P-D821-2 Panel-mounting Socket (M12) with Solder Cup Pins and Rear Lock



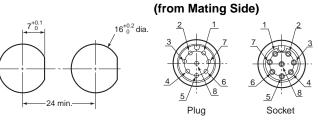
XS2M-D824-4 Panel-mounting Plug (M12) with Solder Cup Pins and Front Lock



XS2P-D822-2 Panel-mounting Socket (M12) with Solder Cup Pins and Front Lock



Panel Cutouts Connector Pin Numbers



Note 1. Mounting panel thickness: 1 to 4 mm.

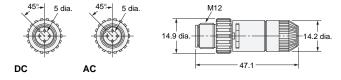
- 2. Applicable core wire size for solder cup pins: 0.5 mm² max.
- 3. The M16 nut and seal rubber are included.

XS2G Crimping/Soldering Plug Assemblies

Dimensions (Unit: mm)

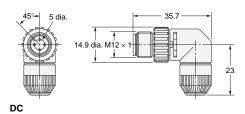
XS2G-□4C□ (Crimping Model) XS2G-□42□ (Soldering Model) Straight Connectors





XS2G-D42□ (Soldering Model) L-shaped Connectors





Ordering Information

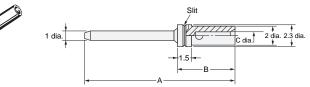
Suitable cable dia. (mm)	Cable connection direction	Connection method	DC Model	AC Model	Minimum order
(11111)	direction	metrioa	Model	Model	Oraci
6-mm-dia, model	Straight	Crimping	XS2G-D4C1	XS2G-A4C1	
(5 to 6 mm dia.)	Straight	Soldering	XS2G-D421	XS2G-A421	
(5 to 6 min dia.)	L-shaped	Soldering	XS2G-D422		
4	Straight	Crimping	XS2G-D4C3	XS2G-A4C3	50
4-mm-dia. model (4 to 5 mm dia.)		Soldering	XS2G-D423	XS2G-A423	
(4 to 3 min dia.)	L-shaped	Soldering	XS2G-D424		
3-mm-dia. model (3 to 4 mm dia.)	Ctroimbt	Crimping	XS2G-D4C5	XS2G-A4C5	
	Straight	Soldering	XS2G-D425	XS2G-A425	1
	L-shaped	Soldering	XS2G-D426		

Note: Crimping plug contacts are sold separately.

XS2U Crimping Pin for XS2G

Dimensions (Unit: mm)

XS2U-312□ (Plug Pin)



Note: A special tool must be used for crimping. For details, refer to page 23.

Dimensions

Suitable core size		Dimension (mm)			No. of slits
	(mm²)	Α	В	С	SIILS
XS2U-3121	0.18 to 0.3	20.0	6.1	0.8	1
XS2U-3122	0.5 to 0.75	20.1	6.2	1.3	0

Ordering Information

Suitable core size (mm²)	Model	Minimum order
0.18 to 0.3	XS2U-3121	100
0.5 to 0.75	XS2U-3122	100

Note: Orders are accepted in multiples of the minimum order.

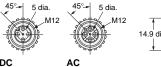
XS2C Crimping/Soldering Socket Assemblies

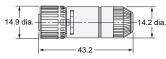
Dimensions (Unit: mm)

XS2C-□4C□ (Crimping Model) XS2C-□42□ (Soldering Model)

Straight Connectors

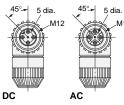


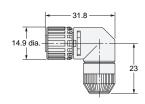




L-shaped Connectors







Ordering Information

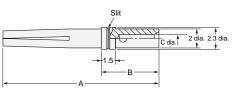
Suitable cable dia.	Cable connection	Connection method	DC	AC	Minimum order
(mm)	direction	Connection method	Model	Model	
	Ctroight	Crimping	XS2C-D4C1	XS2C-A4C1	
6-mm-dia. model	Straight	Soldering	XS2C-D421	XS2C-A421	
(5 to 6 mm dia.)	Labanad	Crimping	XS2C-D4C2	XS2C-A4C2	
	L-shaped	Soldering	XS2C-D422	XS2C-A422	
	Straight	Crimping	XS2C-D4C3	XS2C-A4C3	50
4-mm-dia. model		Soldering	XS2C-D423	XS2C-A423	
(4 to 5 mm dia.)	L-shaped	Crimping	XS2C-D4C4	XS2C-A4C4	
		Soldering	XS2C-D424	XS2C-A424	
3-mm-dia. model (3 to 4 mm dia.)	Straight	Crimping	XS2C-D4C5	XS2C-A4C5	
	Straight	Soldering	XS2C-D425	XS2C-A425	
	Labanad	Crimping	XS2C-D4C6	XS2C-A4C6	
	L-shaped	Soldering	XS2C-D426	XS2C-A426	†

Note: Crimping plug contacts are sold separately.

XS2U Crimping Pin for XS2C

Dimensions (Unit: mm)

XS2U-222□ (Socket Pin)



Note: A special tool must be used for crimping. For details, refer to page 23.

Dimensions

Suitable core size		Di	mensi (mm)	No. of slits	
	(mm²)	Α	В	С	Silts
XS2U-2221	0.18 to 0.3	16.7	6.1	8.0	1
XS2U-2222	0.5 to 0.75	16.8	6.2	1.3	0

Ordering Information

Suitable core size (mm²)	Model	Minimum order
0.18 to 0.3	XS2U-2221	100
0.5 to 0.75	XS2U-2222	100

Note: Orders are accepted in multiples of the minimum order.

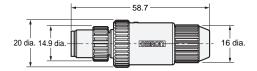
XS2G Screw-on Plug Assemblies

Dimensions (Unit: mm)

XS2G-D5S7 (5-pole, Straight, Applicable Cable Outer Diameter: 8 mm) XS2G-D5S9 (5-pole, Straight, Applicable Cable Outer Diameter: 7 mm) XS2G-D4S7 (4-pole, Straight, Applicable Cable Outer Diameter: 8 mm) XS2G-D4S9 (4-pole, Straight, Applicable Cable Outer Diameter: 7 mm)



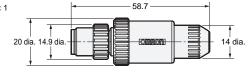




XS2G-D5S1 (5-pole, Straight, Applicable Cable Outer Diameter: 6 mm)
XS2G-D4S□ (4-pole, Straight, Applicable Cable Outer Diameter: 3, 4, or 6 mm)



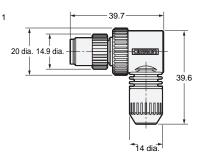




XS2G-D5S2 (5-pole, L-shaped, Applicable Cable Outer Diameter: 6 mm)
XS2G-D4S□ (4-pole, L-shaped, Applicable Cable Outer Diameter: 3, 4, or 6 mm)







Ordering Information

No. of poles	Suitable cable dia. (mm)	Straight connectors (for DC)	L-shaped connectors (for DC)	Minimum order
No. or poles	Suitable Cable dia. (IIIII)	Model	Model	willing order
	8-mm-dia. model (7 to 8 mm dia.)	XS2G-D5S7		
5	7-mm-dia. model (6 to 7 mm dia.)	XS2G-D5S9		
	6-mm-dia. model (5 to 6 mm dia.)	XS2G-D5S1	XS2G-D5S2	
	8-mm-dia. model (7 to 8 mm dia.)	XS2G-D4S7		50
	7-mm-dia. model (6 to 7 mm dia.)	XS2G-D4S9		50
4	6-mm-dia. model (5 to 6 mm dia.)	XS2G-D4S1	XS2G-D4S2	
	4-mm-dia. model (4 to 5 mm dia.)	XS2G-D4S3	XS2G-D4S4	
	3-mm-dia. model (3 to 4 mm dia.)	XS2G-D4S5	XS2G-D4S6	

Note: XS2G Screw-on Plugs cannot be connected to side by side to the CN1 and CN2 connectors of XS2R Y-Joint Sockets/Plugs.

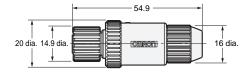
XS2C Screw-on Socket Assemblies

Dimensions (Unit: mm)

XS2C-D5S7 (5-pole, Straight, Applicable Cable Outer Diameter: 8 mm) XS2C-D5S9 (5-pole, Straight, Applicable Cable Outer Diameter: 7 mm) XS2C-D4S7 (4-pole, Straight, Applicable Cable Outer Diameter: 8 mm) XS2C-D4S9 (4-pole, Straight, Applicable Cable Outer Diameter: 7 mm)



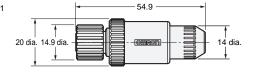




XS2C-D5S1 (5-pole, Straight, Applicable Cable Outer Diameter: 6 mm)
XS2C-D4S
(4-pole, Straight, Applicable Cable Outer Diameter: 3, 4, or 6 mm)



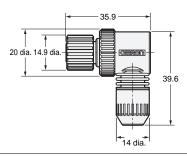




XS2C-D5S2 (5-pole, L-shaped, Applicable Cable Outer Diameter: 6 mm)
XS2C-D4S
(4-pole, L-shaped, Applicable Cable Outer Diameter: 3, 4, or 6 mm)







Ordering Information

No of polos	Suitable cable dia. (mm)	Straight connectors (for DC)	L-shaped connectors (for DC)	Minimum order
No. of poles	Suitable Cable dia. (IIIII)	Model	Model	William Order
	8-mm-dia. model (7 to 8 mm dia.)	XS2C-D5S7		
5	7-mm-dia. model (6 to 7 mm dia.)	XS2C-D5S9		
	6-mm-dia. model (5 to 6 mm dia.)	XS2C-D5S1	XS2C-D5S2	
	8-mm-dia. model (7 to 8 mm dia.)	XS2C-D4S7		50
	7-mm-dia. model (6 to 7 mm dia.)	XS2C-D4S9		50
4	6-mm-dia. model (5 to 6 mm dia.)	XS2C-D4S1	XS2C-D4S2	
	4-mm-dia. model (4 to 5 mm dia.)	XS2C-D4S3	XS2C-D4S4	
	3-mm-dia. model (3 to 4 mm dia.)	XS2C-D4S5	XS2C-D4S6	

XS2P Panel-mounting Sockets for Terminal Boxes

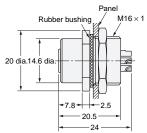
Dimensions (Unit: mm)

XS2P-□421-2 (with Solder Cup Pins) Rear Lock Model











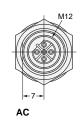
XS2P-U422-1 (with DIP Pins)

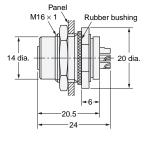
XS2P-□422-2 (with Solder Cup Pins)

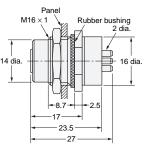
Front Lock Model

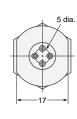








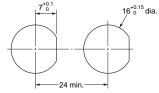




With Solder Cup Pins

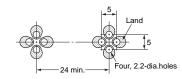
With DIP Pins

Panel Cutout



Note: The panel thickness is 1 to 4 mm.

PCB-mounting Dimensions

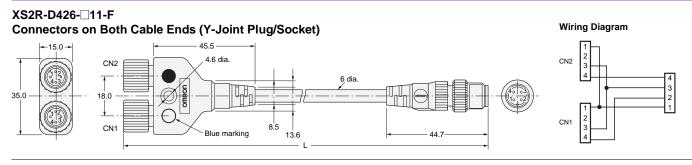


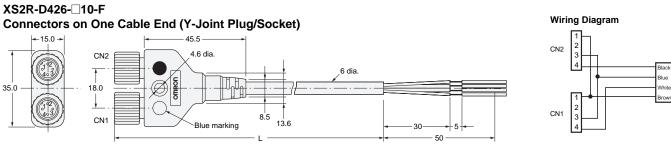
Ordering Information

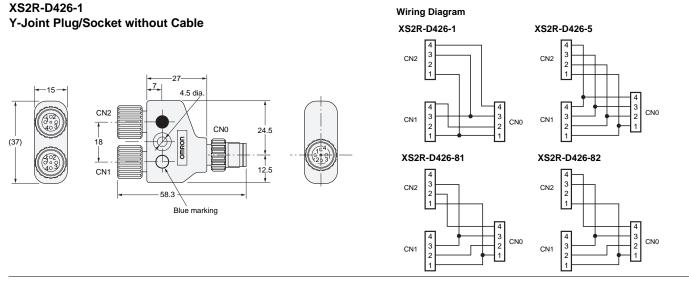
Lock method	Pin shape	DC	AC	Minimum order	
Lock method	riii siiape	Model	Model		
Rear lock	Solder cup pin	XS2P-D421-2	XS2P-A421-2		
Front lock	Solder cup pin	XS2P-D422-2	XS2P-A422-2	50	
	DIP pin	XS2P-D422-1	XS2P-A422-1		

XS2R Y-Joint Plug/Socket Connectors

Dimensions (Unit: mm)







Ordering Information

Туре	Connector	DC			
	Connector	Cable length L (m)	Model	Minimum order	
		0.5	XS2R-D426-B11-F		
	Connectors on both cable ends	1	XS2R-D426-C11-F		
With cable	Connectors on both cable ends	2	XS2R-D426-D11-F	_	
		3	XS2R-D426-E11-F	5	
		2	XS2R-D426-D10-F		
	Connector on one cable end	5	XS2R-D426-G10-F		
Without cable			XS2R-D426-1		
			XS2R-D426-5	40	
	Y-Joint plug/socket		XS2R-D426-81	10	
			XS2R-D426-82		

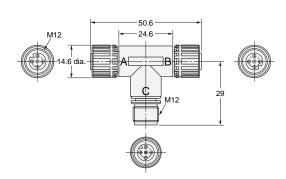
Note: XS2G Screw-on Plugs cannot be connected side-by-side to the CN1 and CN2 connectors. Consider using a crimping or soldering model instead. Refer to page 13 for details.

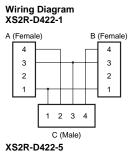
XS2R T-Joint Plug/Socket Connectors

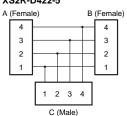
Dimensions (Unit: mm)

XS2R-D422-1 XS2R-D422-5 Aggregate Models



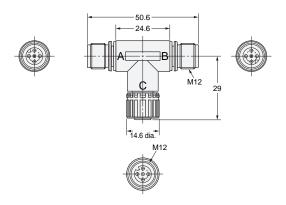


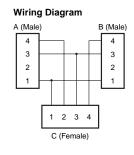




XS2R-D423-1 Bifurcated Model

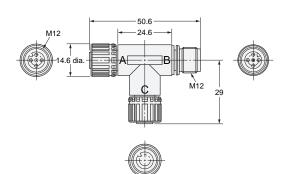


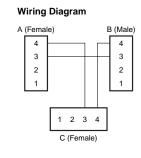




XS2R-D424-1 Daisy-chain Model





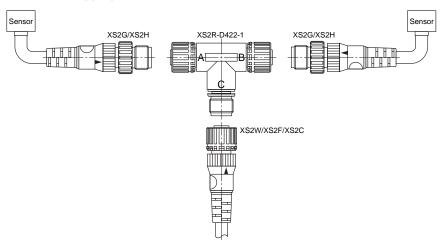


Ordering Information

Type	DC		
Туре	Model	Minimum order	
Aggragata model	XS2R-D422-1		
Aggregate model	XS2R-D422-5	20	
Bifurcated model	XS2R-D423-1	20	
Daisy-chain model	XS2R-D424-1		

XS2R Application Examples

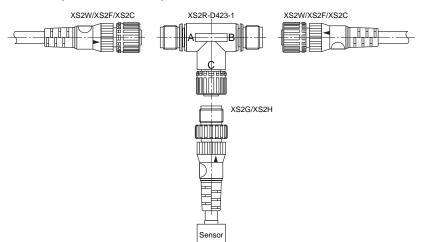
XS2R-D422-1 (Aggregate Model)



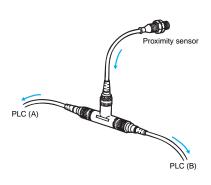
- A pair of Two-wire Sensors or Three-wire Sensors can be connected as shown in the illustration.
- The XS2R-D422-5 has feedthrough connections, thus working as a connector for the extension cable.



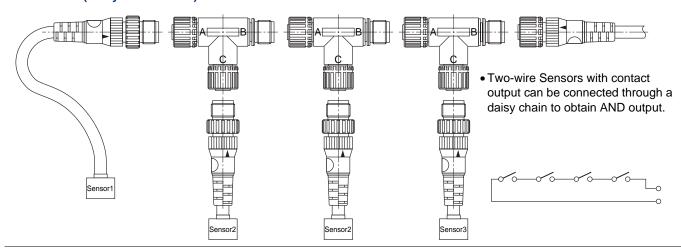
XS2R-D423-1 (Bifurcated Model)



• Two or Three-wire Sensor signals can be bifurcated.



XS2R-D424-1 (Daisy Chain Model)



Safety Precautions

Precautions for Correct Use

Do not use this product under ambient conditions that exceed the ratings.

Before using the XS2R for Sensors, make sure that the wiring of the Sensors and the internal connections of the XS2R are correct.

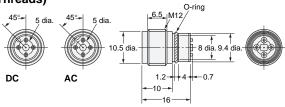
XS2M Sensor-embedded Plugs

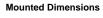
Dimensions (Unit: mm)

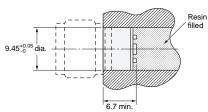
XS2M-D421 (DC) XS2M-A421 (AC)

(Embedded Plug with Screw Threads)







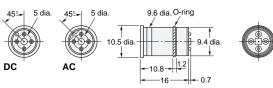


Note: After mounting, anchor the solder cups by injecting resin.

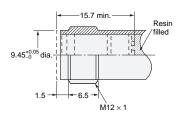
XS2M-D422 (DC) XS2M-A422 (AC)

(Embedded Plug without Screw Threads)





Mounted Dimensions



Note: After mounting, anchor the solder cups by injecting resin.

Panel Cutouts

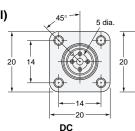
XS2M Panel-mounting Plugs

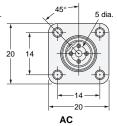
Dimensions (Unit: mm)

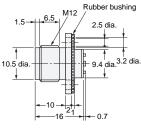
XS2M-D423 (For DC) XS2M-A423 (For AC)

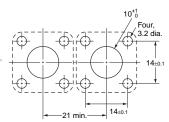
(Flange-mounting Model)











XS2M-□424-1 (With DIP Pins)

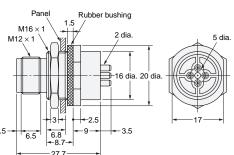
XS2M-□424-2 (With Solder Cup Pins)

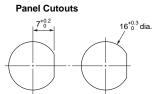
(Screw-mounting Model)





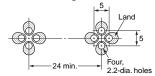






Note: The panel thickness is 1 to 4 mm.

PCB-mounting Dimensions



Ordering Information

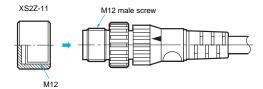
Mounting method	Pin shape	DC	DC AC	
Mounting method	Fili Silape	Model	Model	Minimum order
Embedded with screw threads		XS2M-D421	XS2M-A421	
Embedded with no screw threads	Solder cup pin	XS2M-D422	XS2M-A422	
Flange-mounting		XS2M-D423	XS2M-A423	50
Sorous mounting	DIP pin	XS2M-D424-1	XS2M-A424-1	
Screw-mounting	Solder cup pin	XS2M-D424-2	XS2M-A424-2	

Connector Covers

Water-resistive Covers

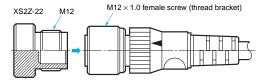
XS2Z-11











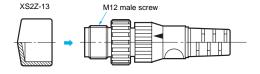
The Water-resistive Cover ensures IP67. When mounting the Water-resistive Cover to a Connector, be sure to apply a torque range between 0.39 and 0.49 N·m to tighten the Water-resistive Cover.

Model	Minimum order	Material	Suitable connector		
Model Millinum ord		Waterial	Model	Mounting portion	
XS2Z-11	- 50		LXS5M/XS5W	M12 male screw	
XS2Z-22		Brass/flicker plated	LXS2C/XS2R/XS2F/XS2P/XS2W/XW/3R/	M12 female screw (thread bracket)	

Dust Covers

XS2Z-13

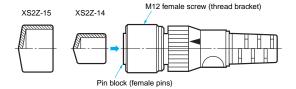




XS2Z-15/XS2Z-14







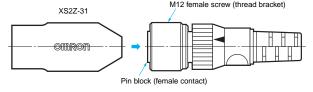
The Dust Cover is for dust prevention and does not ensure IP67 degree of protection. When mounting the Dust Cover to a connector, be sure to press the Dust Cover onto the Connector until the Connector is fully inserted into the Dust Cover.

Model Minimum	Minimum order	der Material	Suitable connector		
	Willimum Order		Model	Mounting portion	
XS2Z-13		Rubber/black	XS2G/XS2H/XS2M/XS2R	M12 male screw	
XS2Z-14	50		XS2C/XS2R/XS2F/XS2P/ Pin block (female pins) XW3A/XW3B M12 female screw (thread	Pin block (female pins)	
XS2Z-15				M12 female screw (thread bracket)	

Sputter Protective Cover

XS2Z-31





The Sputter Protective Cover protects the connector from weld sputter.

Make sure it covers the entire connector.

Model Material		Applicable connector	
XS2Z-31	Silicone rubber/black	XS2F/XS2H/XS2W	

Tools

Crimp Tool

Crimp 100i

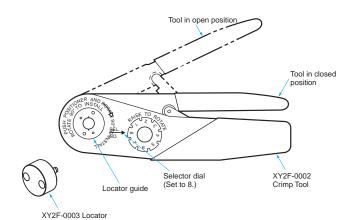
Locator XY2F-0003





Use the Crimp Tool to crimp a cable core to the XS2U Crimping Pin used with the XS2C or XS2G Crimping Connector.

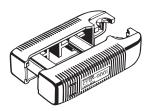
- The XY2F-0002 Crimp Tool is DMC's AFM8 (M22520/2-01).
- Mount the XY2F-0003 Locator (sold separately) to the locator guide of the Crimp Tool with a screw provided with the XY2F-0003 Locator.



Pin-block Extraction Tool

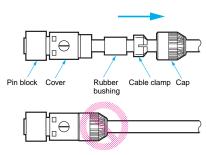
XY2F-0001

Use this tool to extract a Pin Block from the covers in order to make wiring changes or corrections after the cover has been mounted to the pin block for Connector Assemblies (XS2C/XS2G, soldering/crimping).

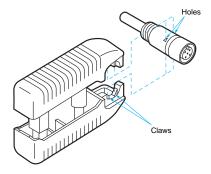


Extraction Procedure

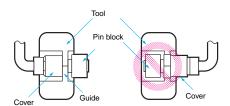
- (1) Disconnecting Components
- Disconnect all components on the cap side from the cover.



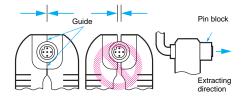
- (2) Extracting Pin Block
- Insert the claws of the Tool into the four holes of the cover.



• Make sure that the pin block is outside the Tool.



 Press the Tool so that the guides of the Tool are in close contact. Then pull the pin block straight.



Precaution

 The pin block must not be extracted from the same Connector more than 3 times, otherwise the proper degree of protection of the pin block or Connector will not be maintained.

Assembly Procedure for XS2C/XS2G Connector Assemblies

(1) Connector and Cable External Diameters

- Connectors for 6-, 4-, and 3-mm-diameter Cables (i.e., Cables that are 5 to 6, 4 to 5, and 3 to 4 mm in diameter respectively) are available. When assembling a Connector used with a cable, make sure that the external diameter of the Connector is suited to that of the cable.
- Connectors for 6-mm-diameter Cables use white cable clamps. Connectors for 4- and 3-mm-diameter Cables use black cable clamps.

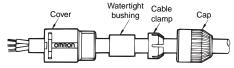
A watertight bushing for 6-mm-diameter Cable has no stripe, that for 4-mm-diameter Cable has a single stripe, and that for 3-mm-diameter Cable has two stripes.

Note: When connecting a commercially available cable to a connector assembly, use a cable with an outside diameter of 3 to 6 mm and core sizes of 0.18 to 0.75 mm² for crimping connectors and 0.5 mm² maximum for soldering connectors.

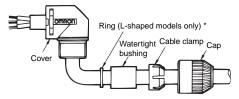
(2) Component Insertion

Crimping/Soldering Connectors

Straight Connectors



L-shaped Connectors

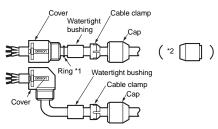


*A ring is not required for Screw-on Connectors.

 As shown in the above illustration, connect the above components to the Cable with its end processed.

Screw-on Connectors

Confirm that you have all of the required parts.

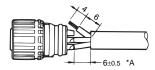


Insulation caps and insulation tubes are included with 5-pole Connectors (XS2C-D5S and XS2G-D5S).

- *1.Rings are not required with 7-mm and 8-mm cables.
- *2.Insert the waterproof bushing for 7-mm and 8-mm cables in the direction shown in the diagram.

(3) Wiring (Processing Cable Ends)

Soldering Connectors



- Strip 10 mm of the Cable sheath and 4 mm of each core.
- Before soldering cores and solder cup pins together, soldercoat each of them.
- The following conditions are recommended for soldering each solder cup pin.

Soldering iron: 30 to 60 W

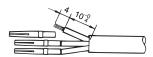
Soldering temperature: 280°C to 340°C

Soldering period: 3 s max.

 The length marked *A should be 6.5 mm max., otherwise the proper degree of protection of the connector will not be maintained.

Crimping Connectors

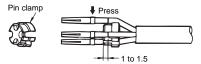
Crimping



- Strip 14 mm of the Cable sheath and 4 mm of each core.
- Make sure that each core is not damaged and its end strands are not spread out.
- Mount the XY2F-0003 Locator to XY2F-0002 Crimping Tool, both of which are sold separately, and set the selector dial of the Crimping Tool to 8.
- After mounting the crimping pins to the Locator, fully insert the cores to the crimping pins.
- Squeeze the handle of the Crimp Tool to press-fit the cores to the crimping pins.

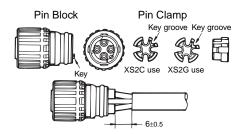
(Squeeze the handle firmly until the handle automatically returns to the release position.)

Wiring



 After press-fitting the cores to the pins, insert the pins into the pin clamp as shown in the illustration. Then make sure that the lead colors correspond to the pin clamp numbers that are identical to the connector pin numbers.

Insertion

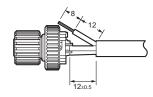


• Tentatively insert the pins to the pin block holes so that the key on the pin block will coincide with the key groove on the pin clamp. Then insert the cable along with the pin clamp.

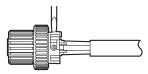
Screw-on Connectors

Cable End Processing

• Four-pole Connectors



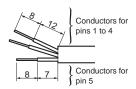
 Loosen the screws on pins 1 to 4 and insert the cores according to the pin numbers.



• Use the special Screwdriver (XW4Z-00B) * and tighten the screws securely so that the cores do not pull out (tightening torque: 0.15 to 0.2 N·m).

• Five-pole Connectors

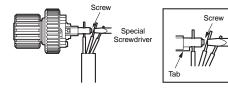
• Strip the cable sheath for a total of 15 mm and strip the core covering for 8 mm for the core to connect to pin 5.



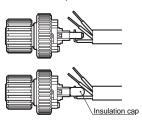
- Connect the core to pin 5 (in the center) first.
- Insert the core from the side of the hold with the tab and tighten the screw securely (tightening torque: Pins 1 to 4: 0.15 to 0.2 N⋅m, Pins 5: 0.03 to 0.05 N⋅m), and then cut off the excess wire with wire cutters.

Special

crewdriver



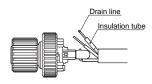
 Bend the cable as shown below, attached the enclosed insulation cap, and then strip the other cores.



• Connect the cores to pins 1 to 4.

Connecting Shielded Cables to Five-pole Connectors

- Place the insulation tub on the drain line of the shield and connect ti to the terminal.
- Tighten the screw and then check visually to see if there is insulation between the cores.



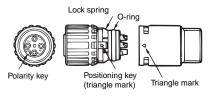
• Connect the cores to pins 1 to 4.

*When tightening the screws, use the dedicated XW4Z-00B Screwdriver that matches with the screw-slot dimensions.



(4) Inserting Pin Block

Pin Block (Soldering Model) Cover (Straight Model)



(Crimping Model)

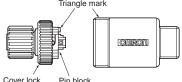
(L-shaped Model)





- Mount the cover to the pin block so that the triangle mark on the pin block will coincide with the triangle mark on the cover.
- If the cover is used for an L-shaped model, the relationship between the position of the polarity key on the engaged side and cable connection direction will be determined by the direction in which the positioning key is inserted into the cover, which can be rotated by 90°.
- Fully insert the positioning key until the positioning key is hidden by the casing.

Pin Block (Screw-mounting Connectors) Cover Triangle mark

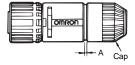


- Align the triangular marks on the pin block and cover and insert the pin block into the cover.
- Press them together firmly (0.39 to 0.49 N·m) until the pin block does not come out of the cover.

(5) Mounting Cap

 After mounting the cover to the pin block and the cover snaps into place, tighten the cap securely by hand within a torque of 0.39 and 0.49 N·m.

Note: If the cap is not tighten securely enough, the degree of protection (IP67) may not be maintained or vibration may cause the cap to become loose. Do not tighten the cap with pliers or similar tools; they may damage the cap.



 After fully tightening the cap, length A should be approximately one of the following according to the cable external diameter and the Connector model.

Connector	Cable external diameter (mm)			
Connector	6 mm	5 mm	4 mm	3 mm
For 6-mm-dia. cable	1	0		
For 4-mm-dia. cable		2	1	
For 3-mm-dia. cable			2	1

(6) After Assembly

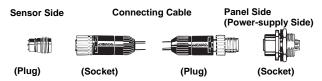
 Confirm the insulation between cores after completing assembly.

Recommended Cables

When connecting a commercially available cable to a connector assembly, use a cable with an outside diameter of 3 to 6 mm and core sizes of 0.18 to 0.75 mm² for crimping connectors and 0.5 mm² maximum for soldering connectors.

Connector Arrangement

For safety, when constructing a connection system between a Sensor and panel with a connector, make sure that the connector plug is on the Sensor side and the connector socket is on the panel side (i.e., the female pins are located on the power-supply side).



Safety Precautions

Precautions for Correct Use

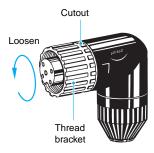
Do not use the product in atmospheres or environments that exceed product ratings.

Tightening Cap (Connector Assemblies)

- 1. Do not use pliers to tighten caps, otherwise the caps may be damaged. Be sure to tighten each cap by hand within a torque range between 0.39 and 0.49 N·m.
- If caps are not tightened securely, the Connectors may not maintain their proper degree of protection (i.e., IP67) or the caps may become loose due to vibration.

Connector Connection and Disconnection

- When connecting or disconnecting Connectors, be sure to hold the Connectors by hand.
- Do not hold the cable part when disconnecting Connectors.
- Connectors mating with sockets must be fully inserted into the sockets. Tighten the thread bracket carefully so that the threads will not be damaged.
- Fully tighten thread bracket within a torque range between 0.39 and 0.49 N⋅m and be sure that the threads of the opposite parts are hidden by the thread bracket.
- When disconnecting Connectors, be sure to loosen the thread brackets first. Do not loosen the caps.
- Thread brackets must be loosened in the cutout direction.



Degree of Protection

- Do not impose external force continuously on the joints of pin blocks and covers, otherwise the Connectors may not keep its proper degree of protection (i.e., IP67).
- The degree of protection of connectors (IP67) is not for a fully watertight structure. Do not use them underwater.
- Connectors are of resin mold construction. Do not impose excessive force on them.

Setup

- Do not make any cable bends near the base of the Unit.
- Any bends made must have a minimum radius of 40 mm.

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